

## MECCANO

Real Engineering in Miniature



#### MODEL-BUILDING WITH MECCANO

There is no limit to the number of models that can be built with Meccano—Cranes, Clocks, Motor Cars, Aeroplanes, Machine Tools, Locomotives—in fact everything that interests boys. A screwdriver and a spanner, both of which are provided in each Outfit, are the only tools necessary.

When you have built all the models illustrated in the Manuals of Instruction the fun is not over, but is just beginning. Now comes the chance to make use of your own ideas. First of all, re-build some of the models with small changes in construction that may occur to you; then try building models entirely of your own design. In doing this you will feel the real thrill of the engineer and the inventor.

#### HOW TO BUILD UP YOUR OUTFIT

Meccano is sold in 11 different Outfits, ranging from No. O to No. 10. Each Outfit from No. 1 upwards can be converted into the one next larger by the purchase of an Accessory Outfit. Thus Meccano No. 1 Outfit can be converted into No. 2 Outfit by adding to it a No. 1a Accessory Outfit. No. 2a Outfit would then convert it into a No. 3, and so on. In this way, no matter with which Outfit you begin, you can build it up by degrees until you have a No. 10 Outfit.

All Meccano parts are of the same high quality and finish, but the larger Outfits contain a greater quantity and variety, making possible the construction of more elaborate models.

Special Note.—The Meccano Plates (Flanged, Flat, Curved, etc.) are shown in the Manuals with diagonal white lines. In the new Meccano Outfits these parts are plain.

Several of the illustrations in this Manual show how miniature figures and various small articles can be introduced to add realism to the models. These are not included in the Outfit. Many of them are Meccano Dinky Toys that can be bought separately from your Meccano dealer.

#### THE "MECCANO MAGAZINE"

The "Meccano Magazine" is published specially for Meccano boys. Every month it describes and illustrates new Meccano models for Outfits of all sizes, and deals with suggestions from readers for new Meccano parts and for new methods of using the existing parts.

There are model-building competitions specially

planned to give an equal chance to the owners of small and large Outfits. In addition, there are splendid articles on such subjects as Railways, Famous Engineers and Inventors, Electricity, Chemistry, Bridges, Cranes and Aeroplanes, and special sections dealing with the latest Engineering, Aviation and Shipping News. Other pages deal with Stamp Collecting, and Books of interest to boys; and a feature of outstanding popularity is the section devoted to short articles from readers.

If you are not already a reader write to the Editor for full particulars, or order a copy from your Meccano dealer, or from any newsagent.

#### THE MECCANO GUILD

Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide organisation, started at the request of Meccano boys. Its primary object is to bring boys together and to make them feel that they are all members of a great brotherhood, each trying to help others to get the very best out of life. Its members are in constant touch with Headquarters, giving news of their activities and being guided in their hobbies and interests. Write for full particulars and an application form to the Secretary, Meccano Guild, Binns Road, Liverpool 13.

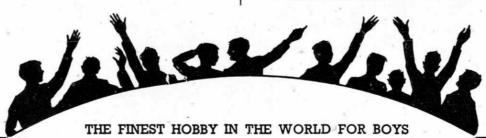
Clubs founded and established under the guidance of the Guild Secretary provide Meccano boys with opportunities of enjoying to the utmost the fun of model-building. Each has its Leader, Secretary, Treasurer and other officials. With the exception of the Leader, all the officials are boys, and as far as possible the proceedings of the clubs are conducted by boys.

#### MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and an Instruction Manual. if ever you are in any

difficulty with your models, or if you want advice on anything connected with this great hobby, write to us. We receive hundreds of interesting letters from boys in all parts of the world, and each of these is answered personally by one of our staff of experienced experts.

Whatever your problem may be, write to us about it. Do not hesitate. We shall be delighted to help you in any way possible.

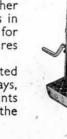


#### HOW TO BEGIN THE FUN

#### THE MOST FASCINATING OF ALL HOBBIES

Meccano model-building is the most fascinating of all hobbies, because it never becomes dull. There is always something new to be done. First of all there is the fun of building a new model, and watching it take shape as part after part is added. Then, when the model is complete, comes the thrill of setting it to work just like the real structure it represents, by means of a Meccano Motor. This wonderful process can be repeated indefinitely, for there is no end to the number of Meccano models that can be built. Another point is that models built with Meccano are real engineering structures in miniature, and the keen model-builder has wonderful opportunities for learning the working of machines and mechanisms of all kinds. So he acquires practical engineering knowledge without special study.

It is so simple to build Meccano models that operations can be started as soon as the first Outfit is opened. Different boys build in different ways, but in the end they all reach the same splendid results. The following hints are given with the object of showing boys who are just starting the wonderful Meccano hobby how to get the greatest possible fun.



#### Windmil

#### THE IMPORTANCE OF "LOCK-NUTTING"

In building models in which Rods revolve in the holes of other parts it is important to make sure that such holes are exactly in line with one another. This can be done very easily by pushing through the holes a Drift, Part No. 36c, before the Bolts holding the various parts are tightened up.

In some models it is necessary to join certain parts together so that, although they cannot come apart, they are free to pivot or move in relation to one another. To do this the parts are bolted together as usual but the nut is not screwed up tightly, so that the parts are not gripped. Then, to prevent the nut from unscrewing, a second nut is screwed up tightly against it, the first nut being held with a spanner. This method of using a second nut is known as lock-nutting.

During the construction of a model it is best to screw up the nuts with the fingers, followed by just a light turn with the screwdriver, leaving the final tightening with spanner and screwdriver until all the parts are connected up.

#### A FEW USEFUL HINTS

Floating

Crane

It will be noticed that with each model shown in this Manual of Instructions is given a list of the parts required to build it. For the first few models it is a good plan to lay out on the table all the parts required for the one it is proposed to build, and put the remainder of the Outfit on one side. To help you to pick out the correct parts for your model a complete list of Meccano parts is given at the back of this Manual, and all the principal parts are illustrated. In the list the parts are all numbered, and in most cases their measurements are given. There is no need, however, to measure the parts to find out which is which, as the size is easily found from the number of holes. All Meccano holes are spaced  $\frac{1}{2}$  apart, so that by counting two holes to the inch the size of a part can be found at once. For instance, Part No. 2 is listed as a  $5\frac{1}{2}$  Perforated Strip, so you look in your Outfit for a Strip with eleven holes. Similarly No. 192 is a  $5\frac{1}{2}$  Elexible Plate, so you look for a Flexible Plate eleven holes in length and five holes in width. By the time a few models have been built the names of the parts will have become familiar.

Beginners sometimes wonder which section of a model should be built first. There cannot be any definite rule for this, as it depends on the design of the model. In stationary models the base usually should be built

first. In most of the smaller models a  $5\frac{1}{2}'' \times 2\frac{1}{2}'''$  Flanged Plate forms an important part of the structure, and often the best plan is to start building by bolting parts to this Plate. For other models a good general rule is that the sections that form supports for a number of other parts should be built first.

#### MOTORS AND GEARING

Models can be operated by means of either clockwork or electric motors.

