MECCANO

HORNBY'S ORIGINAL SYSTEM -- FIRST PATENTED 1901

INSTRUCTIONS FOR OUTFIT Ca

PRICE

2d





MECCANO



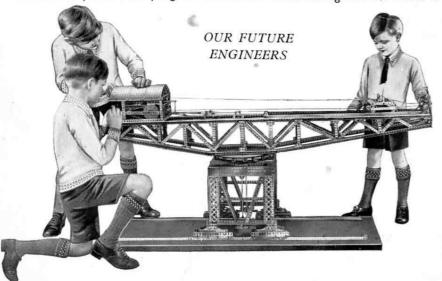
REAL ENGINEERING FOR BOYS

REAL ENGINEERING IN MINIATURE

The Meccano Accessory Outfit Ca converts your Outfit C into a D, and enables you to build the additional models illustrated in this Manual. As a Meccano enthusiast you will realise that our examples do not exhaust the scope of your Outfit. It is no exaggeration to say that the possibilities of Meccano are limitless—there is always something new that you can invent and build, and most models can be constructed in many alternative ways. In addition to the fascination and satisfaction obtained by building new models, you can enter them in the model-building competitions that are a regular feature of the "Meccano Magazine." These competitions are open to all Meccano boys and valuable prizes are offered in each class.

THE "MECCANO MAGAZINE"

The "Meccano Magazine" is essential to the full enjoyment of the Meccano hobby. A section of it is devoted to the Editor's replies to his readers' enquiries; the progress of Meccano Clubs throughout the world is



reported; and full details are given of the latest model-building achievements. In addition, a wealth of informative articles on all subjects of interest to boys is included in every issue. The publishing date is the first of each month. If you are not already a reader of the "Meccano Magazine" write to the Editor for full particulars, or order a copy from your Meccano dealer or newsagent.

HOW TO PROGRESS

When you desire to make further progress and to build bigger and better models, it is only necessary for you to purchase an Accessory Outfit Da which will convert your D into an E. In turn, an Accessory Outfit Ea will convert your E into an F, and so you go on, until finally your ambition is realised and you are the proud possessor of an L Outfit.

As a keen and inventive Meccano model-builder you should possess a copy of the special Manual "Meccano Standard Mechanisms," which shows a large number of real engineering mechanisms, built of Meccano parts, that can be incorporated in various models. You can obtain a copy of this Manual from your dealer, or direct from Meccano Ltd., Binns Road, Liverpool 13.

MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and an Instruction Manual. When you want to know something more about engineering than is now shown in our books, or when you strike a tough problem of any kind, write to us. We receive over 200 letters from boys every day, all the year round. Some write to us because they are in difficulty, others because they want advice on their work or pleasures, or about the choice of a career. Others, again, write to us just because they like to do so and we are glad to know that they regard us as their friends.

Although all kinds of queries are put to us on all manner of subjects, the main interest is, of course, engineering. The wonderful knowledge of engineering matters possessed by our staff of experts is unique. This vast store of knowledge, gained only by many years of hard-earned experience, is at your service. We want the Meccano boy of to-day to be the famous engineer of to-morrow.

IMPORTANT :- Meccano Parts can be bought separately at any time in any quantity from your Meccano dealer

These Models can be built with MECCANO Outfit D (or Outfits C and Ca)

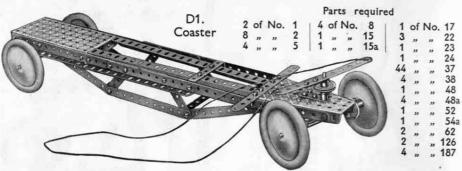


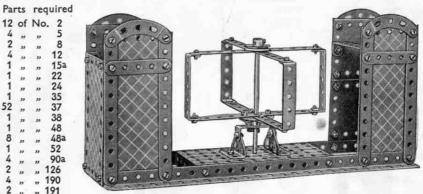
Fig. D1a.

