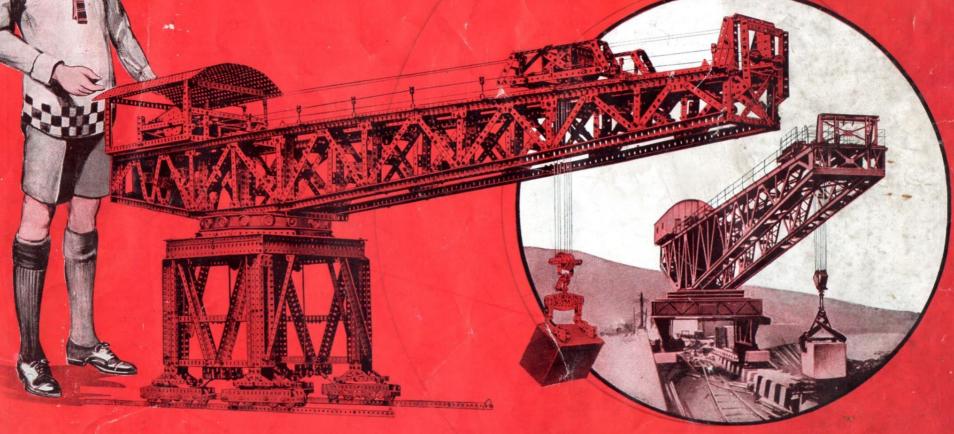
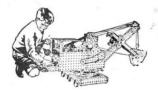
MECCANO

INSTRUCTIONS FOR OUTFITS O and A





MECCANO



REAL ENGINEERING IN MINIATURE

MODEL-BUILDING WITH MECCANO

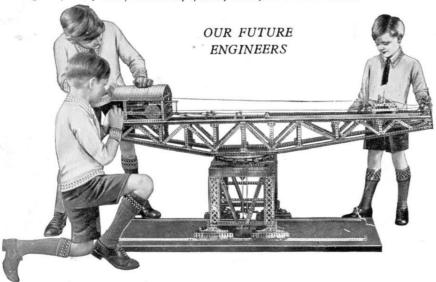
There is no limit to the number of models that can be built with Meccano—Cranes, Clocks, Motor Cars, Ship Coalers, Machine Tools, Locomotives—in fact everything that interests boys. A screwdriver and a spanner, both of which are provided in each Outfit, are the only tools necessary.

Make the simple models first—they will provide hours of fun—and then try to improve them. Every model can be made in a dozen different ways. It is important to screw up all the nuts and bolts tightly to ensure that your models will be strong and firm when they are completed.

Every keen and inventive Meccano model builder should obtain a copy of the special Manual "Meccano Standard Mechanisms." This Manual can be purchased from your dealer, or direct from Meccano Ltd., Binns Road, Liverpool 13.

HOW TO BUILD UP YOUR OUTFIT

Meccano is sold in eleven different Outfits, lettered O to L. All Meccano parts are of the same high quality and finish, but the larger Outfits contain a greater quantity and variety of parts, making possible the construction of more elaborate models. Each Outfit from O upwards can be converted into the one next higher by the purchase of an Accessory Outfit. Thus, Meccano Outfit O can be converted into an A by adding to it an Oa Accessory Outfit. An Aa would then convert it into a B Outfit, and so on. In this way, no matter with which Outfit you commence, you can build it up by degrees until you possess an L Outfit. It is important to remember that Meccano Parts can be bought separately at any time in any quantity from your Meccano dealer.



ELECTRIC LIGHTING OF MECCANO MODELS

It is great fun to illuminate your Meccano models by electric light, and a special Meccano Lighting Set can be obtained from your dealer for this purpose. This consists of two spot lights with plain and coloured imitation glass discs, one stand lamp, two special brackets, and two pea lamps, operated from a 4-volt flashlamp battery (not included in the set). The stand lamp is used for decorative purposes, and the spot lights can be used as headlamps, floodlights on cranes, and in countless other ways.

THE "MECCANO MAGAZINE"

The Meccano Magazine is specially written for Meccano boys. It tells them of the latest Meccano models; what Meccano Clubs are doing; how to correspond with other Meccano boys; the Competitions that are running, etc. It contains splendid articles on such subjects as Railways, Famous Engineers and Inventors, Electricity, Chemistry, Bridges, Cranes, Wonderful Machinery, Aeronautics, Latest Patents, Radio, Stamps, Photography, Books and other topics of interest to boys, including suggestions from Meccano boys for new Meccano parts and correspondence columns in which the Editor replies to his readers' enquiries. The publishing date is the first of each month. If you are not already a reader of the Meccano Magazine write to the Editor for full particulars, or order a copy from your Meccano dealer or from any newsagent.

THE MECCANO GUILD

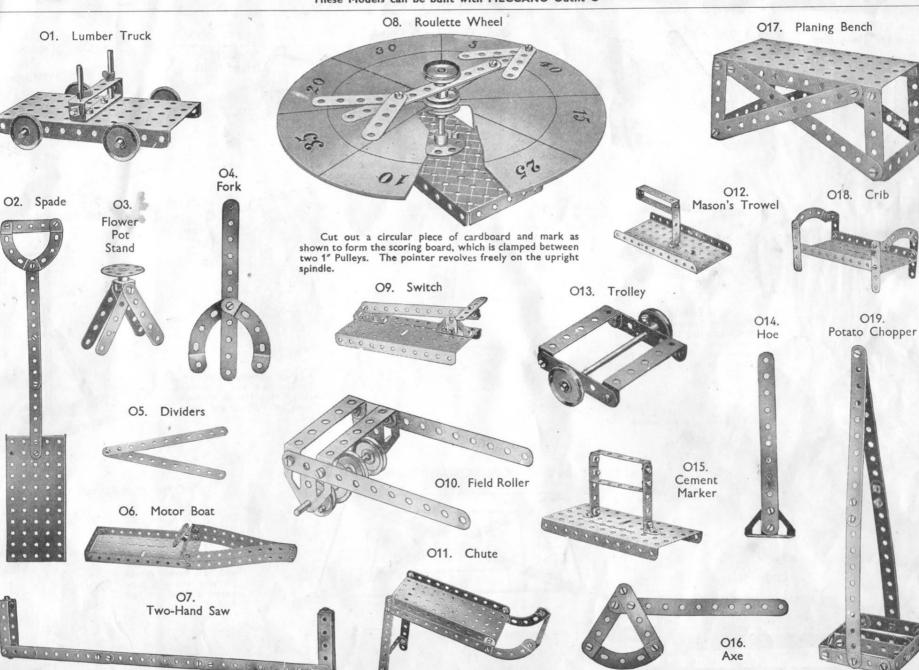
Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide organisation for boys, started at the request of boys, and as far as possible conducted by boys. Its primary object is to bring boys together and to make them feel that they are all members of a great brotherhood, each trying to help the others to get the very best out of life. Write for full particulars and an application form to the Meccano Guild Secretary, Binns Road, Liverpool 13.

Meccano Clubs are founded and established under the guidance of the Guild Secretary at Headquarters, and at the present time there are active Clubs in nearly 250 towns and villages in the United Kingdom, and more than 100 in countries overseas. Each Club has its Leader, Secretary, Treasurer, and other officials, all of whom, with the exception of the Leader, are boys.