Clockwork motors have the advantage of being self-contained and extremely simple. If only a small amount of power is needed, the model may be driven direct from the driving spindle of the motor or through a belt running over two pulleys of the same size, giving what is described as a 1:1 (one-to-one) ratio. Greater power can be obtained by a reduction in the speed of the drive, which can be produced in a simple manner by connecting a small pulley on the motor to a larger pulley by means of a belt. Thus if a 1" Pulley is made to drive a 3" Pulley, a reduction ratio of approximately 1:3 is obtained. This means that the driven shaft will take about three times the load that the driving shaft would handle, but will rotate at only one-third of the speed. Rubber bands are better than Cord for driving belts for most purposes.

Electric motors have the advantage of giving long continuous runs. Their speed is much higher than that of clockwork motors, and this makes it possible to employ higher reduction ratios and thus obtain greater power.

With the larger Outfits, belt drive can be replaced with advantage by gearing. To operate a slow moving model demanding great power, such as a traction engine, gears that will provide a considerable reduction must be used. For example, a Worm meshed with a ½" Pinion will give 1:19 reduction; while a Worm meshed with a 57-teeth Gear will give a 1:57 reduction.

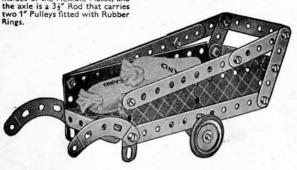
On account of wartime restrictions the only Meccano Motor at present available is the *Magic* Clockwork Motor.

Lifting Bridge

#### These Models can be built with MECCANO No. 1 Outfit

#### 1.1 PORTER'S TRUCK

The bearings for the axle are Flat Trunnions fastened on the insides of the Flexible Plates, and the axle is a 3\frac{1}{2}" Rod that carries two 1" Pulleys fitted with Rubber Rings.



Pa	rts	requ	uired
4	of I	No.	2
4	,,	,,	5
		,,	10
	"		16
	,,		22
14	,,	"	37
2	,,	"	38
2	,,	,,	48a
1	,,	,,	52
2			00-

2 " "126a 2 " "155 2 " " 189

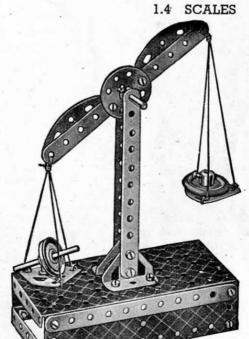
## 1.2 BATTLESHIP 000000000

	Parts	required	
4 of No. 2 4 ,, ,, 5 4 ,, ,, 10 8 ,, ,, 12 1 ,, ,, 16	1 of No. 17 4 " " 22 1 " " 24 3 " " 35 24 " " 37	4 of No. 37a 2 " " 38 1 " " 40 2 " " 48a 2 " " 90a	4 of No. 111c 1 , , 125 2 , , 126 2 , , 126a

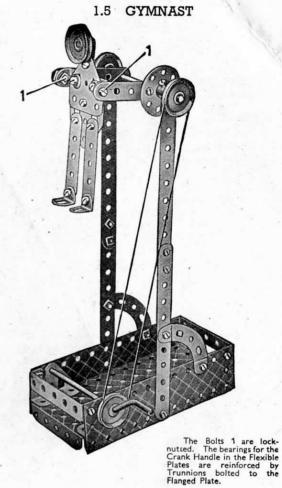
# 1.3 WINDMILL The sails are gripped on the 3½" Rod by the 1" Pulley (with Rubber Ring) at the front and another 1" Pulley at the back of the sails. The Pulleys are pressed against the faces of the sails and locked on the Rod.

			quired
4	of	No	. 2
4	,,	,,	5
1	,,	,,	10
4	,,	,,	12
1	,,	,,	16
1	,,	,,	19s
4	"	,,	22
1	,,	,,	24
3	,,	,,	35
24	,,	,,	37
4	,,	,,	38
1	,,	,,	40
2	,,	,,	48a
1	,,	,,	52
2	,,	,,	90a
2	,,	,,	126
2	,,	,,	126a
1	,,	',,,	155
2		,,	189



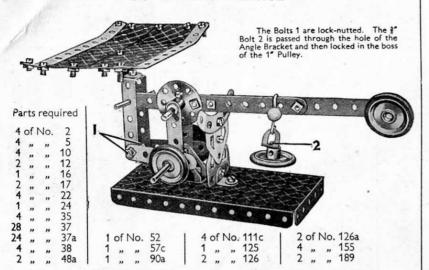


Parts required 4 of No. 2 ".111c ., 126 2 " "126a 1 " , 155 2 " " 189

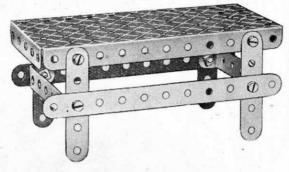


				P	art	s re	quired				
4	of I	No.	2	1 1	of I	No.	24	1 1	of I	No.	. 52
4	,,	,,	5	2	,,	,,	35	2	,,	,,	90a
1	,,	,,	10	24	,,	,,	37	4	',,	,,	111c
4	,,	"	12	5	,,	,,	37a	-	,,		126
1	,,	,,	16	4	,,	,,	38	2	,,	,,	126a
1	,,	,,	19s	1	,,	,,	40	2	,,	,,	189
4	,,	,,	22 -	1 2	,,	,,	48a				

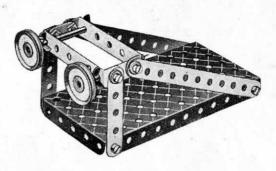
#### 1.6 LETTER BALANCE



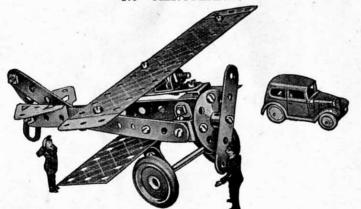
#### 1.7 TABLE



#### 1.8 BUFFER STOPS



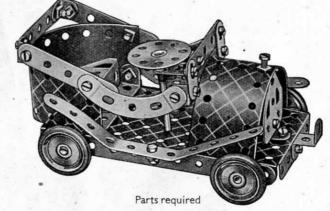
#### 1.9 AEROPLANE



#### Parts required

2	of	No.	2	1 - 1	of N	Vo.	17	1 2	of	No	. 37a	1	2	of I	No	. 126
3	"	,,	5	2	,,	,,	22	1	,,	,,	38		2	,,	n	126a
4	,,	,,	10	1	,,	,,	24	3	,,	,,	111c		2	,,	,,	155
8	"	,,	12	17	,,	,,	37	1	,,	,,	125	1	2	,,	,,	189

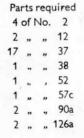
#### 1.10 "KIDDIE KAR"



4	of I	No.	2	, 1 of	No.	17	1 3	of	No	. 37a	, 1	of I	No.	125	
4	,,	,,	5	4 ,,	,,	22	2	,,	,,	48a	2	,,	,,	126	
3	,,	"	10	1 "	,,	24	1	"	"		1	,,	,,	126a	
		"			,,	35	2		,,		4	.,	,,	155	
2	"	,,	16	1 24 "	,,,	37	' 2	,,	,,	111c	1 2	,,	,,,	189	

Two Trunnions overlapped one hole, and fastened to the Flanged Plate by an Angle Bracket, form the seat.