The chassis is built up from two 121 Angle Girders and two $12\frac{1}{2}''$ Strips, joined together as shown and spaced apart by a $5\frac{1}{2}''\times2\frac{1}{2}'''$ Flanged Plate, a Flanged Sector Plate and a $2\frac{1}{2}''\times\frac{1}{2}'''$ Double Angle Strip. The rear axle is carried in two Trunnions and the front axle Fig. D1a in a $2\frac{1}{2}''\times\frac{1}{2}''$ Double Angle Strip that is secured by a Bush Wheel to a short Rod mounted in the boss of a Crank.

D3. Scales

12 of No. 2 12 15a 22 24 35 37 48a 52 90a " 126 " 190



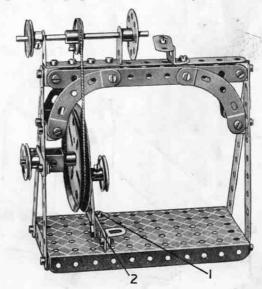


D5. Treadle Lathe

The $2\frac{\tau}{2}''$ Strip 2, forming the treadle, is attached pivotally, by means of a bolt and two nuts to the Angle Bracket 1. One end of a further 21 Strip is connected by the same means to the 21 Strip 2, and the other end is mounted on a Threaded Pin secured to the 3" Pulley Wheel.

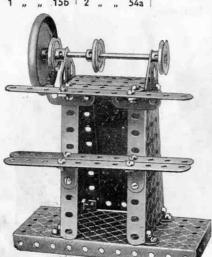
Parts required

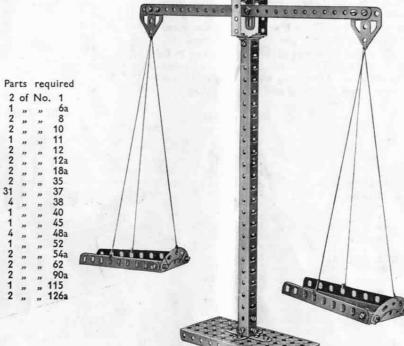
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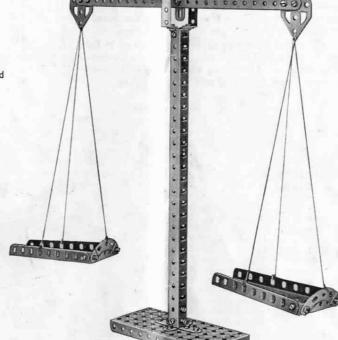


D2. Polishing Spindle

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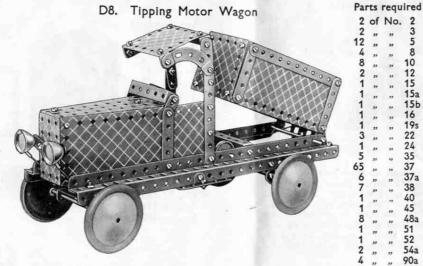
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These Models can be built with MECCANO Outfit D (or Outfits C and Ca)



Parts required 4 of No. 2

The Meccanitian consists of two $2\frac{1}{2}$ " Strips 1 to the ends of which two $5\frac{1}{2}$ Strips 2, bent as shown, are bolted. The slot 3 should be passed over the top Strip of the ladder, when the device will " head over heels" to bottom.



The steering column is journalled at its upper end in a 1 Reversed Angle Bracket, and at its lower end in one of the holes of a Flanged Sector Plate. A Bush Wheel on the lower end of the steering column is attached by two short lengths of cord to a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip forming the front axle bearing. This bearing is pivotally connected to the underside of the wagon by means of a Double Bent Strip.

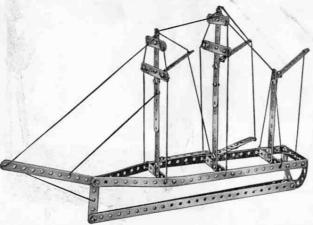
The body of the wagon, when tipping, pivots about two 3" Bolts that pass through the end holes of the chassis girders and are attached to Flat Brackets on the body. The tipping movement is controlled by a cord attached to the Crank Handle by an Anchoring Spring.