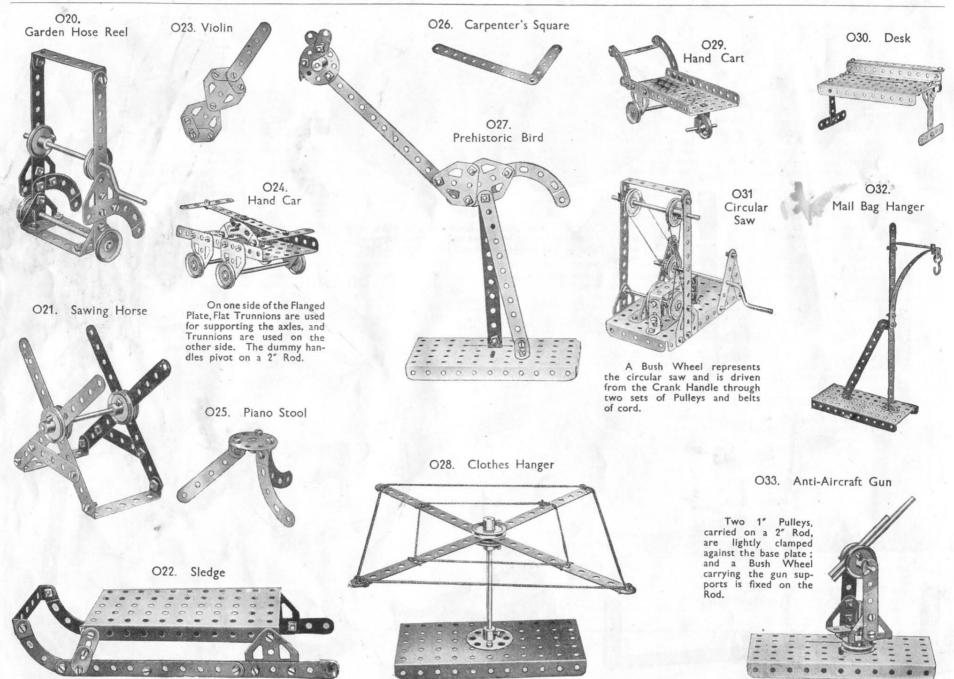
Special Merit Medallions are awarded to Club members for good work in connection with their Club, and Recruiting Medallions are awarded in connection with the Recruiting Campaign, full particulars of which will be sent on request.

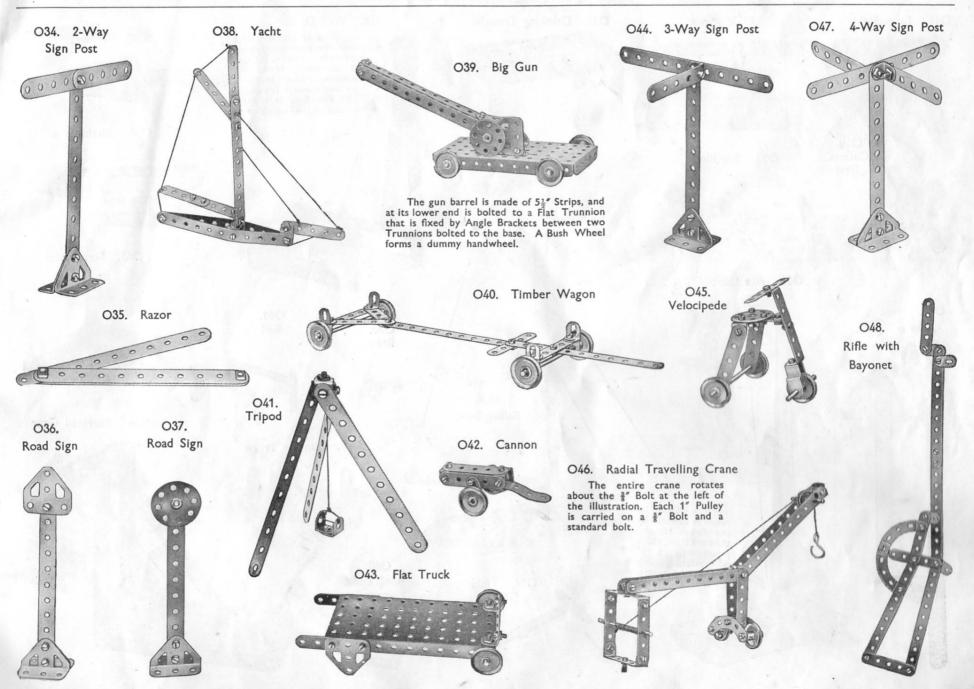
MECCANO SERVICE

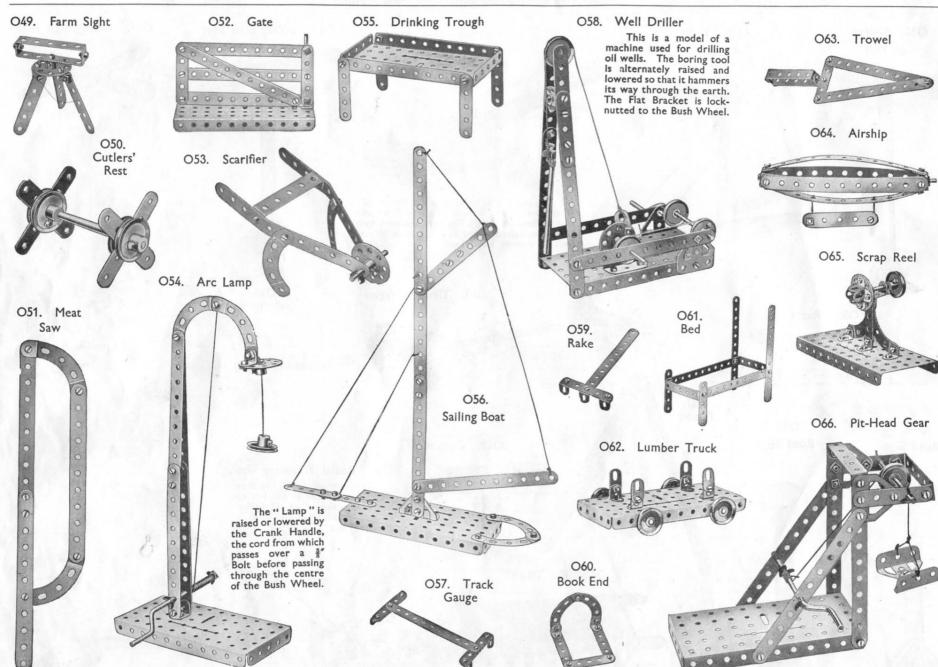
The service of Meccano does not end with selling an Outfit and an Instruction Manual. When you want to know something more about engineering than is now shown in our books, or when you strike a tough problem of any kind, write to us. We receive hundreds of letters from boys every day all the year round. Although all kinds of queries are put to us on all manner of subjects, the main interest is, of course, engineering. No one has such a wonderful knowledge of engineering matters as that possessed by our staff of experts. This vast store of knowledge, gained only by many years of hard-earned experience, is at your service. We want the Meccano boy of to-day to be the famous engineer of to-morrow.

