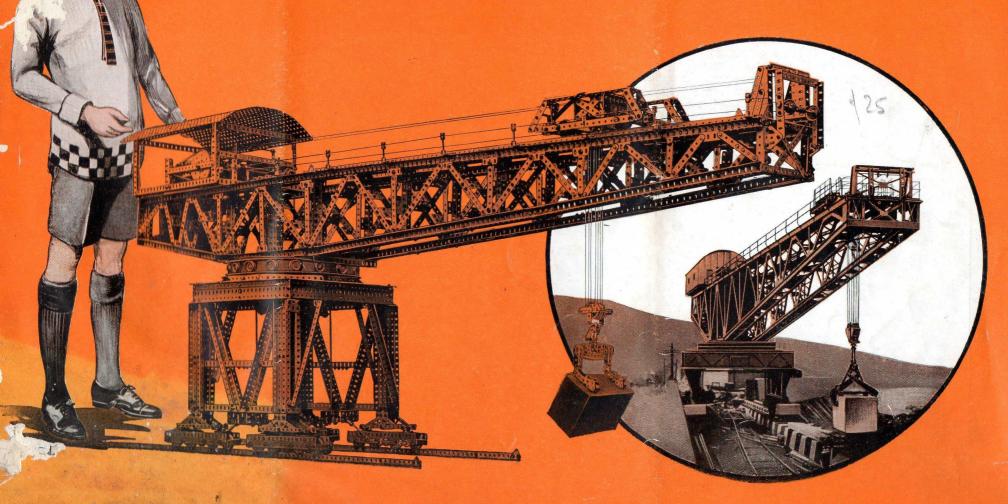
MECCANO

HORNBY'S ORIGINAL SYSTEM - FIRST PATENTED 1901

INSTRUCTIONS FOR OUTFIT Aa





MECCANO

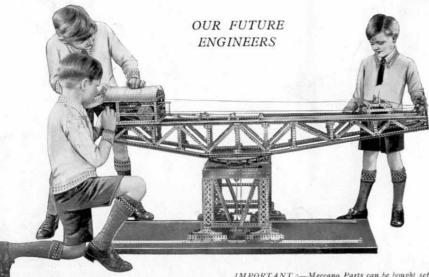


REAL ENGINEERING IN MINIATURE

The Meccano Accessory Outfit A3 converts your Outfit A into a B, and enables you to build the additional models illustrated in this Manual. As a Meccano enthusiast you will realise that our examples do not exhaust the scope of your Outfit. It is no exaggeration to say that the possibilities of Meccano are limitless—there is always something new that you can invent and build, and most models can be constructed in many alternative ways. In addition to the fascination and satisfaction obtained by building new models, you can enter them in the model-building competitions that are a regular feature of the "Meccano Magazine." These competitions are open to all Meccano boys and valuable prizes are offered in each class.

THE "MECCANO MAGAZINE"

The "Meccano Magazine" is essential to the full enjoyment of the Meccano hobby. A section of it is devoted to the Editor's replies to his readers' enquiries; the progress of Meccano Clubs throughout the world is



reported; and full details are given of the latest model-building achievements. In addition, a wealth of informative articles on all subjects of interest to boys is included in every issue. The publishing date is the first of each month. If you are not already a reader of the "Meccano Magazine" write to the Editor for full particulars, or order a copy from your Meccano dealer or newsagent.

HOW TO PROGRESS

When you desire to make further progress and to build bigger and better models, it is only necessary for you to purchase an Accessory Outfit Ba which will convert your B into a C. In turn, an Accessory Outfit Ca will convert your C into a D, and so you go on, until finally your ambition is realised and you are the proud possessor of an L Outfit.

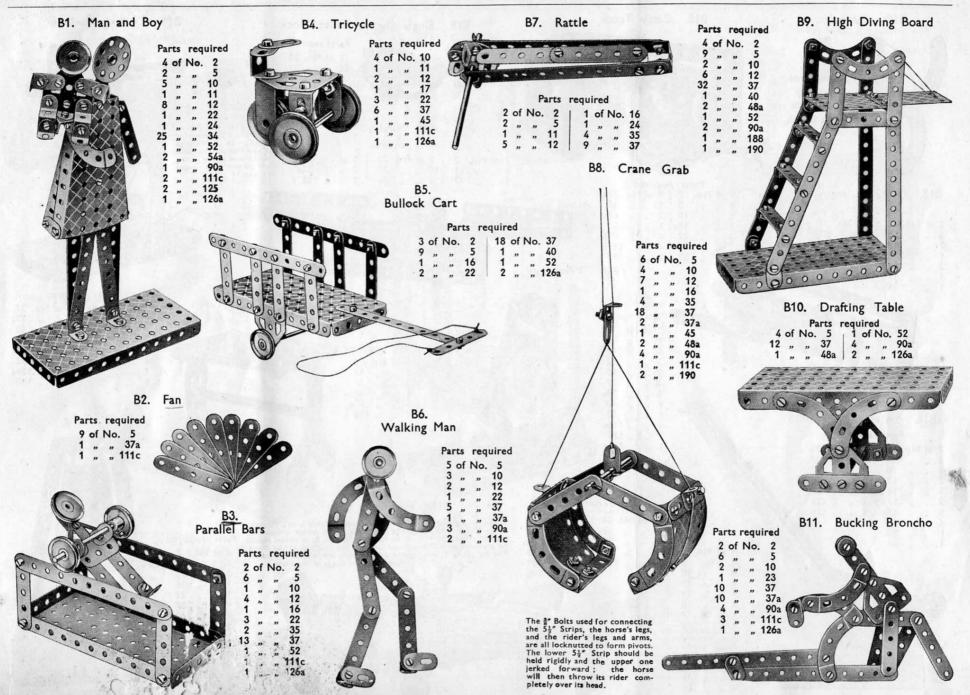
As a keen and inventive Meccano model-builder you should possess copies of the special Manuals "How to use Meccano Parts" and "Meccano Standard Mechanisms." In the former the principal uses of Meccano parts are outlined, while the latter shows a large number of real engineering mechanisms, built of Meccano parts, that can be incorporated in various models. You can obtain copies of these Manuals from your dealer, or direct from Meccano Ltd., Binns Road, Liverpool 13.

MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and an Instruction Manual. When you want to know something more about engineering than is now shown in our books, or when you strike a tough problem of any kind, write to us. We receive over 200 letters from boys every day, all the year round. Some write to us because they are in difficulty, others because they want advice on their work or pleasures, or about the choice of a career. Others, again, write to us just because they like to do so and we are glad to know that they regard us as their friends.

Although all kinds of queries are put to us on all manner of subjects, the main interest is, of course, engineering. The wonderful knowledge of engineering matters possessed by our staff of experts is unique. This vast store of knowledge, gained only by many years of hard-earned experience, is at your service. We want the Meccano boy of to-day to be the famous engineer of to-morrow.

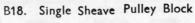
IMPORTANT: - Meccano Parts can be bought separately at any time in any quantity from your Meccano dealer





B12. Catapult

Parts required 4 of No. 37 4 " " 90a A short length of elastic B15. Cattle Truck

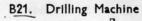


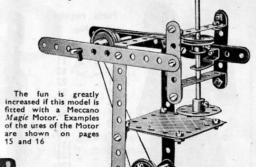


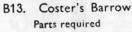
Parts required 1 of No. 23

B19. Scales Parts required

					-							
2	of	No.	2	1 2	of	No.	22	1 1	of	No	52 54a 126	
2			11	10	,,	,,	37	2	.,	,,	54a	
1			17	4	-	-	38	2	-	5.	126	







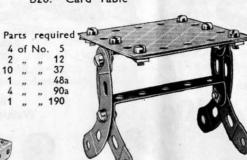
2	of	No.	2	13	of	No.	37
4	,,	,,	5	1	,,	,,	45
2	,,	,,	10	2	,,	"	48a
1	,,	,,	11	1	.,	"	52
2	,,	,,	12				
4			47				



Wrestlers



B20. Card Table



		Pa	rts	requ	ire	d	
4	of	No.	2	128	of	No.	37
8	,,	,,	5	1		,,	37
6	,,	,,	12	1		,,	40
2	,,	,,	16	1	,,		45
1	,,	,,	19s	2	,	,,	48
4	,,	,,	22	1	,,	,,	52
1	,,	,,	24	2	,,	,,	126
6	,,	,,	35	1	,,		190

B22. Gong

B14. Swivelling Crane

			TITS	requ	111 6	u	
2	of	No.	1	1 4	of	No	. 35
6	,,	,,	5	19	,,	,,	37
4	,,	,,	10	1	,,	,,	40
2	,,	,,	12	1	,,	,,	52
1	,,	"	16	1	,,	,,	57c
2	,,	,,	17	2	,,	,,	126
1	,,	,,	19s	1	,,	,,	176
4	,,	,,	22	1111			
1	,,	,,	23				4



Pa	rts	req	uir	ec
of	No.	44	1	2

125

r	- 1	OI	INC	. 44	4	01 1	٧О.	123
	1	"	,,	48a	1	,,	,,	126
	1	,,	,,	52	2	,,	,,	126a
	2	,,	,,	90a	2	,,	,,	188
	3	**	,,	111c	2	,,	,,	189
					2	.,	,	190

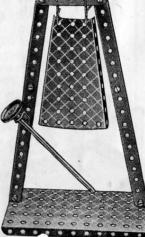


Magic Motor. page 16 (Model be mounted on	eatly increased if this model is fitted with a Meccano The method of incorporating this motor is shown on B51M). If the Motor is fitted, a Bush Wheel should a 2" Rod fitted between the hind legs of the horse. I forming the driver's body is bolted to the centre hole of the end flange of the Plate.