of	f No.	2
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D9. Candy Puller

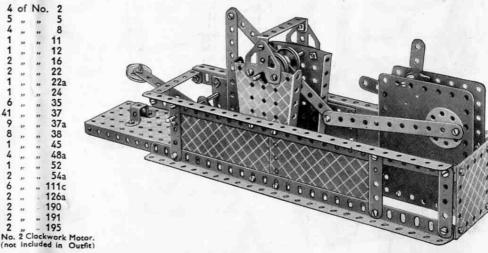
Parts required

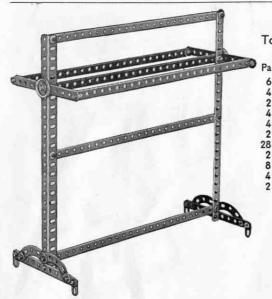
D7. Square-Topsail Schooner

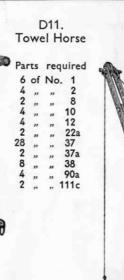


Parts required

Mechanical Hammer Parts required



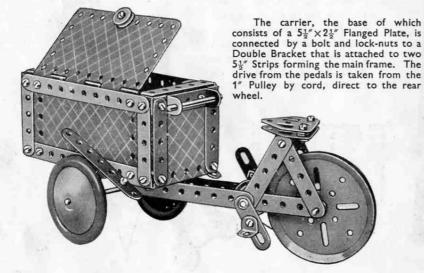




D13. Derrick Parts required 2 of No. 12a | 1 of No. 24

D12. Carrier Tricycle

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12	,,	,,	5	2	,,	,,,	18a				37			,,,	48a	2	**		126a	
2	,,,	"	11	1	,,	29	19b	10			37a				52	2	,,	**	187	
6	,,	**	12	1	,,	,,	22	9	,,		38	2	**	**	62	2	**		190	
							1 of	No '	101	1 4	of N	In	108							



The base of this model is built up of three 121 Angle Girders fitted with a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate held in place at its unsupported end by means of two 21 small radius Curved Strips. Two Flanged Sector Plates are secured to this Flanged Plate as shown and these carry the three hoisting, slewing and luffing barrels. Brakes for two of these consist of 31" Strips and Cord, the Strips being pivotally attached to the base by means of 1" x1" Angle Brackets.

The roof is represented by a Hinged Plate secured to 51 Strips, as uprights, by means of Obtuse Angle Brackets.

D14. Revolving Truck

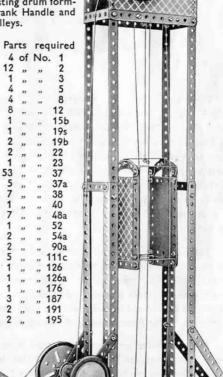


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2			17	4			35	4			125

D15. Elevator

" 126a

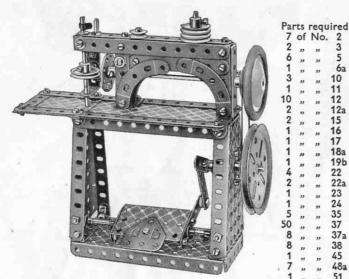
The sides of the lift shaft are represented by 121 Angle Girders, as shown, braced by 51" Strips. Two of these Strips carry the hoisting drum formed from a Crank Handle and two 1" fast Pulleys.



Bracket.

These Models can be built with MECCANO Outfit D (or Outfits C and Ca)

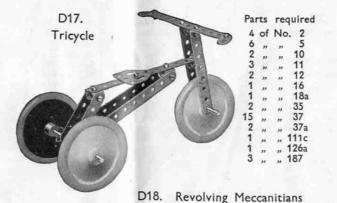
D16. Sewing Machine



The base, a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate, carries two $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ Double Angle Strips, each of which supports a $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ Double Angle Strips, each of these two Plates are coupled together by $\frac{1}{2}$ Strips, further Strips and Plates being secured to these by $\frac{1}{2}$ $\frac{1}{2}$ Angle Brackets. The sewing machine frame is built up on two vertical standards, each of which is constructed from two $\frac{1}{2}$ $\frac{1}{$

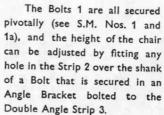
Three $5\frac{1}{2}''$ Strips are now arranged across the top of the two standards as shown, and immediately below these are fitted two $3\frac{1}{2}''$ Strips and two Flat Brackets. Four $2\frac{1}{2}''$ small radius Curved Strips complete the structure. The vertical needle holder is journalled at its upper end in one of the $5\frac{1}{2}''$ Strips mentioned earlier, and its lower end in a $1'' \times 1''$ Angle Bracket, attached to the machine by a Flat Bracket and $\frac{1}{2}''$ Reversed Angle Bracket.