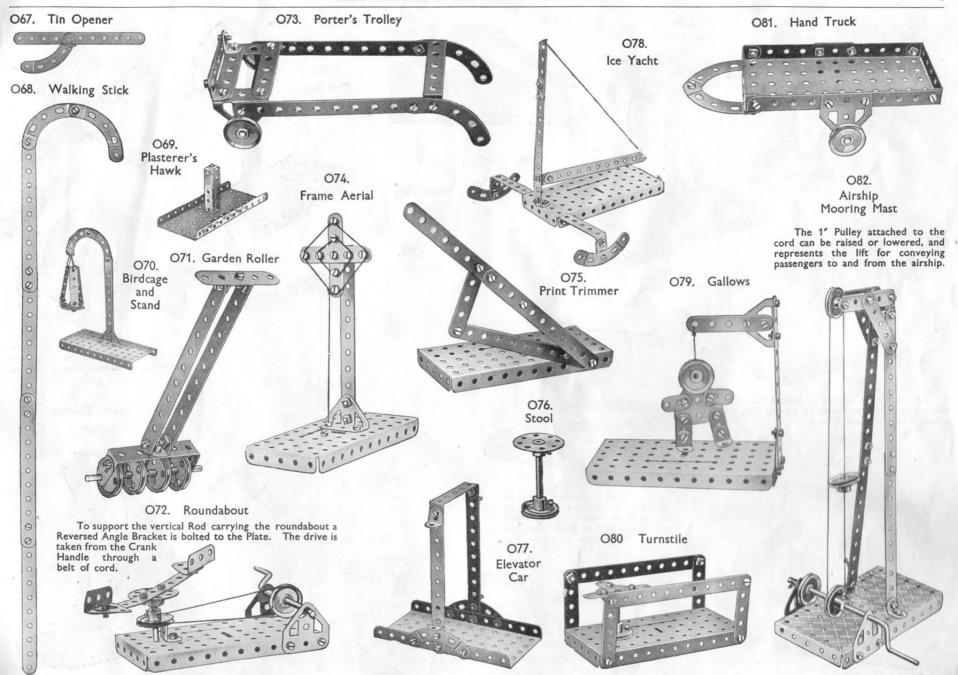


These Models can be built with MECCANO Outfit O

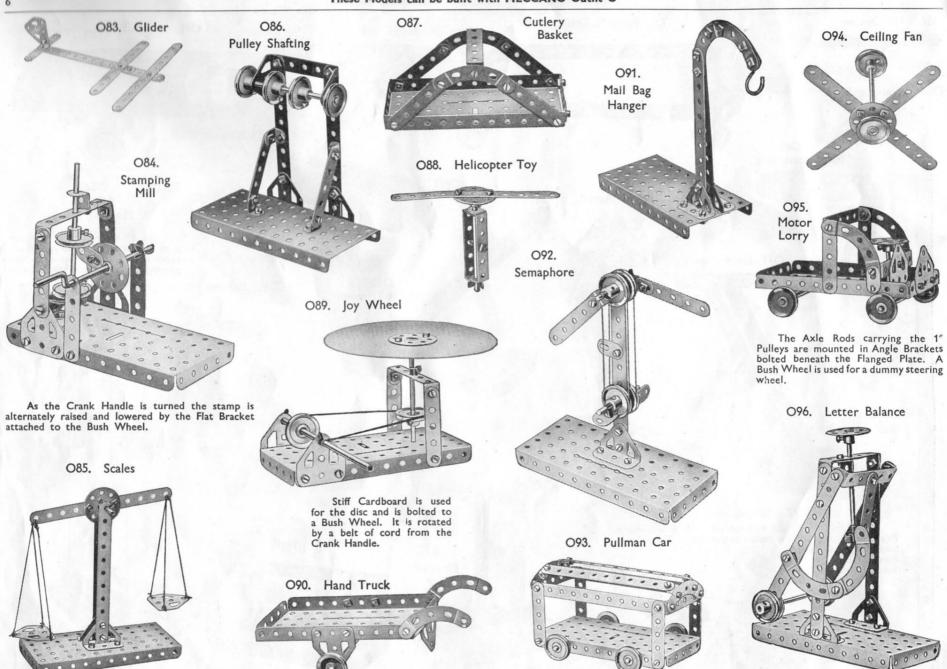




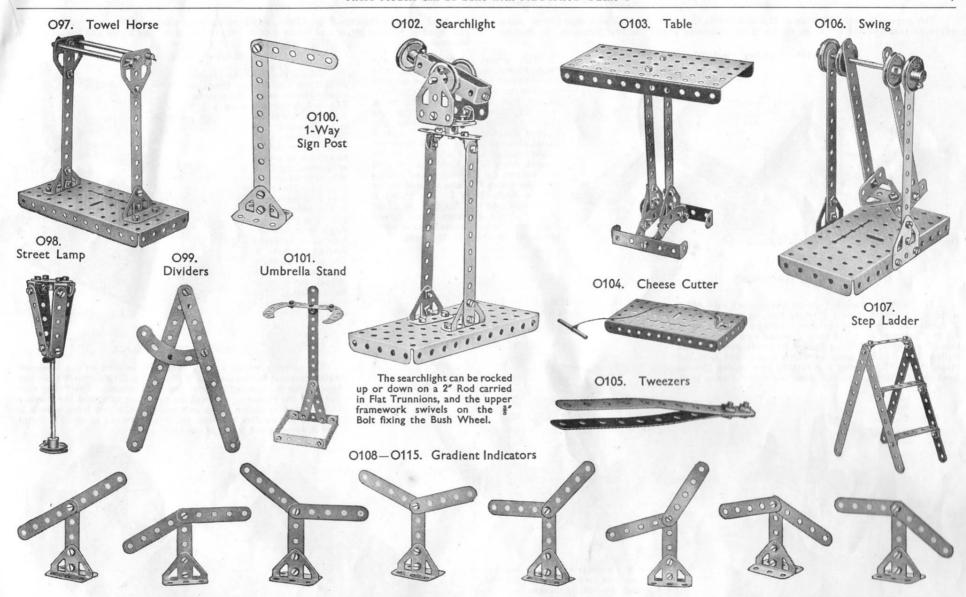








These Models can be built with MECCANO Outfit O



HOW TO CONTINUE

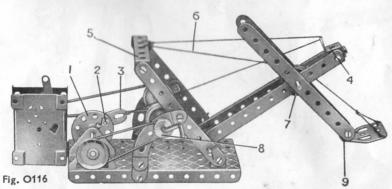
When you have built the O Outfit Models illustrated, and fitted a number of them with the Meccano Magic Motor (see next page). your next step is to purchase an Oa Accessory Outfit. This converts your O Outfit into an A and enables you to build bigger and better models.

Fig. 0117

This page features a selection of Meccano Outfit O working models of a type rather more advanced than the 115 examples shown in the following pages. In four instances the models

are fitted with the Meccano Magic Motor, which makes them work just like the real thing. Try your hand at building bigger and better models with the parts in your Outfit and become a real inventor.

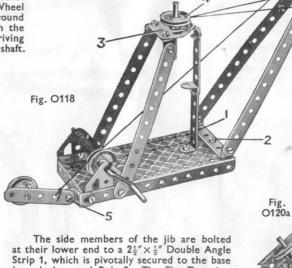
OII6. STEAM SHOVEL



This model is driven from the Magic Motor, mounted as shown. The Bush Wheel 1 has a Flat Bracket pivotally attached to it by means of the locknutted Bolt 2. Care must be taken with the fitting of the cords to ensure that the model will function correctly. A cord attached to the Flat Bracket 3 passes through a hole in the Reversed Angle Bracket 4, and is secured to the Double Angle Strip 5. A second cord 6 is fastened to the shovel and passing over the Pulley 7, is also secured to the Double Angle Strip 5. The Pulley 8 is supplied with the Magic Motor. Two 1" × 1" Angle Brackets 9 are bolted together to form a Double Bracket which is bolted to the flat trunnion.

OII7. FORGING HAMMER

The hammer, two $2\frac{1}{2}''$ Strips overlapping two holes, is pivotally mounted on a 2'' Axle Rod, by means of two $\frac{1}{2}'''$ Angle Brackets bolted together forming a double bracket 1. It is actuated by a $2\frac{1}{2}'''$ Strip 2 bolted to a Bush Wheel that is rotated by a Driving Band 3 (crossed), passing round Pulleys 4 and 5, the latter of which is provided with the Magic Motor. The Pulley 6 is rotated by a second Driving Band that is fitted to the Pulley on the motor driving shaft.