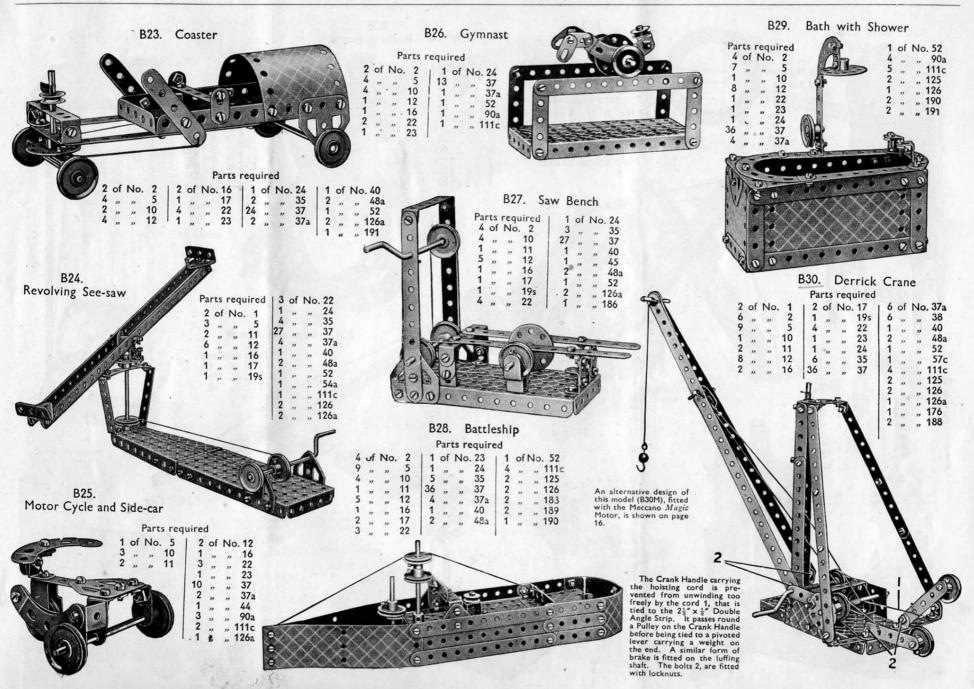
4 of No. 5



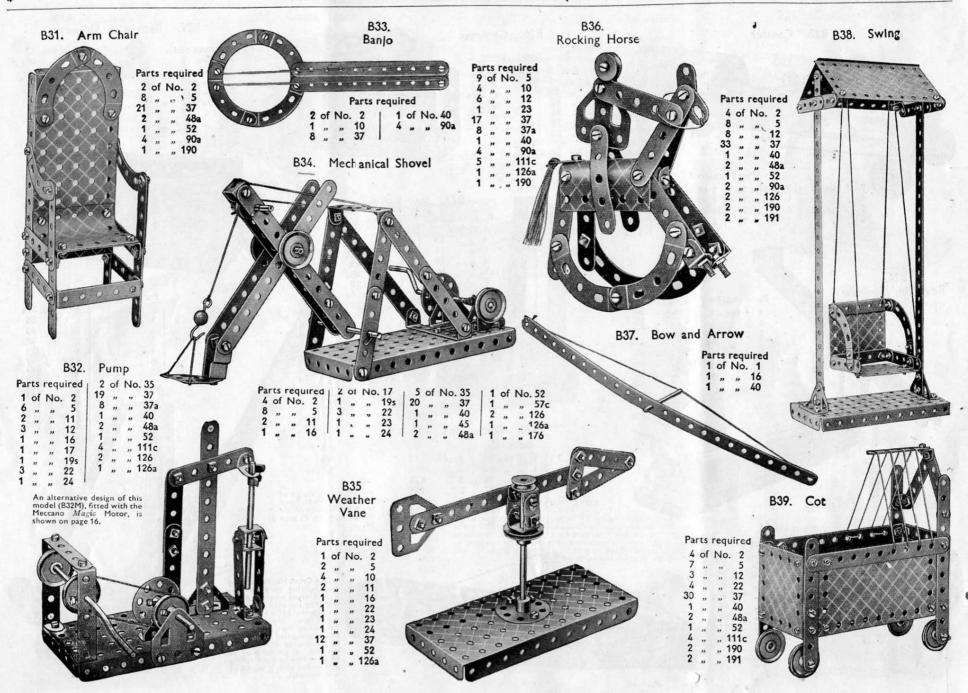
Parts required

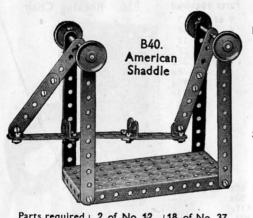


**	"	~ .					0/				
,,	"	24	1		1	1/0	/	4	of	No.	2
					E	10/		5	,,	,,	5
						10		4	,,	,,	10
			-	0/	0	9)		2	,,	,,	11
	-		10	500	10			4	,,	,,	12
	W	O.	00	1	69			2	,,	,,	16
	1	3	1	T M	9/			1	,,	,,	17
	1	0	X	29				4	,,	,,	22
	-		You'	8				1	,,	,.	23
		6	0	ODEN	1			2	**	.,	35
	-	-	200	NEWS	1			29		,,	37
-				488		. = =	1	5	,,	,,	37a
1		300	ALC: N	202	1	(L	4	5			38
15	0000	0 0	0 0	0 0	0 0	0 0	9			"	10

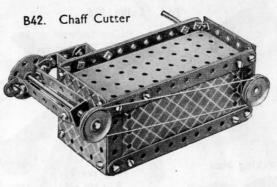




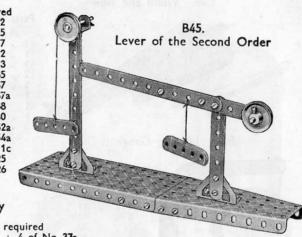








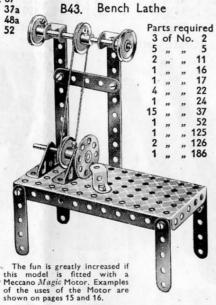
Parts required 2 of No. 2 52a 54a " 111c 125



ts	requi	red	2	of	No.	12	18 2	of	No.	37
of	No.	2	2	,,	,,	16	2	,,		37a
		5	1.			22	2			10-

B41. Modern Dressing Table

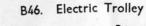
Parts required 4 of No. 2
5 , 37a 2 , 48a 1 , 52 4 , 90a 5 , 111c 2 , 126 1 , 126a 1 , 188 1 , 188 1 , 188 1 , 189 2 , 190 2 , 191



B44. Motor Boat

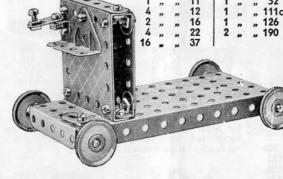
		P	arts	requi	rec	3	
2	of	No.	2	requi	of	No.	23
2	,,	,,	5	7	,,	,,	37
3	,,	,,	10	1	,,	,,	37a
1	,,	23	11	1 1	,,,	,, '	111c





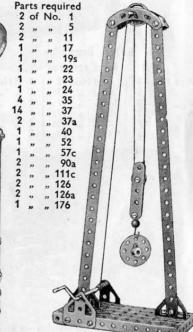
	P	arts re	eau	rec	1		
3 of 2 " 1 " 4 " 2 " 4 " 16 "	No.	10 11 12 16 22 37	4 2 1 1 1 2	of ,,	No " " " " " "	. 37a 48a 52 111c 126 190	
	3 9 4					6	(MS)

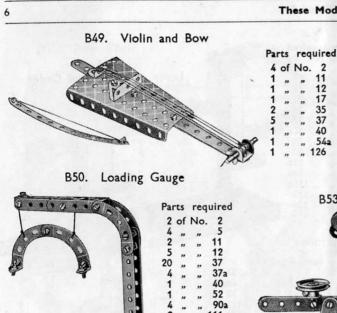
B48. Pulley Block

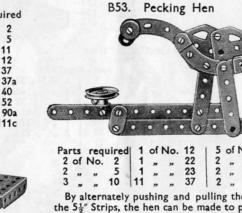






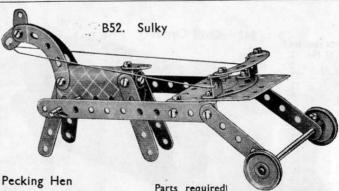






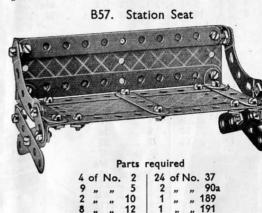
"side play" is permitted.