A 1" fast Pulley on the needle holder is caused to vibrate by a $\frac{1}{2}$ " $\times \frac{1}{2}$ " Angle Bracket secured to a Bush Wheel that is carried on a 5" Axle Rod. The opposite end of this Rod is fitted with a 1" fast Pulley and Road Wheel, the 1" Pulley being connected by a Driving Band to a similar Pulley on the crank shaft. The treadle and its method of operation will be seen clearly from the illustration.

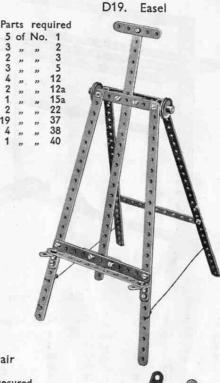


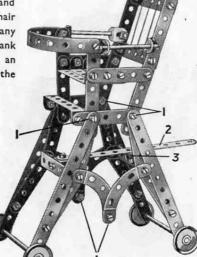
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Parts required | 4 of No. 35 8 of No. 2 | 35 ,, 37 2 ,, 3 | 2 ,, 37a 12 ,, 5 | 4 ,, 38 6 ,, 12 | 1 ,, 40 2 ,, 16 | 8 ,, 48a 2 ,, 17 | 4 ,, 90a 4 ,, 22 | 1 ,, 111c



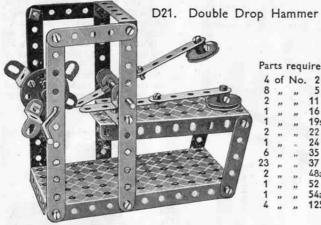


Gong

22 37

Parts required

6 of No.



Parts required of No. 2 24 35 37 52

D22. Land Yacht

The chassis of the model is represented by a 5½" × 2½" Flanged Plate and a Flanged Sector Plate, the two parts being joined together as shown by Strips, and the intermediate space filled in by $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips. The rear axle bearing, a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip, is secured to its pivot by a Bush Wheel. A Crank and $5\frac{1}{2}$ " Strip form the tiller.



Parts required 8 of No. 12 17 23 52 62

D24. Schneider Trophy Seaplane

Four 51 Strips held together by means of Double Brackets form the fuselage, the rear end of which is fitted with two Trunnions representing tail planes. The fin is

built up from a Flat Trunnion and two $\frac{\pi}{2}' \times \frac{\pi}{2}'$ Angle Brackets. Each of the wings consists of three $2\frac{\pi}{2}''$ Strips secured together by a 11 Strip and attached to the fuselage by a



"Try-Your-Strength" Machine

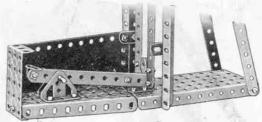


Fig. D25a

The striker (Fig. D25b), a Bush Wheel mounted on a 2" Rod, is allowed to rest at its lower end on & one end of the lever forming the link between the striker and the weight (Fig. D25a). The weight is represented by a ½" loose Pulley, and slides vertically between two lengths of Strips.