OII8. DERRICK CRANE

(HAND OPERATED)

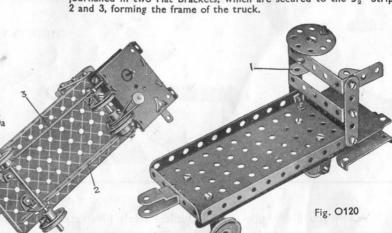
The side members of the jib are bolted at their lower end to a $2\frac{\pi}{2}'' \times \frac{\pi}{2}'''$ Double Angle Strip 1, which is pivotally secured to the base by a lock-nutted Bolt 2. The Flat Trunnion 3 carries in its centre hole a 2" Axle Rod to which is fitted a Pulley 4. The length of cord supporting the jib is passed round this Pulley and attached to the jib head, as shown. The band brake is lock-nutted at 5 to a Reversed Angle Bracket.

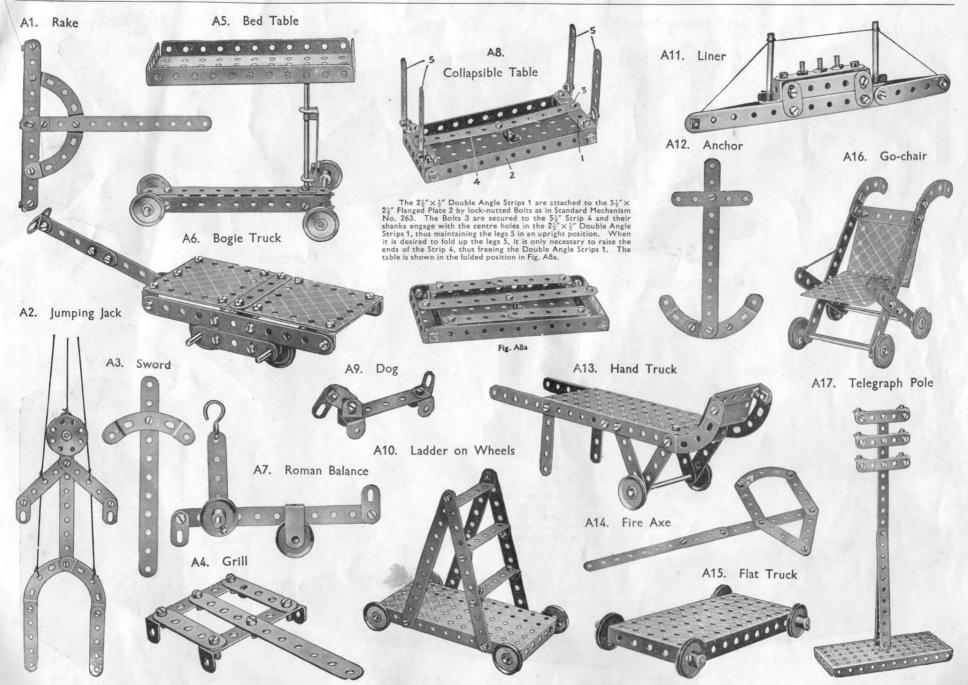
OII9. POWER HACK SAW

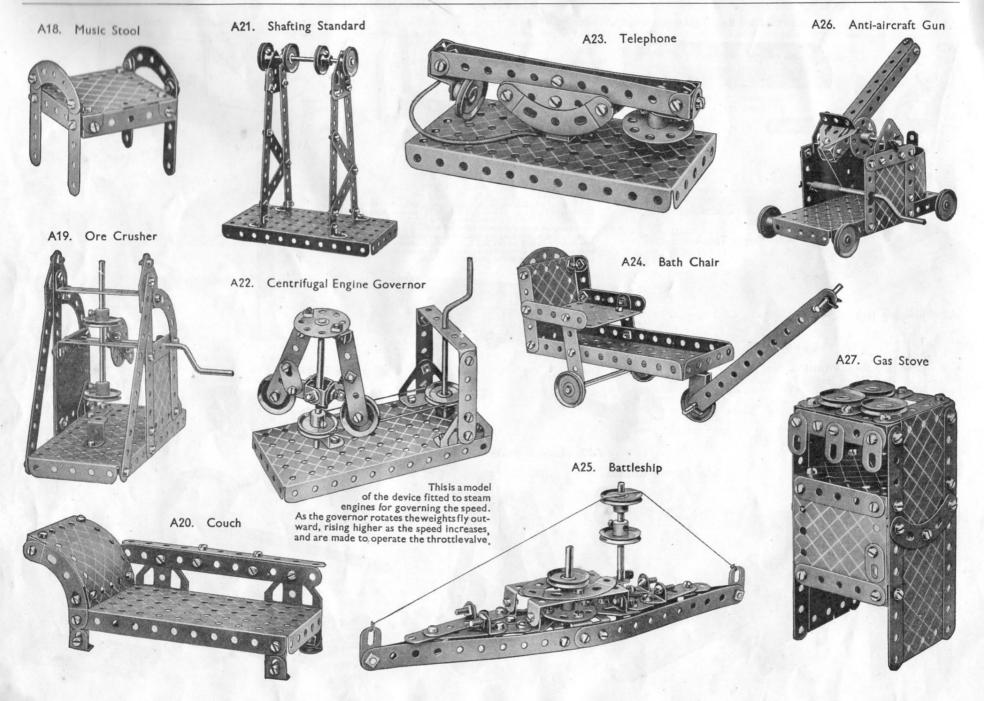
The fitting of the Magic Motor and the Driving Bands is clearly shown in the illustration. The saw frame slides on a 314 Axle Rod held in position by means of a Flat Bracket bent over. It is driven to and fro by means of the rotating Bush Wheel to which it is pivoted. The Axle Rod 3 is journalled in the bottom hole of a $2\frac{1}{2}$ " $\times \frac{1}{2}$ " Double 3 Angle Strip, and one hole of a Reversed Angle Bracket 2. The saw is pivotally attached to the Bush Wheel by a locknutted Bolt 1. The Pulley 4 is provided Fig. O119 with the Motor.