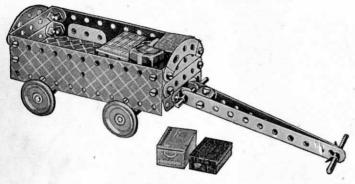
#### 1.11 WATCH STAND





#### These Models can be built with MECCANO No. 1 Outfit

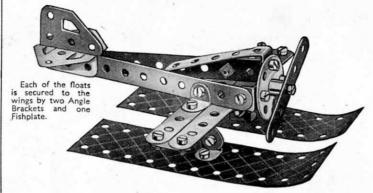
#### 1.12 BAGGAGE TRUCK



#### Parts required

2	of I	Vo.	2	. 1	-5	NI-	35	1 2 .	
4	OI I	VO.	2	1 4	01	140.	33	2 01	No. 90a
2	,,	,,	5	24	,,	,,	37	1 ,,	" 111c
8	,,	,,	12	1	,,	,,	37a	2	., 126
2	,,	,,	16	2	35	,,	38	2	" 126a
2	,,	,,	17	2	,,	,,	48a	4 ,,	" 155
4	"	,,	22	1	"	,,	52	2 ,	" 189

#### 1.13 RACING SEAPLANE

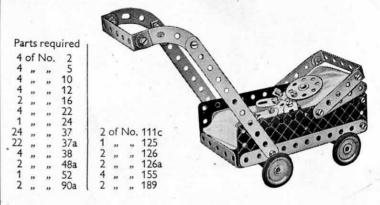


#### Parts required

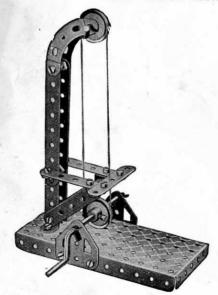
3	of	No.	2	1 1 0	No.	24	1 2	of	No.	. 111c
3	,,	,,,	5	19 ,	, ,,	37	1 2			126
4	,,	,,	10	1 ,	, ,,	37a	1	,,	,,	126a
8	,,	,,	12	11,	, ,,	48a	1 2	,,,	,,	189

#### 1.14 CHILD'S PRAM

Flat Trunnions bolted between the Flexible Plates and the Flanged Plate provide bearings for the rear axle. Angle Brackets bolted under the Flanged Plate form the bearings for the front axle. The body of the "baby" consists of two Trunnions, and its arms and legs are Fishplates. Its head is fixed in place by a Reversed Angle

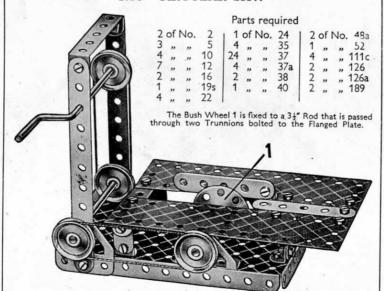


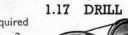
#### 1.15 BAND SAW

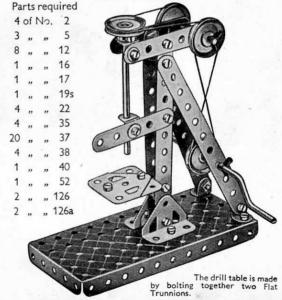


Parts required 2 of No. 2 22 35 **5**2 2 " "126a

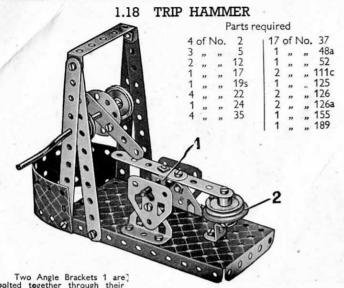
#### 1.16 CIRCULAR SAW

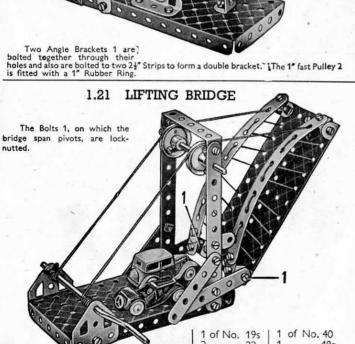






#### These Models can be built with MECCANO No 1 Outfit





Parts required 1

4 of No.

# The top of the deck-house consists of three 2½" Strips bolted first to Fish-plates and then to a Trunnion. The near side is held in place by an Angle Bracket. The other side consists of a 2½" X½" Double Angle Strip bolted to the Trunnion.

#### 

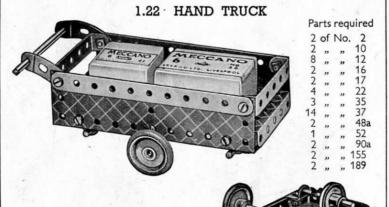
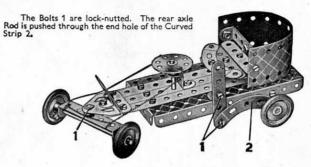


Fig. 1.22a

The bearings for the 3½" Rod are Fishplates, and the front and rear axle bearings are reversed angle brackets built up from Angle Brackets. The right-hand 1" Pulley on the 3½" Rod is loose on the Rod, but is retained in place by a Spring Clip. The front and rear 1" Pulleys are fixed on their respective 2" Rods.

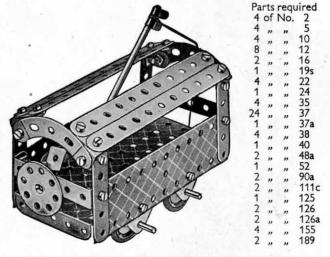
" 126a

#### 1.20 COASTER

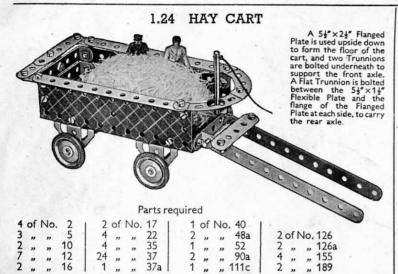


			Pa	rts	requ	ired			
3 0	f No	2	1 1	of	No.	35	1 2	of	No. 90a
4 ,	, ,,	5	20	,,	,,	37	2	,,	" 1110
5,	, ,,	12	4	,,	,,	37a	1	"	" 125
2,	, ,,	16	4	,,	,,	38	2	"	" 126
1,	, ,,	1/	1	"	"	40	2	"	" 126a
4 ,	, ,,	24	1 1	,,	"	48a	1 4	,,	" 155
	, ,,	24		**	**	DZ.	1		189

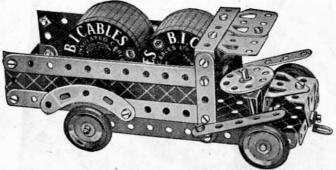
#### 1.23 TROLLEY BUS



The Reversed Angle Bracket that holds the trolley is fixed in position by a Bolt passed through the slot in the Bracket, then through two Washers, and into the boss of the Bush Wheel.