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					1		0	9	
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0.00	0				- 0		0	essen	
	0				0				
Parts red	uired	1 1	of	No.	12	5	of	No.	. 37a
2 of No			,,	,,	22	2	,,	,,	90a 111c
2 " "	5	1	,,	,,	23	2	,,	,,	111c
3 " "	10	11	,,	,,	37	2	,,	,,	126a
			nen	can	be m	ade	to	pec	ower o



2	of	No.	2	2	of	No.	22	1	of	No.	482
6	,,	,,	5	4	,,	,,	35	4	,,	,,	90a
3	,,	,,	10	17	,,	,,	37	1	,,	,,	111c
6	,,	,,,	12	1	,,	,,	37a	2	,,	,,	125
2	,,	,,	16	1 1	,,	,,	40	2	,,	,,	190

Grass Cutter



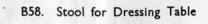
Parts required

Parts required

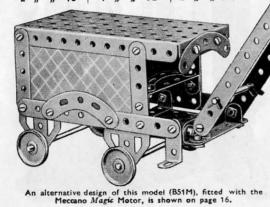
of No. 5

12 37 37a

" 111c " 190



B56. Rocking Chair



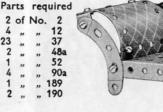
B51. Bread Van

Parts required

of No. 22 , , , 35 , , , 37

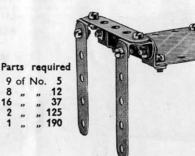
4 of No. 90a 1 , , 125 2 , , 126

" 126a





B55. Couch



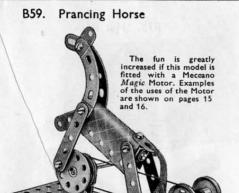
B64. Shepherd's Crook

Parts required

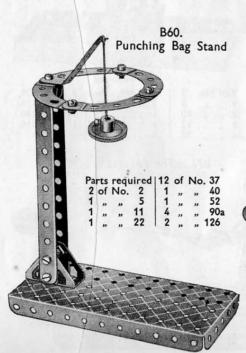
Parts required

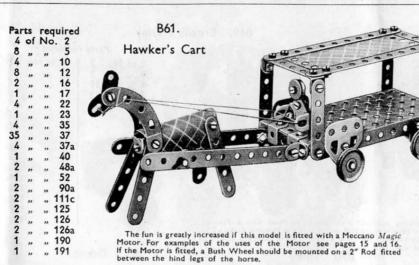
2 of No. 1

B65. Sedan Chair



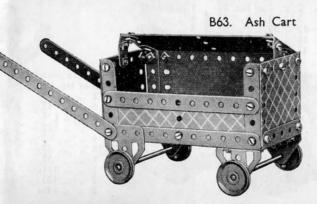


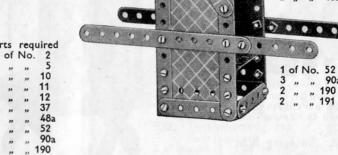


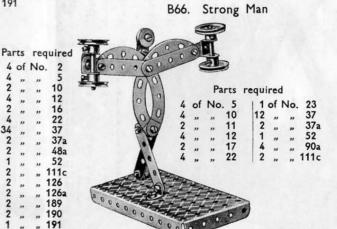




B62.



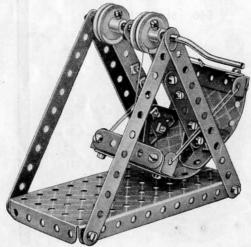


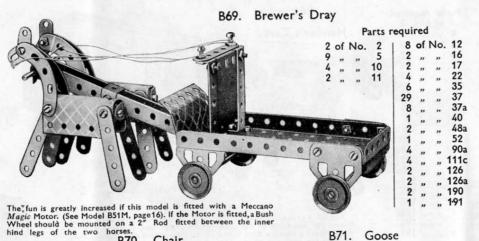


B67. Automatic Signals Parts required 3 of No. 2 126 126a

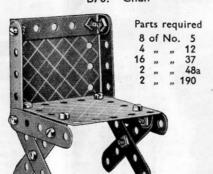
The weighted Curved Strip pivots on a bolt locknutted to the IFlat, Trunnion. When the horizontal 5½ Strip is tripped by the locomotive the signal is raised to "danger" [until the mechanism is re-set.

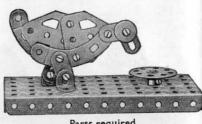
B68. Swinging Bcat





B70. Chair





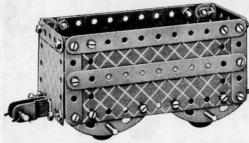
B71. Goose

							27
4	of	No.	10	1 2	ot	No.	37a
2	,,	,,	12	1	,,	,,	52
1		,,	23	2	,,	,,	90a
1			24	3	,,	,,	111c
6			37	2		,,	126a

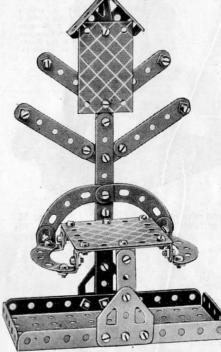
B72. Cattle Truck



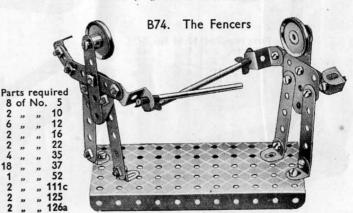
4	of	No.	2	1 4	of	No.	22	1	of	No.	. 52
6		,,	5	2	,,	,,	35	4	,,	,,	90:
4	,,	,,	12	29	,,	,,	37	4	,,	,,	1110
2	,,	,,	16	9	,,	,,	37a	2	,,	**	190
1	,,	,,	17	1	,,	,,	45	2	,,	.,	191