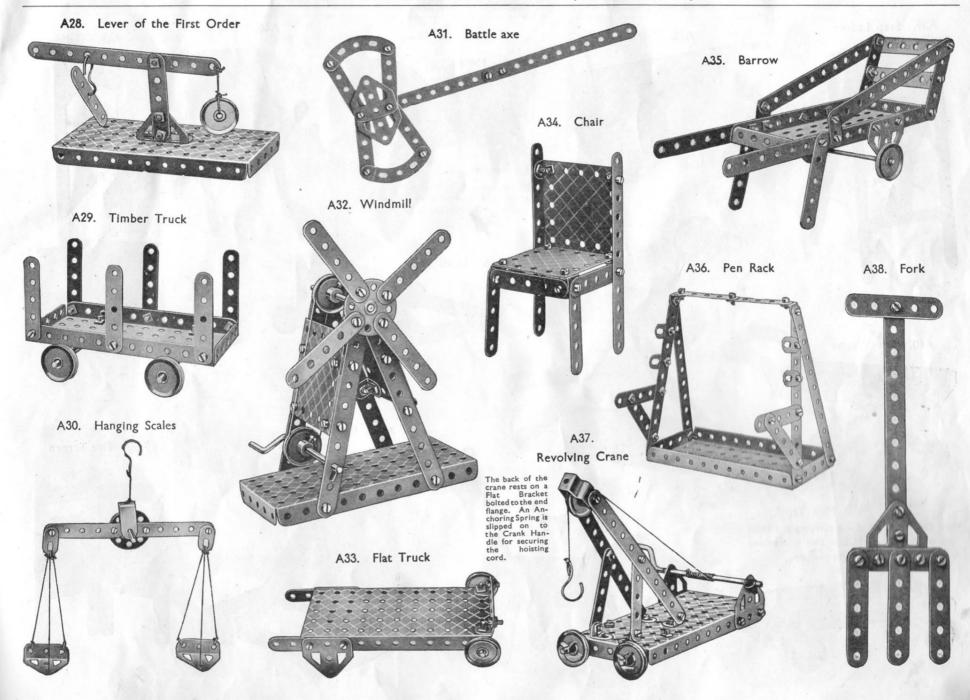
O120. ELECTRIC TRUCK

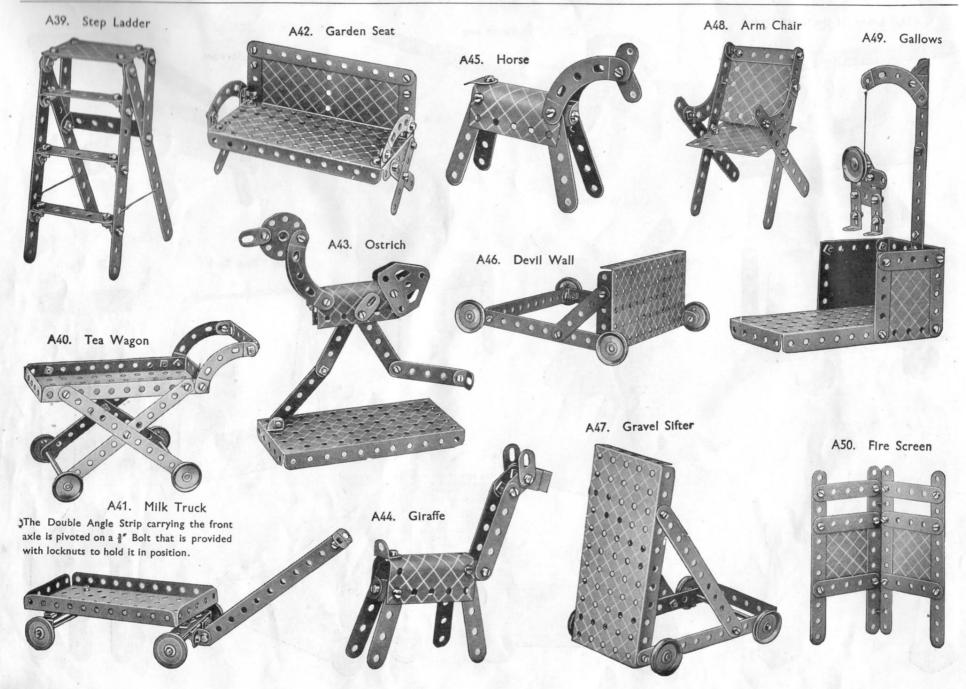
The steering wheel, a Bush Wheel, is secured to the Reversed Angle Bracket 1 by means of a \(\frac{3}{8}\)" Bolt. Fig. O120a shows how the Magic Motor is mounted to drive the front wheels. The Pulley supplied with the Motor is mounted on the front axle, and the rubber band is fitted as shown. The axle carrying the two front wheels is journalled in two Flat Brackets, which are secured to the 5\(\frac{1}{2}\)" Strips 2 and 3, forming the frame of the truck.