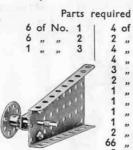
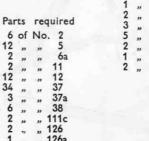
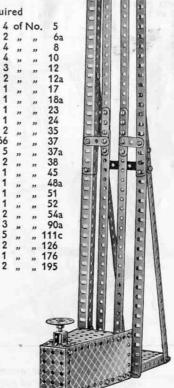
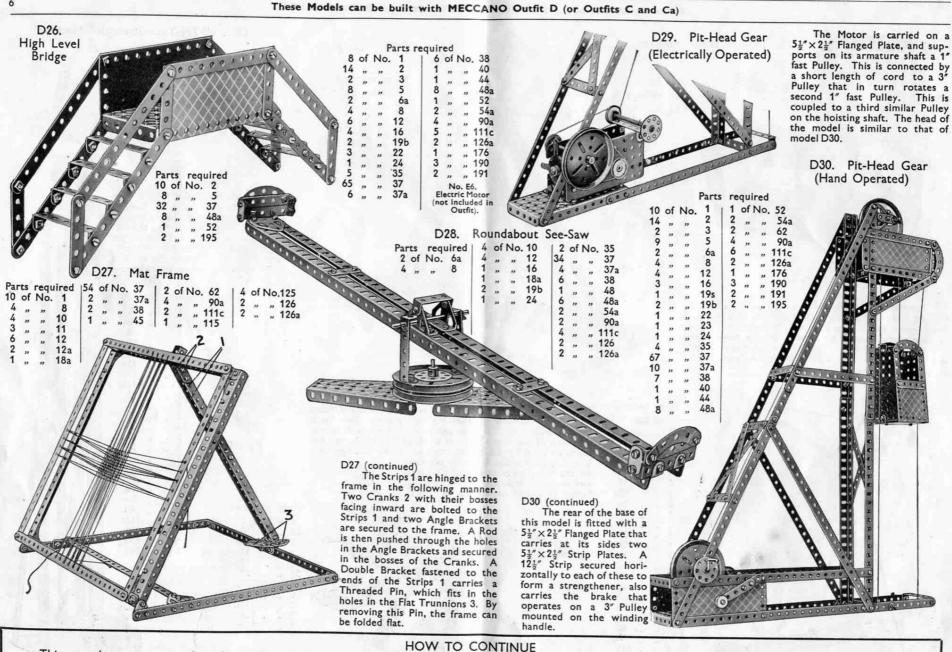


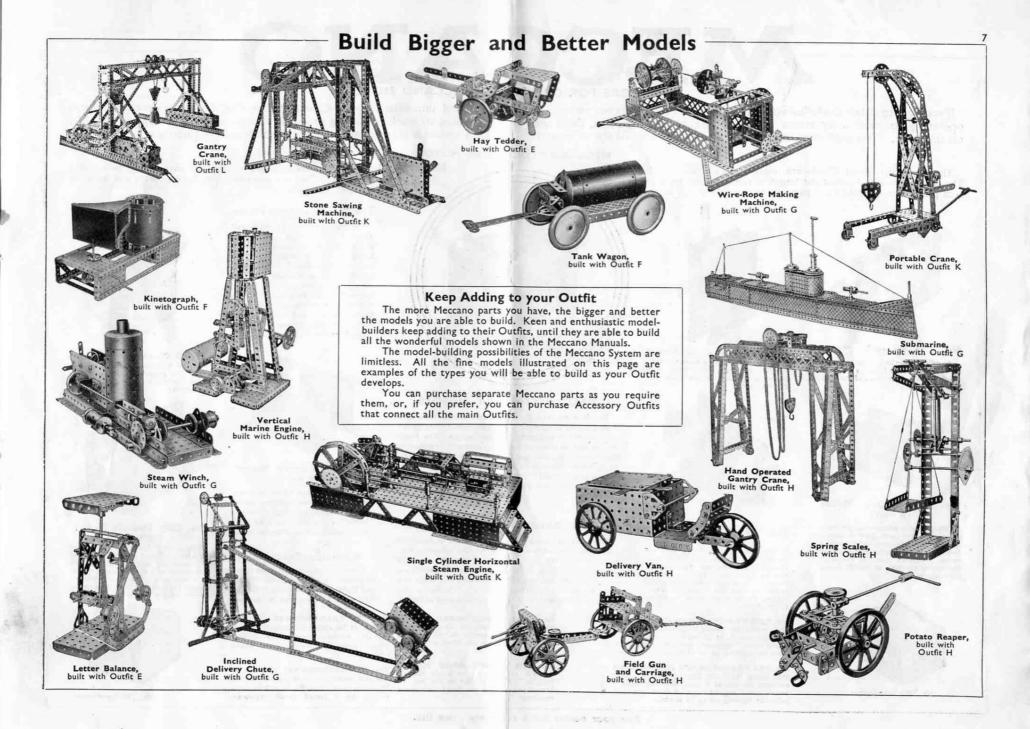
Fig. D25b







This completes our examples of models that can be made with MECCANO Outfit D (or C and Ca). The next models are a little more advanced, requiring a number of extra parts to construct them. The necessary parts are all contained in a Da Accessory Outfit, which can be obtained from any Meccano Dealer.