#### 1.25 MOTOR LORRY



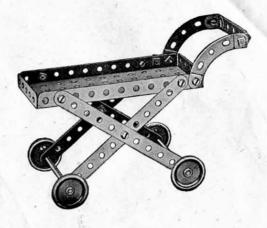
The 2½" Curved Strips representing the rear mudguards are each fastened to the sides by a ½" Bolt and nut, with a Spring Clip between the mudguards and the 5½" Strip to form a distance piece.

n .		
Parts	required	

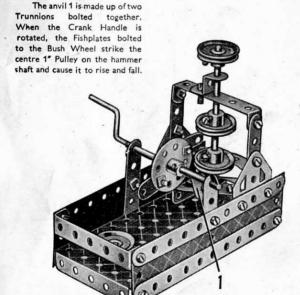
4	of	No.	2	1	of	No.	17	119	of	No.	37	1	2	off	Vo.	90a	1 2	1	of N	No.	126
4	,,	,,	5	4	,,	,,	22	4	,,	,,	37a		3	,,	,,	111c	4	1	,,	,,	155
3	,,	,,	12	1	,,	,,	24	2	,,	,,	48a	-	1	,,	,,	125	2		,,	,,	189
2	,,	"	16	2	,,	,,	35	11	,,	,,	52	1	2	,,	,,	111c 125 126					

#### 1.26 HOSPITAL TROLLEY





#### 1.27 STAMPING MILL



Parts required

4 of No. 2

4 " " 5

4 " " 10

5 " " 10

1 " " 19s

4 " " 22

1 " " 35

24 " " 37

3 " 37a

2 " 48a

1 " 90a

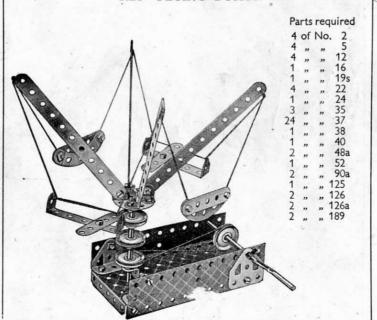
4 " " 111c

1 " 125

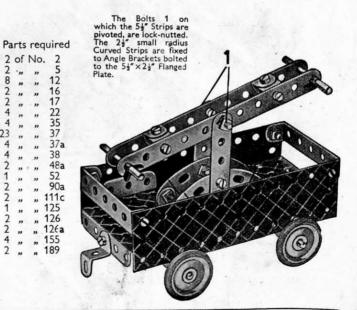
2 " 126a

2 " 189

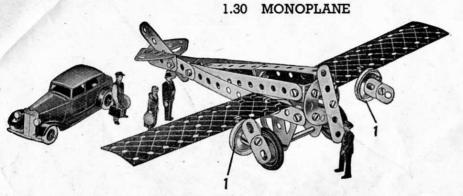
#### 1.28 FLYING BOATS



#### 1.29 HAND CAR



#### These Models can be built with MECCANO No. 1 Outfit



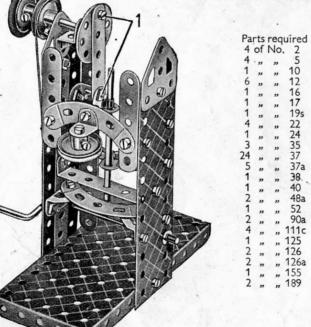
The fast Pulleys 1 are fixed to Angle Brackets fastened to the wing by \( \frac{1}{8}'' \) Bolts, which are passed through the Angle Brackets, and held in the bosses of the Pulleys. The set screws of the Pulleys hold also a second Bolt on which the propellers are mounted.

Parts required
4 of No. 2
4 " " 5
4 " " 10
8 " " 12
1 " " 16
4 " " 22
1 " " 24
2 " " 35
20 " " 37
3 " " 37a
2 " " 48a
1 " 57c
4 " 111c
2 " 126
2 " 126
2 " 155
2 " 189

#### 1.31 FLOATING CRANE

		F	Parts re	quired
4 4 7 2 2 1	of ""	No.	5 10 12 16 17 19s	2 of No. 90a 3
4	"	"	22	4 000
4 24	"	"	35	The Cord 1 passes over the Rod at the jib head and is fastened to the Crank Handle 2. The
4	"	"	37a	other Cord 3 passes over a Rod mounted about halfway along the jib, and is secured to Rod 4,
4	"	"	38	which has a 1" Pulley at the other end to form a handle. The Cord tied to the 1" Bolt in the
1	**	,,	40	Trunnions is taken around the 3½" Rod journalled
2	,,	,,,	48a	above the Crank Handle, and is used for luffing the jib by turning the 1" Pulley at the rear end of
1	,,	. ,,	52	the Rod. Two Angle Brackets and a Fishplate
1	,,	,,	57c	form the hook on Cord/3.

#### 1.32 POWER PRESS



The Bolts 1 are lock-nutted, and the Angle Bracket at the lower end of the 2½" Strip has a 4½" Rod in its elongated hole, where it is held by means of two Spring Clips

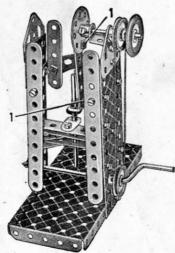
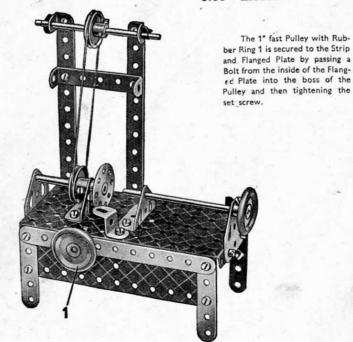


Fig. 1.32a

#### 1.33 LATHE



Parts required

4 of No. 2

4 " " 5

2 " " 12

2 " " 16

1 " " 17

4 " 22

1 " 24

3 " 35

22 " 37

1 " 40

1 " 48a

1 " 52

1 " 111c

1 " 125

2 " 126

2 " 126

2 " 155

2 " 189

# 2.1 RAILWAY FOOTBRIDGE

#### Parts required

4	of	No.	2	1 2	of	No.	22	1 1	of	No	. 52	2	of N	Vo.	188
6	,,	,,	5	32	,,	,,	37	2	,,	,,	111c	2	,,	,,	189
2	,,	,,	10	2	,,	,,,	37a	2	"	,,	126	1	,,	,,	190
											126a				

The span of the bridge is a  $5\frac{1}{2}'' \times 2\frac{1}{2}''$  Flanged Plate, extended by a  $2\frac{1}{2}'' \times 2\frac{1}{2}''$  Flexible Plate. Trunnions are bolted to each end of the span, and have  $1\frac{11}{11}''$  radius Curved Plates fastened to them. The sides of the approach stairways are  $5\frac{1}{2}'''$  Strips. They are joined across by  $2\frac{1}{2}''' \times \frac{1}{2}'''$  Double Angle Strips and  $2\frac{1}{2}'''$  Strips fitted with Angle Brackets at each end.