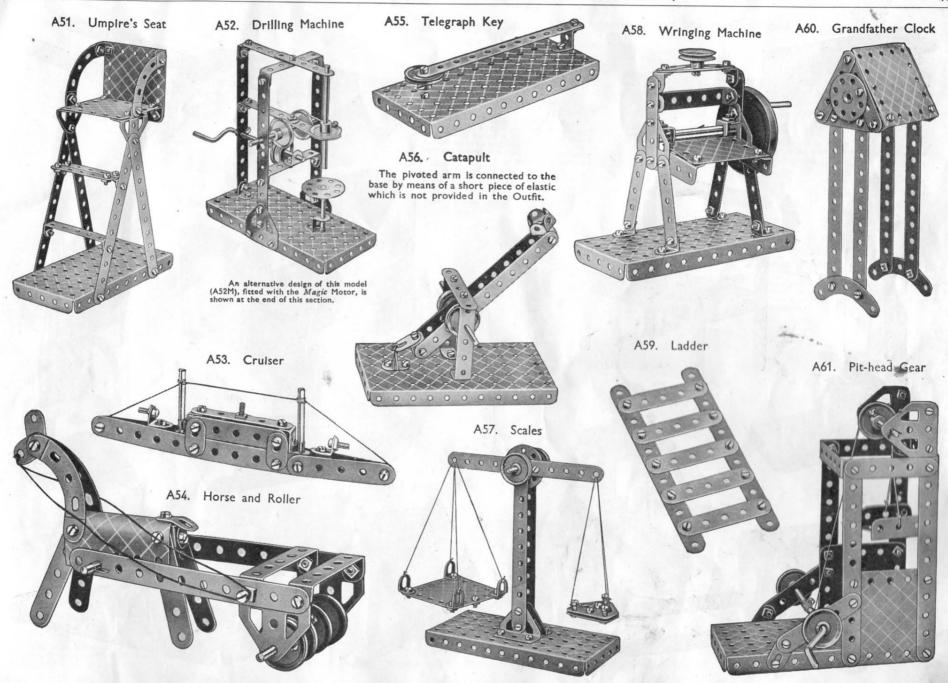




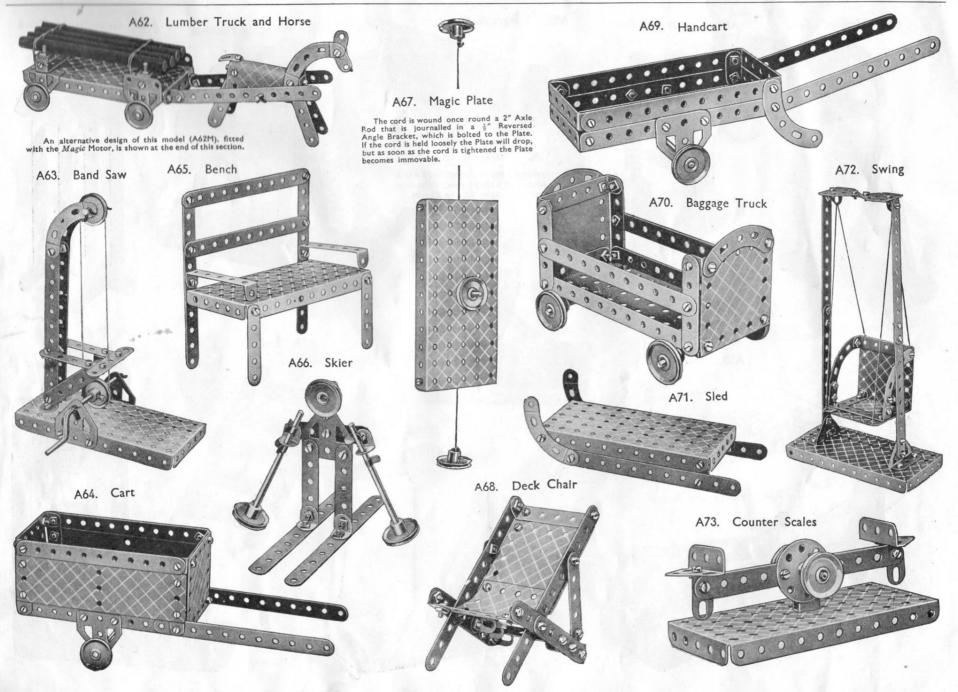


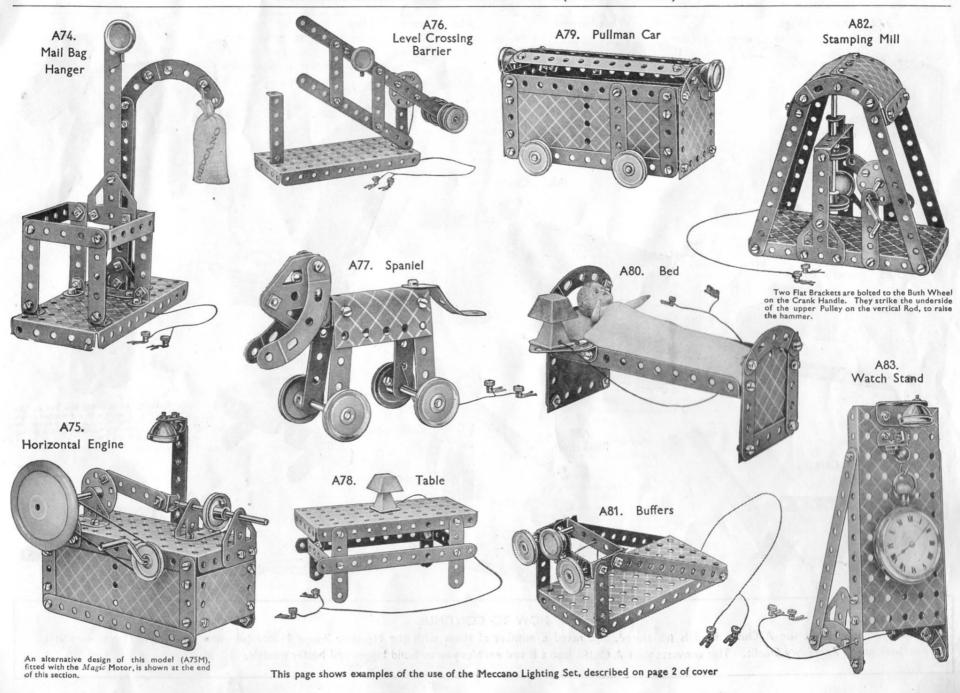


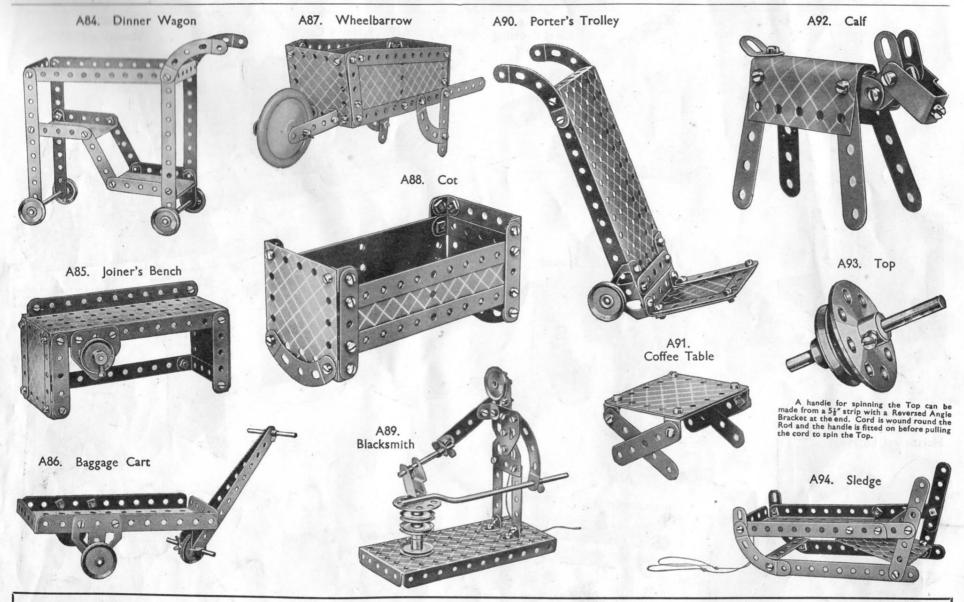




These Models can be built with Meccano Outfit A (or Outfits O or Oa)



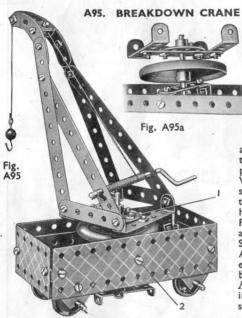




HOW TO CONTINUE

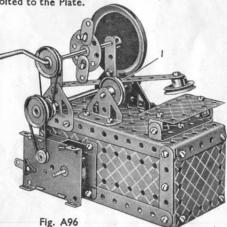
When you have built the A Outfit Models illustrated, and fitted a number of them with the Meccano Magic Motor (see next page), your next step is to purchase an Aa Accessory Outfit. This converts your A Outfit into a B and enables you to build bigger and better models.

The greatest thrill in Meccano model-building is experienced when a model is set to work by means of a Meccano Motor. The illustrations below show how the Meccano Magic Motor can be fitted without any difficulty to Outfit A Models of various types. Fit the model you have just built with one of these wonderful Motors, and enjoy the fun of watching it work just like the real thing. Models A52M, A62M and A75M are more elaborate variations of Manual models A52, A62 and A75. Try your hand at re-designing other models in a similar manner and become a real inventor.



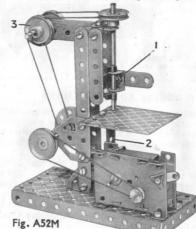
A96. TRIP HAMMER

The hammer is pivoted at 1 on two Angle Brackets that are bolted through the slots to the centre hole of the 51 "Strip. A 2" Axle Rod passes through the Angle Brackets and is supported in Trunnions bolted to the Plate.



A52M. DRILLING MACHINE

The drill Rod is journalled at the top in a Flat Bracket bolted to two Angle Brackets, and at its lower end in two Angle Brackets 1 that are bolted to a Strip attached to the vertical member of the drill. The drill table is supported by a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip 2. A Spring Clip retains the free Pulley 3 in place.



A75M. HORIZONTAL ENGINE

Fig. A95b

The crane swivels on an Axle Rod secured in the Bush Wheel 1 and passed through a Road Wheel before being inserted in a 2½" Strip and

through the centre

hole of a $5\frac{1}{2}$ × $2\frac{1}{2}$

arrangement of the 21/2" Strip can be seen in Fig.

A95b, the Angle Brack-

ets being fixed by the

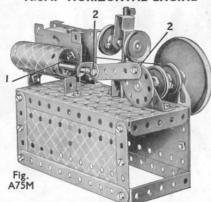
bolts 2 (Fig. A95). The

Magic Motor is mounted

in the same manner as

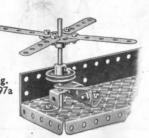
shown in Fig. A62Ma.

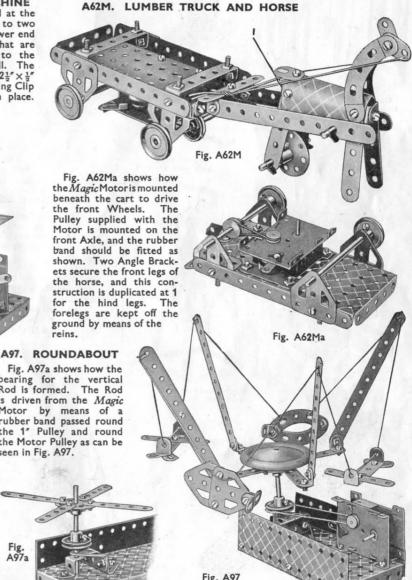
Flanged Plate.



The cylinder is composed of a 2½" × 2½" Flexible Plate and a 21" × 11" Flexible Plate, and two Angle Brackets are bolted inside the cylinder to serve as guides for the piston rod. One of the Brackets is seen at 1. The bolts 2 are locknutted to form pivots.