MECCANO

MOTORS FOR OPERATING MECCANO MODELS

If you want to obtain the fullest enjoyment from the Meccano hobby you should operate your models by means of one of the Meccano motors described on this page. You push over the control lever of the clockwork or electric motor and immediately your Crane, Motor Car, Ship Coaler or Windmill commences to work in exactly the same manner as its prototype in real life. Each motor is pierced with the standard Meccano equidistant holes.

Meccano Clockwork Motors are especially suitable for small models built with a

MECCANO CLOCKWORK MOTORS

These are the finest Clockwork motors obtainable for model driving. They have exceptional power and length of run and their gears are cut with such precision as to make them perfectly smooth and steady in operation.



No. I Clockwork Motor

An efficient and long-running Motor fitted with a brake lever by means of which it may be started and stopped. It is non-reversing.



Electric Motor (6 volt)

This is a highly efficient motor (nonreversing) that will give excellent service. It can be operated through a 9-volt Meccano Transformer from the mains, providing that the supplyais alternating current, or from a 6-volt accumulator.

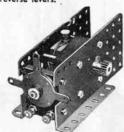


No. T20a Transformer



No. la Clockwork Motor

This Motor is more powerful than the No. 1 Motor and is fitted with reversing motion. It has brake and reverse levers.



No. E6 Electric Motor (6 volt)

This fine motor is fitted with reversing motion and provided with stopping and starting controls. It can be operated through a 9-volt Meccano Transformer from the mains providing that the supply is alternating current, or from a 6-volt

No. T20A TRANSFORMER (Output 35 VA at 20/3 volts) for 20-volt Electric Motors. Has two separate circuits at 20 volts, one controlled by a 5-stud speed regulator; and a third circuit at $3\frac{1}{2}$ volts for lighting up to 14 lamps.

No. T6A TRANSFORMER (Output 40 VA at 9/31 volts) for 6-volt Electric Motors. Has two separate circuits at 9 volts, one controlled by a 5-stud speed regulator, and a third circuit at 31 volts for lighting up to 18 lamps.



MECCANO ELECTRIC MOTORS

The four Meccano Electric Motors shown here have been designed specially to provide smooth-running power units for the operation of Meccano models. The 6-volt Motors may be operated through a Meccano Transformer direct from the mains, providing that the supply is alternating current, or from a 6-volt accumulator. The 20-volt Motors are operated through a 20-volt Transformer from alternating current supply mains.

MECCANO TRANSFORMERS

There are six Transformers in the series, as described below, all of which are available for the following A.C. Supplies:-100/110 volts, 50 cycles; 200/225 volts, 50 cycles; 225/250 volts, 50 cycles. Any of the Transformers can be specially wound for supplies other than these at a small extra charge. When ordering a Transformer the voltage and frequency of the supply must always be stated.

> No. T20M TRANSFORMER (Output No. T20 TRANSFORMER (Output 20 VA at 20 volts) for 20-volt Electric Motors. This is similar to the No. T20 Transformer, but is not fitted with speed

No. T6M TRANSFORMER (Output 25 VA at 9 volts) or 6-volt Electric Motors. This is similar to the No. To Transformer, but is not fitted with speed regulator.

The Meccano Magic Motor

The Meccano Magic Motor is well designed and strongly constructed, and is fitted with a powerful spring giving a long and steady run. It is non-reversing. Each Magic Motor is supplied with a separate 1" Pulley Wheel and three pairs of driving bands of different lengths, it is capable of driving all the Meccano O. A and B Outfit models, and many of the lighter models illustrated in the Manuals of the C, D and E Outfits



No. El20 Electric Motor (20 volt)

The E120 Electric Motor is a very reliable and smooth-running power unit. It is operated through a Meccano 20-volt Transformer from alternating current supply mains. Non-reversing.

Resistance Controllers

These Controllers enable the speed of Meccano 6-volt and 20-volt Motors and Hornby 6-volt and 20-volt Electric Trains to be regulated as desired.

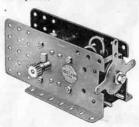
20 VA at 20 volts) for 20-volt Electric Motors. Provided with one 20-volt circuit controlled by a 5-stud speed regulator.