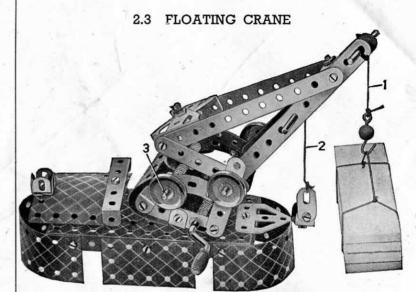
The signals are supported on Flat Trunnions bolted to the sides of the bridge. The smaller of the two signal posts is formed by two Fishplates, and the larger one is a 2½° Strip. The signal arms are 2½° Strips bolted to the posts in the second holes from one end. They are fitted at their shorter ends with 1° Pulleys, representing the spectacles, which are held in place by ½° Bolts passed through the Strips and inserted in their bosses.

#### 2.2 LAWN MOWER

The "cutter" is made by bolting an Angle Bracket at each end of a Reversed Angle Bracket 1 and then sliding an Axle Rod through the free holes of the Brackets. The two Pulleys 2 are fixed to the Rod and pushed tightly against the "cutter" to make it rotate with the Rod as the wheels revolve. The wheels are 1" Pulleys fitted with Rubber Rings.

#### Parts required

4	of "	No.	2 5 10	1	2	of "	No "	. 90a 125	
4	"	"	10		2	,,	,,	126	
6	"	,,	12		2	"	"	155	
	.,,	"	22		-	,,	"		
4	,,	,,	22						
25	,,	,,	37						
4	,,	"	38						



#### Parts required

4	of	No.	2	1 4	of	No.	22	1 2	of	No	. 48a	1 1	of N	No.	126
6	,,	,,	5	1	,,	,,	24	1	,,	,,	52	1	,,,	,,	176
3	,,	,,	10	4	,,	,,	35	1	,,	,,	57c	2	;,	,,	188
8	,,	,,	12	29	,,	,,	37	2	,,	,,	90a	2	,,	,,	189
2	,,	,,	16	3	,,	,,	37a	4	,,	,,	111c	1	,,	,,	199
2	,,	,,	17	4	,,	,,	38	1	,,	,,	125	1	,,	,,	200
1	,,	,,	19g	1 1	,,	,,	40	2	,,	,,	126	1	-		

The jib consists of  $5\frac{1}{2}$ " Strips and  $2\frac{1}{2}$ " Strips. At its upper end these are joined across by Angle Brackets, and at its lower end by Trunnions. Each side of the lower part of the crane consists of  $2\frac{1}{2}$ " Strips and small radius Curved Strips, the two sides being connected by  $2\frac{1}{2}$ "  $\times$   $\frac{1}{2}$ " Double Angle Strips. The jib is pivoted to this structure by means of a  $3\frac{1}{2}$ " Rod, which carries at each end a 1" Pulley. The Cord 1 fitted with a Loaded Hook, is passed over a 2" Rod held in place in the jib by means of Spring Clips and is then wound around the Crank Handle.

The Cord 2 passes over a Rod held in the jib by a Cord Anchoring Spring, and is then wound around the Rod that forms the pivot for the jib. A third Cord is tied to a Bolt fastened in the two Trunnions at the base of the jib, and is wound round Rod 3. This Cord controls the luffing motion of the crane. A 3 Bolt passes through the Flanged Plate and is held by a set screw in the boss of the Bush Wheel to which the jib is fastened. The Bush Wheel is bolted to the Double Angle Strip below the Rod 3. The roof of the cabin is bolted to a ½ Reversed Angle Bracket fixed to the Flanged Plate.

# Parts required 4 of No. 2 | 2 of No. 38 6 " " 5 | 2 " " 48a 4 " " 10 | 2 " " 90a 6 " " 12 | 1 " " 111c 1 " " 17 | 2 " " 126a 1 " " 17 | 2 " " 126a 1 " " 24 | 2 " " 188 3 " " 35 | 1 " " 199 25 " " 37 AUTOGIRO The rotor is made by passing a Rod through the second holes from one end of two 54" Strips. Fishplates are bolted to the short ends of the Strips and the third blade of the rotor is fixed to them as shown.

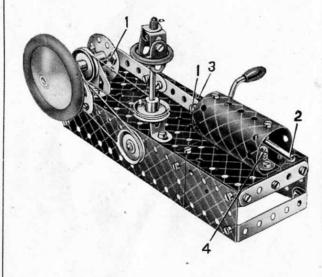
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One end of a piece of Cord is fastened to the Crank Handle. It is wound round the Handle a few times and its other end is then fastened to the end of the gun. The two Trunnions are bofted to a Bush Wheel fixed on a 2" Rod that passes through the Road Wheel 2 and the Flanged Plate and is held in place by an Anchoring Spring. The Spring Clips at 1 space the gun barrel from the Flat Trunnions.

#### 2.6 GAS ENGINE

#### Parts required

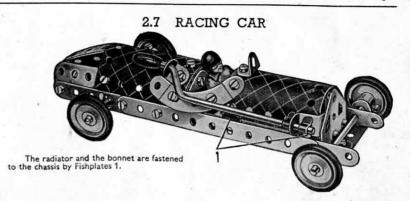
3 0	No.	. 5	33	of	No	. 37	1 1	of	No.	.126a
4,	, ,,	10	3	,,	,,	37a	1	,,	,,	155
8 ,	, ,,	12	4	,,	,,	38	1	,,	,,	176
2 ,	, ,,	16	1	,,	,,	40	1	,,	,,	187
1 ,	. "	17	2	,,	,,	48a	2	,,	**	188
1,	, ,,	19g	1	,,	"	52	2	,,	,,	189
4 ,	, ,,	22	1	,,	,,	111c	1	,	,,	190
1 ,	, ,,	24	1	,,	,,	125	2	,,	,,	200
4,	, ,,	35	1	,,	"	126				



The bearings for the Rod representing the crankshaft are a Flat Trunnion and a Trunnion. The crankshaft carries a Road Wheel and a 1" Pulley at one end, a second 1" Pulley between the bearings, and a Bush Wheel at its other end.

The connecting rod is fastened to the Bush Wheel and to an Angle Bracket 3 by lock-nutted Bolts 1. The Rod 2 is held in the Angle Bracket 3 by means of Spring Clips, one on each side. An Angle Bracket 4, carrying a Fishplate is bolted inside the cylinder, and a smilar arrangement is fitted at the other end. These form bearings for the Rod 2.

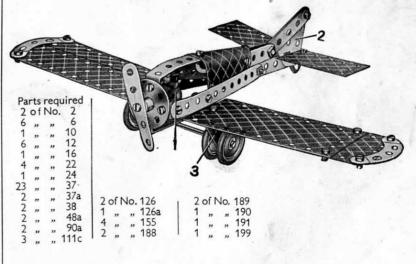
The model is operated by the Crank Handle, which carries also a 1" Pulley connected to one of the 1" Pulleys on the crankshaft by a belt of Cord, A second Cord drives the governor, which is mounted on a 3½" Rod journalled in the 5½" x2½" Flanged Plate and a Reversed Angle Bracket.