Fig. A97a shows how the bearing for the vertical Rod is formed. The Rod is driven from the Magic Motor by means of a rubber band passed round the 1" Pulley and round the Motor Pulley as can be seen in Fig. A97.





Tower Wagon,

built with Outfit F

Racing Seaplane,

Delivery Van, built with Outfit H

Field Guns and Carriage,

built with Outfit H

CONTENTS OF MECCANO OUTFIT A

	Quantity.	No. Description.	Quantity.	No.	Description.	Quantity.
2 Perforated Strips, $5\frac{1}{2}$	 4	36 Screwdrivers	1	126	Trunnions	 2
5 ,, ,, $2\frac{1}{2}''$	 6	37 Nuts and Bolts, 7	 36	126a	Flat Trunnions	 2
10 Flat Brackets	4	37a Nuts	 4		Anchoring Springs for Cord	
2 Angle Brackets, ½"×½"	 8	40 Hanks of Cord	 1			
6 Axle Rods, 3½"	 2	44 Cranked Bent Strips			Driving Bands	
17 ,, ,, 2"	2	48a Double Angle Strips, $2\frac{1}{2}'' \times \frac{1}{2}''$			Road Wheels	
9s Crank Handles (3½" shaft)	 1	52 Perforated Flanged Plates, 5½"		188	Flexible Plates, $2\frac{1}{2}^{"} \times 1\frac{1}{2}^{"}$	 2
22 Pulley Wheels, 1" (fast)	 4	57c Loaded Hooks, small			", $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ "	
24 Bush Wheels	 1	90a Curved Strips, $2\frac{1}{2}$ ", $1\frac{3}{8}$ " radiu	2	190	", $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ "	 2
34 Spanners	2	111c Bolts, 3"	4	199	Curved Plates U Section	 1
35 Spring Clips	4	125 Reversed Angle Brackets, 1/2"	 1	200	,, ,, 1 1 radius	 2

Fig. A

MECCANO MECHANISMS

When a boy has built all the models illustrated in these Manuals he will wish, not only to increase the size of his Outfit so that he can build bigger models, but also to start constructing models of his own design. It is now that the real inventive spirit of the Meccano boy asserts itself, and if he builds thoughtfully there is no reason why he should not in time become familiar with almost every form of engineering structure and mechanical movement.

In order to assist youthful inventors, we have collected and classified a number of Meccano movements that have, to a certain extent, become standardised. That is to say, these movements may be applied to more than one model-in most cases without any alteration to the standard movements, but in a few instances with some slight modifications. These movements are published in a Manual entitled "Meccano Standard Mechanisms" which may be obtained from any Meccano dealer.

The following examples have been selected from these two Manuals because of their general utility.

LOCKNUTS

One of the most useful of all Meccano connections is the locknutted joint, which prevents a pivot, formed from a nut and bolt, from working loose. As will be seen from Fig. A, the bolt 1 passes through the Strip 2 and is securely held to Strip 3 by means of two nuts 4 and 5, which are screwed tightly against opposite sides of the Strip. Sufficient space is left between the nut 5 and the bolt head to allow free movement of the Strip 2.



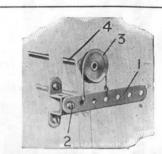
In small models where it is necessary to alter the speed or power of a drive, Pulleys of varying diameters connected together by cord may be used. Fig. C shows how a 6:1 ratio can be obtained by using a 3in, and 1/2in, Pulley. In Fig. B a 1:1 ratio transmission drive is shown for driving between two shafts placed at right angles.

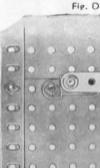
BAND BRAKE

A simple method of slowing down or stopping a shaft is shown in Fig. D. A Strip 1, which may be weighted if desired, is secured by a locknutted bolt (see Fig. A) to the frame of the model. A short length of cord attached to this Strip passes round a 1" fast Pulley 3 secured on the shaft 4.

STEERING MECHANISM

Greater interest may be given to a small model car or lorry by arranging the front wheels to steer. One simple way of accomplishing this is shown in Fig. E. The Crank is secured to the lower end of the steering column and the 4½" Strip is secured by locknuts at each end. If necessary the Crank and Strip may be replaced by a length of cord, passed round the steering column and secured to the extremities of the Double Angle Strip.





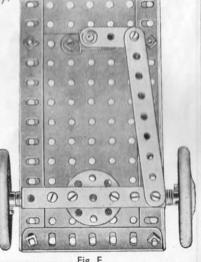
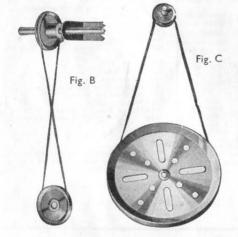