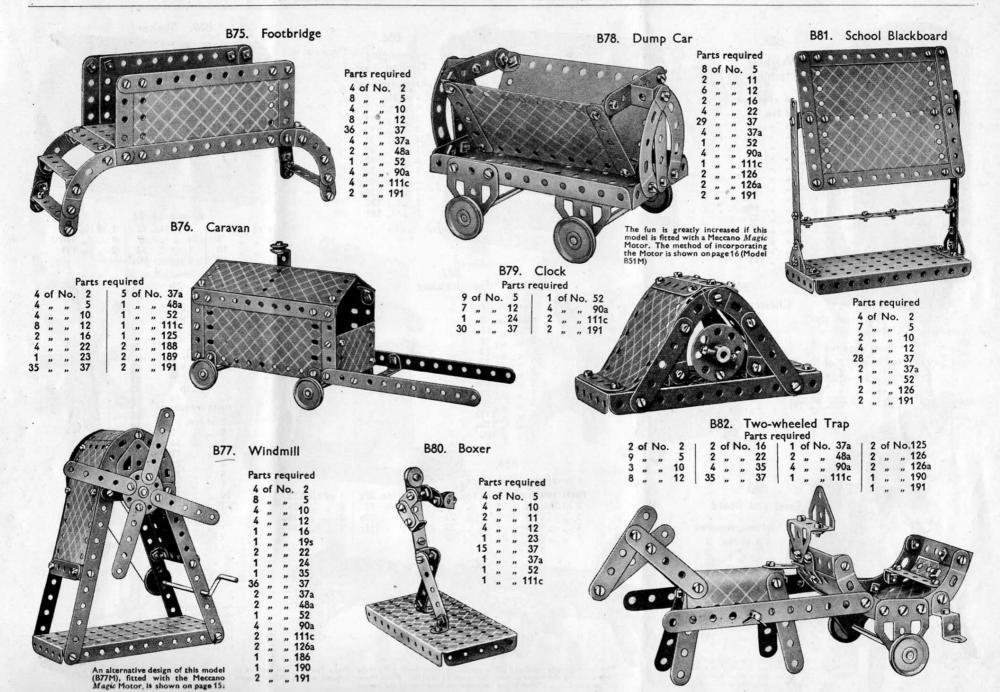


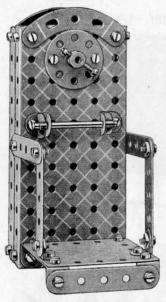




				Pa	rts	req	uired				
2	of	No.	2	8	of	No	. 37a	1 2	of	No.1	26
9		,,	5	2	,,	,,,	48a	2	,,	" 1	26a
2	,,	,,	10	1	,,	,,	52	1	,,	,, 1	88
8	,,	,,	12	4	,,	"	90a	1	,,	,, 1	90
34	,,	,,	37	4	,,	,,	111c				







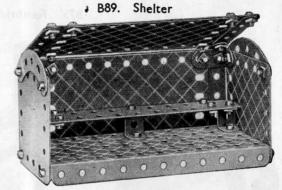
B83. Weighing Machine

Parts required



B86. Swinging Garden Seat Parts required 4 of No. 2

" 126a " 190 " 191

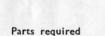


Parts required 4 of No. 12 1 of No.125 2 " " 190 2 " " 191

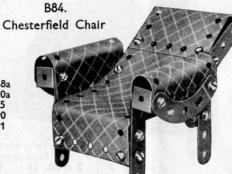
B90.

Windmill Pump Parts required

2 of No.



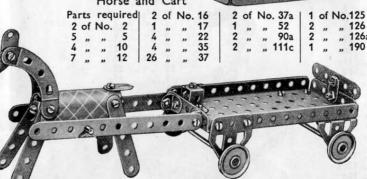
2 of No. 48a



48a

Parts required 111c 126a

Steeplechaser

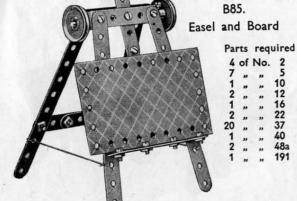


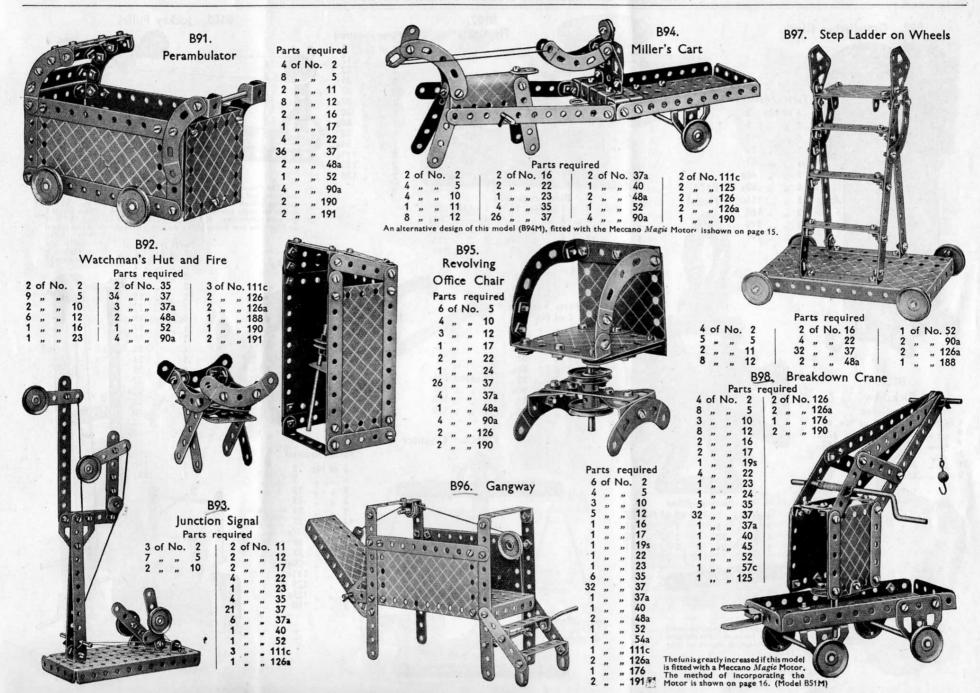
The fun is greatly increased if this model is fitted with a Meccano Magic Motor. The method of incorporating the Motor is shown on page 16 (B51M). If the Motor is fitted, a Bush Wheel should be mounted on a 2" Rod fitted between the hind legs of the horse,