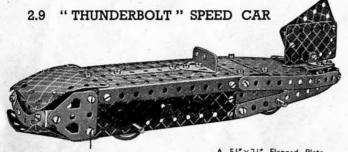
#### Parts required

4	of	No.	2	1 1	of	No.	19g	18	2 of No. 38	1 of No. 126a
5	,,	"	5	4	,,	,,	22		1 " " 48a	4 155
				1 4	,,	,,	35	1	2 " " 90a	1 " " 199
			12	30	,,	,,	37		1 ,, ,, 125	1 " " 200
2	"	"	16	1 1	"	,,	37a	1	1 " " 126	

#### 2.8 LOW WING MONOPLANE



The fin 2 is a Flat Trunnion, and it is clamped between the two 2½" Strips. The bearings 3 for the axle of the landing wheels are Trunnions, bolted to the wings. The wings are attached to the fuselage by Angle Brackets.

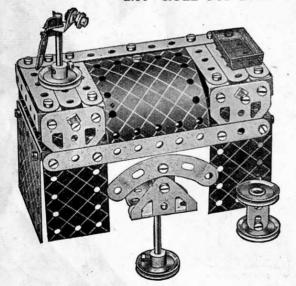


#### Parts required

4	of	No.	2	1 1	of	No	. 52
6	,,	,,	5	2	,,	,,	90
2	,,,	"	10	1	,,	,,	126
	,,	"	12	2	,,	,,	126
2	,,	,,,	16	4	,,	,,	155
4	,,,	,,	22	2	,,	"	188
39	,,	,,	37	2		,,	189
38	,,	,,	37a	2		,,	190
4	,,	"	38	2	,,	,,	200
2		-	48a				

A 5½" × 2½" Flanged Plate, extended at the front by a 1½" radius Curved Plate and at the rear by two 2½" × 2½" Flexible Plates, forms the top of the car. The rear part of each side is formed by two 5½" Strips and a 2½" Strip, the former being connected together at the tail by Angle Brackets. Bolts 1 hold a 2½" × ½" Double Angle Strip that carries the 1½" radius Curved Plate forming the underside of the front cowling.

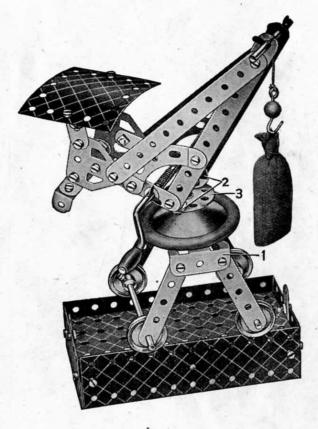
#### 2.10 ROLL TOP DESK



Parts required

2 of No. 2
6 "" 5
4 "" 10
7 "" 12
2 "" 17
4 "" 22
1 "" 24
3 "" 35
38 "" 37
5 "" 37a
1 "" 38
2 "" 48a
1 "" 52
1 "" 90a
3 "" 111c
1 "" 126
2 "" 126a
2 "" 188
1 "" 189
1 "" 190
1 "" 200

#### 2.11 TRAVELLING CRANE

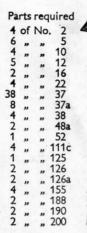


#### Parts required

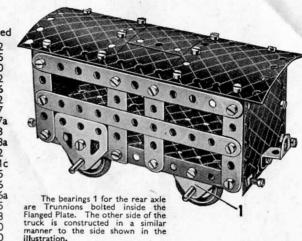
4	of	No.	2	1 1	of	No.	19g	3	of	No.	38	2	of N	Vo.	111c
6	,,	,,	5	4	,,	,,	22	1	,,	,,	40	2	,,	,,	126
4	.,		10	1	,,	,,	24	2	,,	,,	48a	2	,,	,,	126a
6	,,	,,	12	4	,,	,,	35	1	,,	,,	52	1	,,	,,	176
2	,,	,,	16	38	,,	,,	37	1	,,	,,	57c	1	,,	,,	187
2	,,	,,,	17	2	**	,,	37a	2	"	,,	90a	2	,,	,,	188
			2 of	No. 1	89						1 of N	0.20	0		

A 2" Rod is secured in the boss of the Bush Wheel 3. It then passes through the Road Wheel and through the centre of a  $2\frac{1}{2}$ " ×  $\frac{1}{2}$ " Double Angle Strip bolted between the two Trunnions 1. A Washer and a Cord Anchoring Spring are pushed on to the Rod to hold it in position. The crane jib is attached to the Bush Wheel by the Angle Brackets 2.

#### 2.12 CATTLE TRUCK

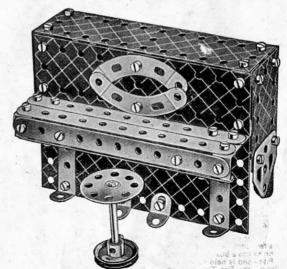


Parts required 4 of No. 2

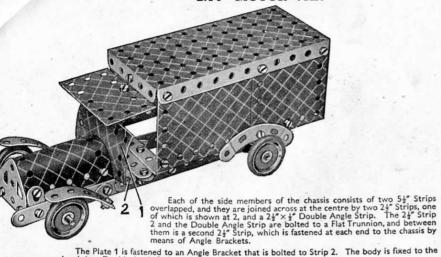


#### **2.13 PIANO**

A  $5\frac{1}{2}$ "  $\times 2\frac{1}{2}$ " Flanged Plate is used for the upper part of the back and to each end of this a  $2\frac{1}{2}$ " Strip is bolted to form the rear legs.



#### 2.14 MOTOR VAN



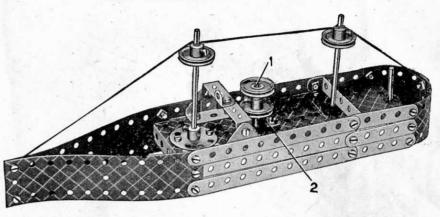
chassis by a Double Angle Strip and an Angle Bracket.

Parts required
4 of No. 2
4 " " 5
4 " " 10
8 " " 12
2 " " 16
4 " " 22
4 " " 35
40 " 37
4 " 38
2 " 48a
1 " 52
2 " 90a
1 " 126
2 " 126a
4 " 155
2 " 188
2 " 189
2 " 190
1 " 191
1 " 199

Parts required 4 of No. 2 6 , , , 5 1 , , , 12 2 , , , 16 2 , , , 17 4 , , , 22 1 , , , 24 4 , , , 35 34 , , , 37 1 , , , 40 2 , , , 48a 1 , , , , 52 1 , , , 125 2 , , , 126 2 , , , 188