No. T6 TRANSFORMER (Output 25 VA at 9 volts) for 6-volt Electric Motors. Provided with one 9-volt circuit controlled by a 5-stud speed regulator.



No. 2 Clockwork Motor

This is a Motor of super quality. Brake and reverse levers enable it to be started, stopped or reversed,



No. E20b Electric Motor (20 volt)

This 20-volt Electric Motor is an extremely efficient power unit, fitted with reversing motion and provided with stopping and starting controls. It is operated through a Meccano 20-volt Transformer from alternating current supply mains.



No. T20 Transformer

LIST OF MECCANO PARTS

No. Description.	No. Description.	No. Description.	No. Description.	No. Description,
1 Perforated Strips, 12½"	30 Bevel Gears, 1, 2, 26 teeth	79 Screwed Rods, 8"	124 Reversed Angle Brackets, 1"	168a Ball Races, flanged disc
1a	30c 1½", 48 (Can only be used together)	79a ,, ,, 6" 80 ,, ,, 5"	125	168b ,, ,, toothed ,,
2, 5½"	31 Gear vyneels, 1, 36 teeth	80a 3½"	126a Flat Trunnions	168c , Casing, complete with balls
3 4½ 3½	32 Worms	80b ,, 4½" 81 2"	127 Simple Bell Cranks	169 Digger Buckets
4 3"	34b Box Spanners	82 ,, ,, 1"	129 Rack Segments, 3" diam	171 Socket Couplings
5 2½″ 6 2″	35 Spring Clips	89 5½" Curved Strips, 10" radius 89a 3" cranked, 1½"	130 Eccentrics, Triple Throw	172 Pendulum Connections
6a 1½"	36a Extra Long	radius, 4 to circle	131 Dredger Buckets	173 Rail Adaptors
7 Angle Girders, 24½ 7a 18½	36b Special	89b 4" Curved Strips, cranked, 41"	133 Corner Brackets, 1½"	174 Grease Cups
8 , 12½"	37a Nuts	radius, 8 to circle 90 2½" Curved Strips, 2¾" radius	133a 1" 134 Crank Shanks, 1" stroke	176 Anchoring Springs for Cord
8a ,, ,, 9½"	37b Bolts, 7/32"	90a 2½" cranked, 1¾"	135 Theodolite Protractors	177 Shafting Standards, large
9 ; , , , , , , , , , , , , , , , , , ,	38 Washers 40 Hanks of Cord	radius, 4 to circle 94 Sprocket Chain, 40" lengths	136 Handrail Supports	179 Rod Sockets
9a ,, ,, 4½″	41 Propeller Blades	95 Wheels, 36 teeth, 2" diam.	137 Wheel Flanges	180 Toothed Gear Rings, 3:" diam,
9c 3 ²	43 Springs	95a 28 1½ 95b 56 3	138 Ships' Funnels	(133 external teeth; 95 internal teeth)
9d ., ., 2½"	45 Double ,, .,	96 18 1"	139 Flanged Brackets (right)	101 Bobbins
9e 2" 9f 1½"	46 Double Angle Strips, 2½"×1" 47 2½"×1½"	96a 14 3" 97 Braced Girders, 3½" long	139a ,, ,, (left) 140 Universal Couplings	182 Insulating Bushes, 6BA 182a Insulating Washers, 6BA
10 Flat Brackets		97a ,, ,, 3" ,,	141 Wire Lines (for suspending clock	183 Lamp Holders
11 Double Brackets	48 1½"×½" 2½"×½"	98 2½″ 99 12½″	weights)	184a Lamps, 2½ volt
12a ,, 1"×1" 12b , 1"×½"	48b 3½"×½"	1 22	142 Rubber Rings, 3" rim 142a Motor Tyres (to fit 2" diam. rims)	184b 3½ 184c 6
12c Obtuse Angle Brackets, ½"×½"	48c 4½"×½"	99b 7½" 100 ,, 5½"	142b ,, ,, ,, 3" ,, ,,	184d ., 10 .,