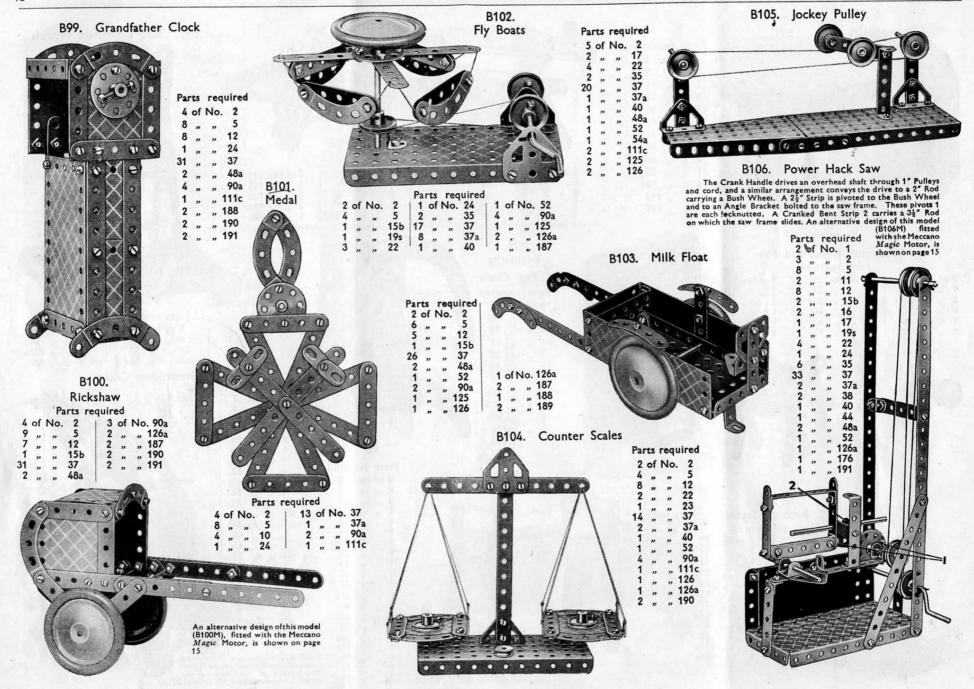


48a 52 126a

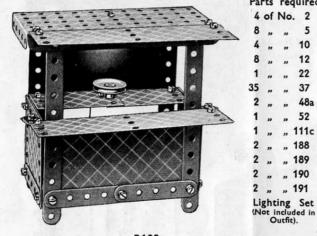






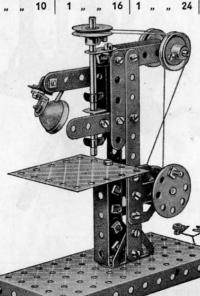


B107. Coffee Stall



	B108	3.
Sensi	tive	Drill
Parts	requ	ired

2 of No. 2 2 of No. 11 | 2 of No. 17 3 ,, ,, 12 4 ,, ,, 16 1 " "



•	113	of	No.	35
2	28	,,	,,	37
	5	,,	,,	37a
	1	,,	,,	40
	1	,,	,,	48a
	1	,,	,,,	52
	1	,,	,,	111c
	2	,,	,,	126
	2	,,	,,,	126a

4 of No. 2

22 37

52 " 111c

" 189

" 190

1 " " 190 Lighting Set (Not included in Outfit).

An alternative deon alternative design of this model (B108M), fitted with the Meccano Magic Motor, is shown on page 15.



B110. Tram Car Parts required

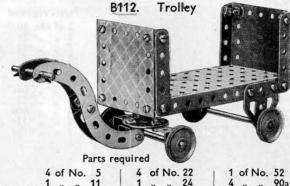
4	of	No.	2	1 of No. 40
2	,,	,,	10	2 " 48a
2	,,	,,	11	1 ,, ,, 52
3	,,	,,	12	4 " " 90a
2	,,	,,	16	3 " " 111c
4	,,	,,	22	2 ,, ,, 126
1	,,	,,	23	2 " " 190
34	,,		37	2 191
6	,,	,,	37a	Lighting Set
				(Not included in





-	requ				
2	1 7	of	No	. 12	
5	1	,,	,,	19s	
0	1	,,	,,	22	
1	1	,,	,,	24	
	3	,,	,,	35	
	36	,,	,,	37	
	6	,,	,,	37a	
	1	,,,	,,,	48a	
	1	,,	,,	52	
	3	,,	,,	90a	
	4	,,	,,	111c	
				401	

" 190 " 191 Lighting Set (Not included in Outfit).



of	No.	5	1 4	of	No.	22	1 1	of	No	. 52
,,	,	11	1	,,	,,	24	4	,,	,,	90a
	,,				,,					125
	,,	16	28	,,	,,	37	2	,,	,,	126a
	,,	17	1			48a	2	,,	,,	190

B113.

Arc Lamp Parts required

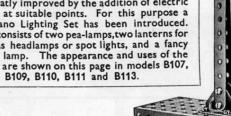
2 of No. 1

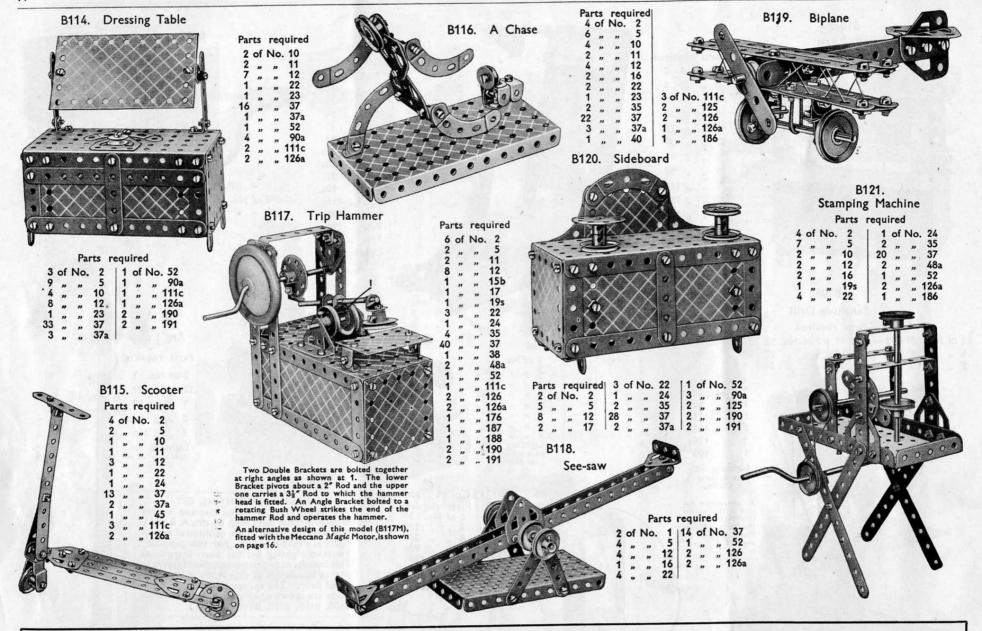
" " 52 2 " " 126

Lighting Set (Not included in Outfit).