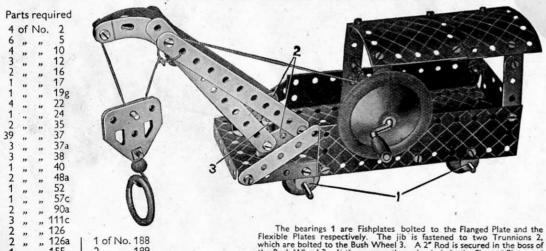
1 " " 190

#### 2.16 STEAMSHIP

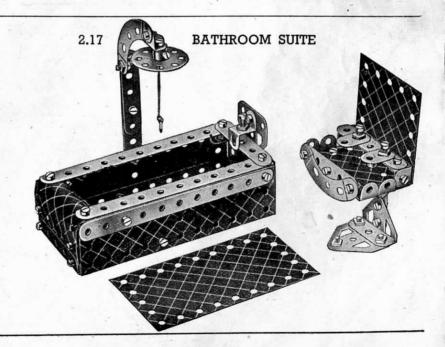


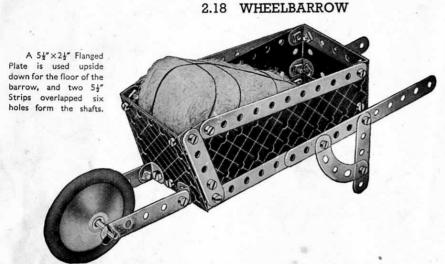
The deck of the model is a  $5\frac{t''}{2}$  Flanged Plate extended by a  $2\frac{t''}{2}$  Flexible Plate. A  $2\frac{t''}{2}$  Flowlble Angle Strip fitted with an Angle Bracket represents the bridge, and it is supported by two Trunnions bolted to the deck. The funnel consists of a Rod 1 fitted with two 1" fast Pulleys. The Rod passes through the hole in a Reversed Angle Bracket 2 and then through the Flanged Plate.

#### 2.15 RAILWAY BREAKDOWN CRANE

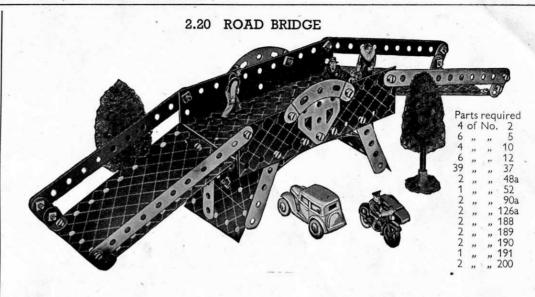


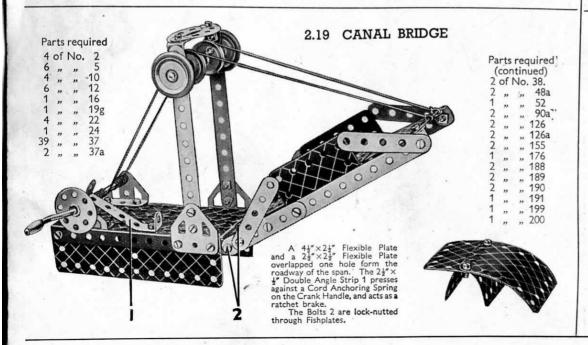
the Bush Wheel 3. It then passes through a hole in the Flanged Plate, and is held in position by a Spring Clip underneath the Plate.