Fig. E



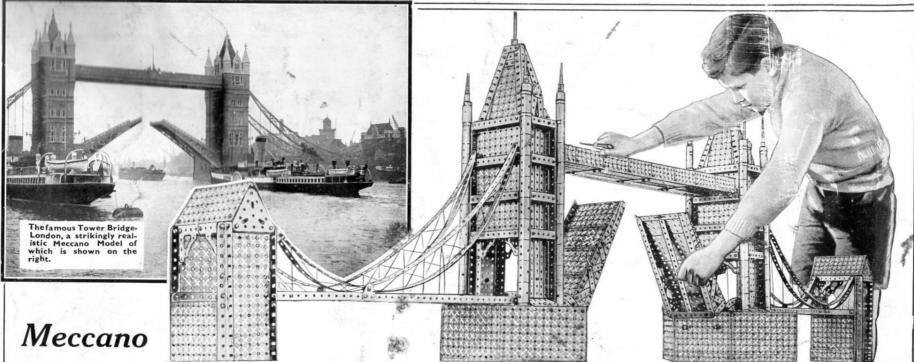
LIST OF MECCANO PARTS

No. Description, No. Des	cription. No.	Description. No.	Description.	No. Description.
			Reversed Angle Brackets, 1"	168a Ball Races, flanged disc
		,, 6" 125	11 11 11 17	168b ., ., toothed .,
1b 7 30a 1½",	48 (used together) 80	., 5" 126	Trunnions	168c Casing, complete with balls
2 55" 31 Gear Wheels,	1", 38 teeth 80a ,.	,, 3½" 126a	Flat Trunnions	169 Digger Buckets
2a 4½ 32 Worms	80b	00	Simple Bell Cranks Boss Bell Cranks	170 Eccentrics, 1/4" throw
/ 0/L Day Comment	81	1" 128	Rack Segments, 3" diam	171 Socket Couplings
	89 51" Cu	rved Strips, 10 radius 130	Eccentrics, Triple Throw	172 Pendulum Connections
6 Z 36 Screwdrivers	89a 3"	cranked, 1#" 131	Dredger Buckets	173 Rail Adaptors
6a 1½ 36a		us, 4 to circle 132 vrved Strips, cranked, $4\frac{1}{2}$ 133	Flywheels, 23" diam	174 Grease Cups
7 Angle Girders, 24½" 36b 37 Nuts and Bol	to 7/20" radii	us 8 to circle	Corner Brackets, 1½"	175 Flexible Coupling Units
	90 2½" Cu	rved Strips, 23" radius 134 (Crank Shanks, 1" stroke	176 Anchoring Springs for Cord
8a 9½" 37b Bolts, 7/32"	90a 2½"	., cranked, 1 135	Theodolite Protractors	177 Shafting Standards, large 178 ,, small
8b ,, ,, 7½" 38 Washers 40 Hanks of Cor			Handrail Supports	179 Rod Sockets
	des 94 Sprock	Wheels, 36 teeth, 2" diam.	Wheel Flanges	180 Toothed Gear Rings, 35" diam.
	95a	,, 28 ,, 1½" ,, 138	Ships' Funnels	(133 external teeth; 95 internal
9c 3" 44 Cranked Beni	Strips 95b ,,	., 56 ., 3" ., *138a ., 18 ., 1" ., 139	z ,, Raked	teeth)
9d ., ., 2½ 45 Double	Strips 21" ×1" 96	14 3" 139a	Flanged Brackets (right) (left)	182 Insulating Bushes, 6BA
9e 2" 46 Double Angle 9f 1½" 47		Girders, 3½" long 140	Universal Couplings	182a Insulating Washers, 6BA
10 Flat Brackets 47a	11 69 019 07-	3" 141	Wire Lines (for suspending clock	183 Lamp Holders
11 Double Brackets			weights)	184a Lamps, 2½ volt
12 Angle Brackets, ½" × ½" · · · · · · · 48a · · · · · · · · · · · · · · · · · · ·	,, 2½"×½" 99	$9\frac{1}{2}$, 142	Rubber Rings, 3" rim	184b ,, 3½ ,, 184c 6
12a ,, ,, 1"×1" 48b 12b ,, ,, 1"×½" 48c	4½"×½" 99b	,, 7½" ,, 142a	Motor Tyres (to fit 2" diam. rims)	184c ,, 6 ,, 184d ,, 10 ,,
12c Obtuse Angle Brackets, ½" ×½" 48d	., 5½"×½" 100 ,,	,, 5½" ,, 142c	" " 3" " " " " " " " " " " " " " " " "	184e ,, 20 ,,
13 Avia Rode 111"			C. " 1 C. 1	185 Steering Wheels, 12" diam
13a ,, ,, 8 51 Flanged Plate	s, $2\frac{1}{2}$ × $1\frac{1}{2}$ 101 Healds $5\frac{1}{2}$ × $2\frac{1}{2}$ 102 Single		Circular Girders, 5½ diam	186 Driving Bands
14 65 52 52 52 Flat Plates, 5	1"×31" 103 Flat G	irders, 5½" long 145	Dog Clutches Circular Strips, 7½" diam overail	187 Road Wheels
15a 4½ 53 Perforated FI	anged Plates, $3\frac{1}{2}$ $\times 2\frac{1}{2}$ 103a		,, Plates, 6" ,, ,,	100 Flexible Flates, $2\frac{1}{2} \times 1\frac{1}{2} \times \dots \dots $ 189
4/ 31"	103b ,, or Plates, 4½" long 103c ,,		Pawls, with Pivot Bolt and nuts	190 $2\frac{1}{2}$ $\times 2\frac{1}{2}$
10 11 11 22 July 1 I I I I I I I I I I I I I I I I I I	rips, slotted, 5½" long 103d ,,		Pawls	191 ,, ,, $4\frac{1}{2}'' \times 2\frac{1}{2}''$ 192 $5\frac{1}{2}'' \times 2\frac{1}{2}''$
16b 3" 55a ,,	,, ,, 2" ,, 103e ,,		Pivot Bolts with 2 nuts	192 ,, $5\frac{1}{2} \times 2\frac{1}{2}$ 193 Strip Plates, $2\frac{1}{2} \times 2\frac{1}{2}$
17 Z 57 Hooks	1031 ,,	2½ 147b	Pawls without boss	10/
18h 1" 57h Loads	tific 103g ,, ed, large 103h ,,	" 11" " 148	Ratchet Wheels	195 ,, ,, $5\frac{1}{2}^{"} \times 2\frac{1}{2}^{"}$
19 Crank Handles, large, 5" 57c	small 103k "	71" 150	Collecting Shoes for Electric Locos Crane Grabs	196 ,, , , 9½" × 2½" 197 ,, , 12½" × 2½" 198 Hinged Flat Plates, 4½" × 2½"
19s ,, small, 3½ 58 Spring Cord		25, 101 1001113 151	Pulley Blocks, Single Sheave	198 Hinged Flat Plates, 41" × 21"
20 Flanged Wheels 14" diam 58h Hooks for Sr		Hooks, for looms 152	,, ,, Two ,, Three ,, Corner Angle Brackets, ½" (right	199 Curved Plates, U Section 11/32" radius
20b 1 59 Collars with	C	Rollers 153	Corner Angle Brockets 1" (right	200 ., 1\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
Pulley Wheels 61 Windmill Sai	ls 107 Tables	for designing machines	hand)	201 Lamps with Flex 202 Angle Brackets (for Headlamps)
196 3 dia., with centre boss & set-screw 62 Cranks	100 Ambit	raves 154b	Corner Angle Brackets, ½" (left hand)	203 Headlamps
20a 2" 62b Double Arm	Cranks 109 Face F		Rubber Rings (for 1" Pulleys)	203a Headlamp Rims
21 1½ 63 Couplings			Pointers (with boss), $2\frac{1}{2}$ overall	203b Headlamp Bodies 204 Headlamp Nuts
22 1" 8 grub-screw 63a Octagonal Co	444 Roles	3" 158a	Signal Arms, Home	205 Glasses (Green, Plain or
222 1" without	ngs 111a	1 158b	,, Distant	Red)
23 ½"	uplings 1112 sses 1112	158b 3" 158b	Channel Bearings, $1\frac{1}{2}$ " $\times 1$ " $\times \frac{1}{2}$ "	206 Lampshades
24 Bush Wheels 65 Centre Forks	110 611461		Girder Brackets, 2"×1"×½" Boilers, complete with ends	207a Lamps with Standard and Flex
			,, ends	208 Battery Tags and Studs
25h 3" 67 25		ded Pins 162a Pieces, large 162b	suitabassa anda	208a Washers for Battery Studs
26 ', ', ', ', ', ', ' 68 Woodscrews, '69 Set Screws	. 116a ,,	small 163	Sleeve Pieces	211a Helical Gears 1" (Can only be
200 " " " " " " 600 Grub Screws	5/32" 117 Steel	Balls, 3" diam 164	Chimney Adaptors	210 Nuts ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,, ,,
Gear Wheels	7/32" 118 Hub I 120 Buffer	Discs, $5\frac{1}{2}''$, 165	Swivel Bearings End ,,	
1" 72	1 × 21" 120a Spring	Buffers 167	Geared Roller Bearings	
27a 57 12 72 72 72 73 73 73	3"×1±" 120b Comp	ression Springs 167a	Roller Races, geared, 192 teeth	* The sector to decide 26 Europale to the
276 95, 27 diam.) 76 Triangular P	lates, 2½" 121 Train		Ring Frames for Rollers Pinions for Roller Bearings, 16 teeth	* The series includes 26 Funnels in the correct designs and colours of leading
27a 57	ds, 11½" 122 Miniat		Ball Bearings, 4" diam	shipping companies.
29 " " To screwed No	, 125 Cone			

For illustrations of Meccano Parts, refer to the opposite page

Your Dealer will be pleased to provide you with a complete Price List.





Meccano
is the
finest
hobby
in the
world
for boys

Meccano is more than a toy

T is important to remember that when a boy is playing with Meccano he is using engineering parts in miniature, and that these parts act in precisely the same way as the corresponding engineering elements would do in actual practice. No other system of model construction could, therefore, be correct. Other toys that attempt the same object by other methods must avail themselves of other constructive elements which are not correct engineering elements. Consequently, though a boy may succeed in building playthings with them, they are merely toys, and nothing else, and his mind, as regards proper mechanical construction and methods, is distorted instead of instructed. He learns wrong principles, and when his ambition tempts him to invent or construct more elaborate models he will be stopped by the deficiencies of his non-mechanical system.

MECCANO