MECCANO LIGHTING SET

The appearance of many Meccano models, especially those built with Outfits A, B and C, is greatly improved by the addition of electric lights at suitable points. For this purpose a Meccano Lighting Set has been introduced. This consists of two pea-lamps, two lanterns for use as headlamps or spot lights, and a fancy stand lamp. The appearance and uses of the parts are shown on this page in models B107, B108, B109, B110, B111 and B113.

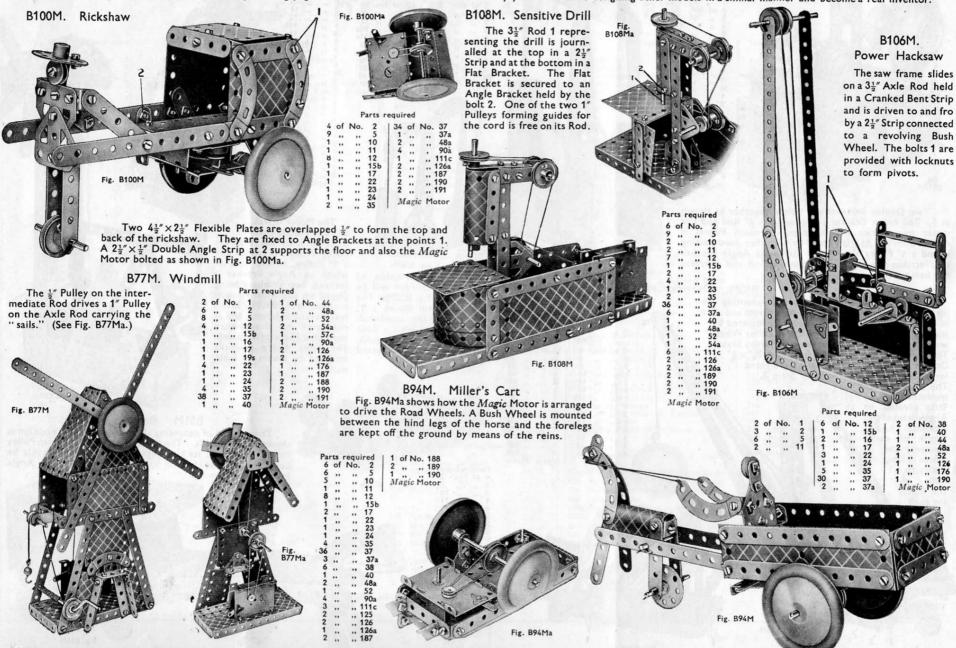




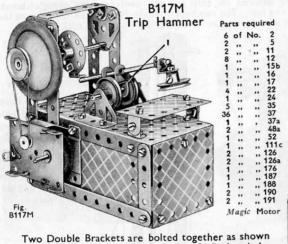
HOW TO CONTINUE

When you have built the B Outfit Models illustrated, and fitted a number of them with the Meccano Magic Motor (see following two pages), your next step is to purchase a Ba Accessory Outfit. This converts your B Outfit into a C and enables you to build bigger and better models.

The greatest thrill in Meccano model-building is experienced when a model is set to work by means of a Meccano Motor. The models featured on this and the next page are more elaborate variations of a selection of Outfit B Models, showing how the new Meccano Magic Motor can be fitted to give more realism and to increase the fun. The numbers of these re-designed models are the same as those of the corresponding models in the preceding pages, with the addition of the letter M. Try your hand at re-designing other models in a similar manner and become a real inventor.



Outfit B Models fitted with the Magic Motor



at 1. The lower Bracket pivots about a 2" Rod and the upper one carries the hammer. A Bush Wheel is driven from the Magic Motor by a rubber band passing round a 1" Pulley Wheel and carries an Angle Bracket that strikes the end of the hammer Rod and operates the hammer.

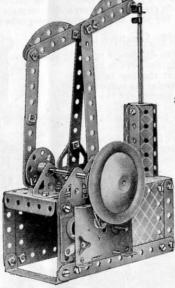


Fig. B32M

Fig. B30Ma shows the method of mounting the e hase Plate. The bolts 1 form pivots and each

Fig. B30Ma

B30M. Derrick Crane

is locknutted. The jib is r	aised and lowered	by D		
means of a Crank Handle carry	ing a 1" Pulley Wh	eel	Par	ts required
around which the cord 2 is pa	ssed to form a bra	ke.	2 of No. 1	1 36 of No. 37
The cord is tied to the first	hole of a $2\frac{1}{2}$ $\times \frac{1}{2}$	MO	6	6 ., ., 37a
Double Angle Strip, and to	a weighted		1 10	6 38
lever consisting of a pivoted 2	2 Strip 3.	(MA)	2 19	2 48a
The Magic Motor is			8 12	1 1 ,, ,, 52
mounted on a 2½"		100	2 10	b 1 ., ., 57c
Strip pivoted to an		187701	2 " " 1	
Angle Bracket by	5/8 P		1 1	s 2 126
locknuts 1 and a	10	2	1 2	2 1 126
length of cord		4	1 " " 2	1 1 1 187
connects the			6 3	5 2 188
Motor driving				Magic Motor
pulley to a 1"		Waste 1994		
Pulley on				
the hoist-	THE SAME			
ing shaft.	1420 1	NOD B	M 1000	
A III	AND THE RESERVE OF THE PERSON NAMED IN COLUMN TWO IN COLUM	1	151	
		1	101	
	13 10 1		0 101	-MA-
	SON DO	I WAR	16	
C A				A L
7.		A POR	IE LEW	0 0
1		0		10
00.00		FILM. TELL	-	7.6
B. B.	200	876	0000	13.
				9 6
160			0	
A	Fig. B30M	10000		

Parts required B32M. Pump Parts required

Fig. B32Ma to form pivots.