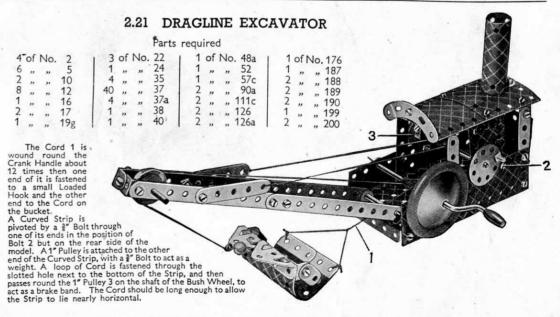


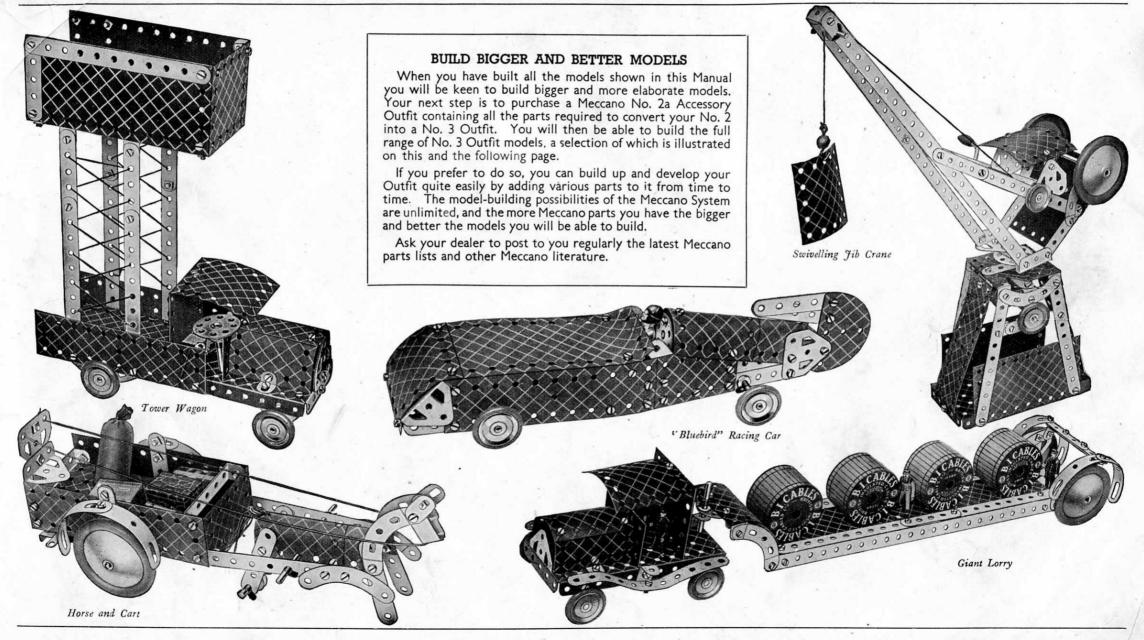




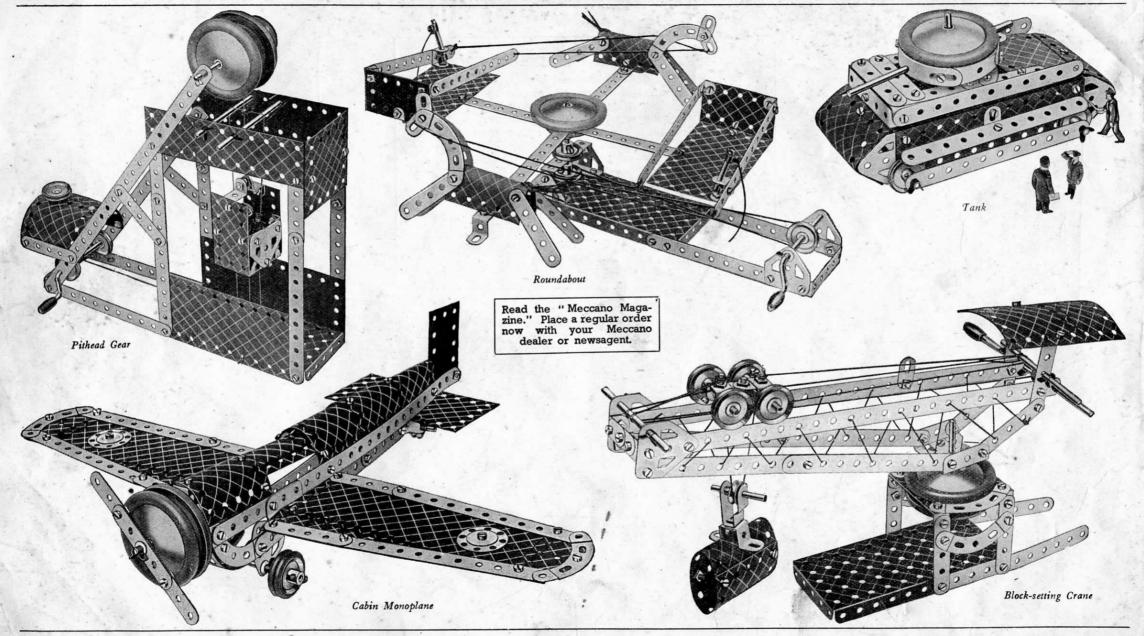








#### A selection of Models built with MECCANO No. 3 Outfit



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CONTENTS
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10	4008m51555005045m04m044508m6144000m04m0404 4040m040444-0
9a	5045005488848404088040001445004   ELUL   EBAEU0141
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8a	
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6a	1   4   4   1   4   1   1   1   1   1
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Sa	a    aa
w	5   12   2   2   12   2   13   14   1   1   1   1   1   2   2   2   2   2
4a	0  0   0  1  1     0040     0-    0
4	4   10   2   2   1   1   1   1   1   1   2   2
3a	a     a     a
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9a	## ## ## ## ## ## ## ## ## ## ## ## ##
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escr	ps. 5½   Stepped   Pheels   2½   Stepped
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## SYSTEM MECCANO THE

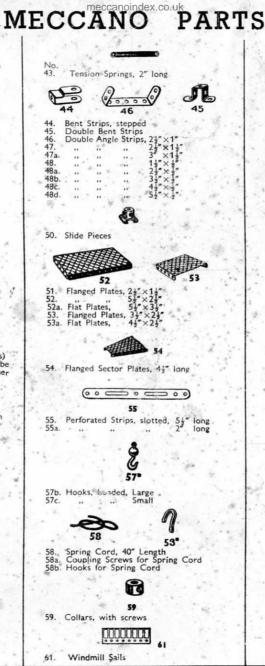
The foregoing list contains all the Meccano parts that are included in Outfits. It shows which parts are required to build up any Outfit into the one next larger. Thus it is helpful to boys who wish to add a few parts from time to time instead of buying an Accessory Outfit. It also enables a boy to check the contents of his Outfit at intervals, so that he can note and replace any missing parts.

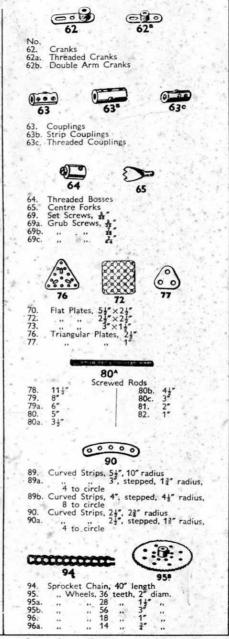
There are in addition many Meccano parts that are not included in Outfits. These parts will be found in the illustrated list in the following pages, which includes every part in the Meccano System.

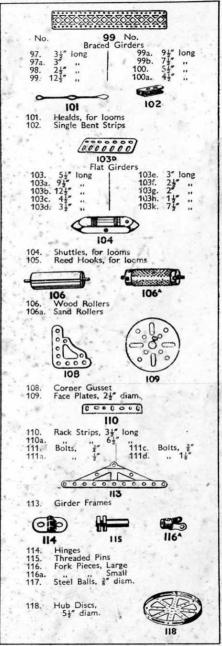
24a

24. Bush Wheels, 13" diam. 24a. Wheel Disc, 13" diam., without bush









#### MECCANO PARTS

#### 00000000

120b. Compression Springs, &" long



122. Miniature Loaded Sacks





Cone Pulleys, 14", 1" and 4" diam. Reversed Angle Brackets, 1'





126. Trunnions 126a. Flat Trunnions





Bell Cranks Bell Cranks, with Boss



129. Toothed Segments, 1½" radius





130. Eccentrics, Triple Throw, ‡", ‡" and ½"
130a Eccentrics, Single Throw, ‡"





Dredger Buckets Flywheels, 21" diam.





Corner Brackets, 11"



Crank Shafts, 1" stroke





Handrail Supports Handrail Couplings Wheel Flanges



138a. Ships' Funnels



139. Flanged Brackets (right)



140. Universal Couplings





Rubber Rings (to fit 3" diam. rims) Motor Tyres (to fit 2" diam. rims) 1426. 142c. 142d.



143. Circular Girders, 54" diam.

144. Dog Clutches





Circular Strips, 7½" diam. overall 146a



Pawls, with Pivot Bolt and Nuts Pivot Bolts with 2 Nuts Pawls without boss Ratchet Wheels 147c.





Pulley Blocks, Single Sheave 152. 153. Two Three ...



154a. Corner Angle Brackets, 1" (right-hand) Corner Angle Brackets, 1" (left-hand) Rubber Rings (for 1" Pulleys)



157. Fans, 2" diam.





Channel Bearings, 1½"×1"×±" Girder Brackets, 2"×1"×±"









Boilers, complete, 5" long × 2 \(\frac{1}{16}\)" diam.

"" Ends, 2 \(\frac{1}{16}\)" diam. × \(\frac{1}{2}\)in.

"" without ends, 4\(\frac{1}{2}\)" long × 2 \(\frac{1}{16}\)" 162a. 162b. diam. Sleeve Pieces, 1½" long × ½" diam. Chimney Adaptors, ¾" diam. × ½"





Swivel Bearings 166. 167b. End Flanged Ring, 97" diam.



Ball Bearings, 4" diam.
..., Races, flanged discs, 3\frac{3}{4}" diam.
..., toothed ..., 4" diam.
..., Cages, 3\frac{3}{4}" diam., complete with balls.



171. Socket Couplings



175



176 176. Anchoring Springs for Cord



Rod Sockets Gear Rings, 31" diam. (133 ext. teeth,





Steering Wheels, 1½" diam.
Driving Bands, 2½" (Light) 186. 186a. 10" 186c. 10" (Heavy) 186d. 15" 186e. 187. Road Wheels, 2½" diam. 187a. Conical Disc, 1½" diam.





Flexible Plates. 189. 190.

191. 4½"×2½" 192. 5½"×2½" Strip Plates. 196. 9½"×2½" 197. 12½"×2½"







198. Hinged Flat Plates, 4½"×2½"
199. Curved Plates, U-Section 2½"×2½"×½" radius 2½"×2½", 1∰" radius



211a. Helical Gear ½" | Can only be 211b. " 1½" | used together



Rod and Strip Connectors Rod Connectors





Semi-Circular Plates 21/2" Formed Slotted Strips 3"



216

216. Cylinders, 2½" long, 14" diam.

133a.