Parts required

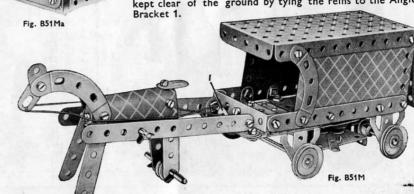
Windmill Pump 19s 22 24 35 37 37a 38 40 48a 52 90a 126 126a 186 188 189 190 Motor The Motor drives a Crank Handle that is fitted with the separate Pulley Wheel. It carries also a 1" Pulley, to the boss of The construction of which an Angle Bracket is the pump cylinder will be secured, two Washers being clear from Fig. B32Ma. The placed on the securing bolt Magic Motor drives a 1" as shown in Fig. B90Ma. In this Pulley on the crankshaft way a crank is formed and is that is fitted with a Bush connected to the pivoted Wheel forming the crank. beam that operates the pump. The bolts 1 are locknutted The bolts 1 are pivotally attached by means of lock-

B90M.

B51M. Bread Van

Fig. B90M

The method of mounting the Magic Motor in position is shown in Fig. B51Ma. The horse travels on a $\frac{1}{2}$ loose Pulley mounted between its hind legs, and the forelegs should be kept clear of the ground by tying the reins to the Angle



LIST OF MECCANO PARTS

No. Description.	No. Description.	No. Description.	No. Description.	No. Description.
1 Perforated Strips, 12½"	28 Contrate Wheels, 1½" diam	73 Flat Plates, 3" × 1½"	120 Buffers 120a Spring Buffers 120b Compression Springs 121 Train Couplings 122 Miniature Loaded Sacks 123 Cone Pulley 124 Reversed Angle Brackets, 1" 125 126 Trunnings	164 Chimney Adaptors 165 Swivel Bearings 166 End 167 Geared Roller Bearings 167a Roller Races, geared, 192 teeth 167b Ring Frames for Rollers 167c Pinions for Roller Bearings, 16 teeth 168 Ball Bearing, 4" diam.
6a 7 Angle Girders, 24½"	35 Spring Clips 36 Screwdrivers 36a , Extra Long 36b , Special 37 Nuts and Bolts, 7/32" 37a Nuts 37b Bolts, 7/32" 38 Washers	80b 4½" 81 2* 82 1" 89 5½" Curved Strips, 10" radius cranked, 1½" radius, 4 to circle 4" Curved Strips, cranked, 4½" radius, 8 to circle 90 2½" Curved Strips, 2½" radius cranked, 1½" 90 2½" cranked, 1½"	126a Flat Trunnions 127 Simple Bell Cranks 128 Boss Bell Cranks 129 Rack Segments, 3" diam. 130 Eccentrics, Triple Throw 131 Dredger Buckets 132 Flywheels, 2\frac{2}{2}" diam. 133 Corner Brackets, 1\frac{1}{2}"	168a , Races, flanged disc 168b , , toothed , 168c , Casing, complete with balls 169 Digger Buckets 170 Eccentrics, ½" throw 171 Socket Couplings 172 Pendulum Connections 173 Rail Adaptors 174 Grease Cups
9c	41 Propeller Blades 43 Springs 44 Cranked Bent Strips 45 Double	790 2½ cranked, 1½ radius, 4 to circle	133a	175 Flexible Coupling Units 176 Anchoring Springs for Cord 177 Shafting Standards, large 178 small 179 Rod Sockets 170 Toothed Gear Rings, 3½ diam. (133 external teeth; 95 internal teeth) 181 Bobbins
12c Obtuse Angle Brackets, ½" X ½" 13 Au Rods, 11½" 13a 8" 14 6½" 15 5" 15a 4½" 15b 4½"	48a , , , , , 2½ × ½" 48b , , , , 3½ × ½" 48c , , , 4½ × ½" 48d , 5½ × ½" 50a Eye Pieces, with boss 51 Flanged Plates, 2½ × 1½" 52 , , , , , , , , , , , , , , , , , , ,	97a	139a 140 Universal Couplings 141 Wire Lines (for suspending clock weights) 142 Rubber Rings, 3" rim 142a Motor Tyres (to fit 2" diam. rims) 142b 142c 142c 142c 142d 142d 142d 142d 142d 142d 142d 142d	182 Insulating Bushes, 6BA
16a , , , 2½"	53 Perforated Flanged Plates, $3\frac{1}{2}" \times 2\frac{1}{2}"$ 53a Flat Plates, $4\frac{1}{2}" \times 2\frac{1}{2}"$ 54a Flanged Sector Plates, $4\frac{1}{2}"$ long 55 Perforated Strips, slotted, $5\frac{1}{2}"$ long 55a 57 Hooks 57b, Cientific 57b, Loaded, large 57c 58 Spring Cord	102 Single Bent Strips	145 Circular Griders, 5½ diam	186 Driving Bands 187 Road Wheels 188 Flexible Plates, $2\frac{1}{2} \times 1\frac{1}{2} \times \dots$ 189
20 Flanged Wheels, 1 1 2 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1	58a Coupling Screws for Spring Cord 58b Hooks for Spring Cord 59 Collars with Grub Screws 61 Windmill Sails 62 Cranks 62a Threaded Cranks 62b Double Arm Cranks	103g , 2"	147b Pivot Bolt with 2 nuts	194 3\frac{1}{2}\times 2\frac{1}{2}\times 195 195 \times 2\frac{1}{2}\times 195 \times 2\frac{1}{2}\times 196 19\frac{1}{2}\times 2\frac{1}{2}\times 197 198 Hinged Flat Plates, 4\frac{1}{2}\times 2\frac{1}{2}\times 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192 192
23a ½" , & grub screw 22a 1" , without ,	63 Couplings 63a Octagonal Couplings 63b Strip Couplings 63c Threaded Couplings 64 Bosses 65 Centre Forks 66 Weights, 50 grammes 67	109 Face Plates, 2½" diam. 110 Rack Stripts, 3½"	154a Corner Angle Brackets, ½" (right hand)	205 Red) Glasses (Green, Plain or Red)
26a ,	68 Woodscrews, ½" 69 Set Screws 69a Grub Screws, 5/32" 7/32" 70 Flat Plates, 5½" × 2½" 72 ,, 2½" × 2½"	114 Hinges	160 Channel Bearings, 1½"×1"×½" 161 Girder Brackets, 2"×1"×½" 162 Boiler, complete, with ends 162a , ends	211b , , , 1½ (used together) • * • * The series includes 26 Funnels in the correct designs and colours of leading shipping companies.