13 Axle Rods, 11 2		100a 4½"	142b 3° 142c 1° 142d 1½°	184e ,, 20 ,, 185 Steering Wheels, 1 7 diam
13a 8 14 6½	51 Flanged Plates, $2\frac{1}{2}^{"} \times 1\frac{1}{2}^{"} \dots \dots \dots$ 52 $5\frac{1}{2}^{"} \times 2\frac{1}{2}^{"} \dots \dots \dots$	101 Healds, for looms	143 Circular Girders, 3÷ diam	186 Driving Bands
15 5° 15a 4½°	52a Flat Plates, 5± × 3±	103 Flat Girders, 5½* long 103a ,, 9½* ,	144 Dog Clutches	187 Road Wheels
15a 4½ 15b 4²	53 Perforated Flanged Plates, $3\frac{1}{2}$ " $\times 2\frac{1}{2}$ " 53a Flat Plates, $4\frac{1}{2}$ " $\times 2\frac{1}{2}$ "	103a ,, ,, 9½" ,, 103b ,, ,, 12½" ,,	146 ., Plates, 6 .,	190
16 ., ., 3½,	54a Flanged Sector Plates, 4½" long	103c 4½"	146a 4" 147 Pawls, with Pivot Bolt and nuts	170 23 X 23
16a 2½" 16b 3²	55 Perforated Strips, slotted, 5½" long 55a ,, ,, ,, 2"	103d 3½"	147a Pawls	191 4½″×2½″ 192 5½″×2½″
17 2" 18a 1½"	57 Hooks	1031 ,, ,, 25 ,,	147b Pivot Bolts with 2 nuts 147c Pawls without boss	
18a 1½	57a ,, Scientific 57b ,, Loaded, large	103g ,, ., 2" ,,	148 Ratchet Wheels	194 3\frac{3}{2}, \times 2\frac{1}{2}
19 Crank Handles, large, 5"	57c small	103k " 7½"	149 Collecting Shoes for Electric Locos	196 , $9\frac{1}{2}$ $\times 2\frac{1}{2}$
19s , small, 3½" 19a Wheels, 3" diam., with set-screws	58 Spring Cord 58a Coupling Screws for Spring Cord	104 Shuttles, for looms	150 Crane Grabs 151 Pulley Blocks, Single Sheave	197 ,, ,, 12½" × 2½" 198 Hinged Flat Plates, 4½" × 2½"
20 Flanged Wheels, 1 " diam 20b 4"	58b Hooks for Spring Cord	105 Reed Hooks, for looms	152 Two	199 Curved Plates, U Section 9,33 radius
Pulley Wheels		106a Sand Rollers	153 ,, Three 154a Corner Angle Brackets, ½" (right	200 ,, 1 # radius 201 Lamps with Flex, 3½-volt
19b 3" dia., with centre boss & set-screw	61 Windmill Sails 62 Cranks	107 Tables for designing machines	hand)	202 Angle Brackets (for Headlamps)
19c 6"	62a Threaded Cranks	108 Architraves	154b Corner Angle Brackets, ½"(left hand) 155 Rubber Rings (for 1" Pulleys)	203 Headlamps
22 1"	62b Double Arm Cranks 63 Couplings	110 Rack Strips, 3½"	156 Pointers (with boss), 2½" overall	203b Headlamp Bodies
22 1" & grub-screw & grub-screw	63a Octagonal Couplings	110a ., ., 6½"	157 Fans, 2" diam	204 Headlamp Nuts 205 , Glasses (Green, Plain or
22a 1" ,, without ,, ,,	63b Strip Couplings 63c Threaded Couplings	111 Bolts, ‡"	158h Distant	Red)
23 ½"	64 Bosses	111a ,, ½	160 Channel Bearings, 1½" ×1" ×½" 161 Girder Brackets, 2" ×1" ×½"	200 Lampshades
25! Pinion Wheels, 3" diam., 1" face	65 Centre Forks	113 Girder Frames	162 Boilers, complete with ends	207 Lamp Bases 207a Lamps with Standard and Flex
25a 4 ½ 25b 4 4	67 25	115 Threaded Pins	162a ,, ends	208 Battery Tags and Studs
26 ., ., ½, ., ¼, .,	67 . 25	116 Fork Pieces large	162b ,, without ends 163 Sleeve Pieces	203a Washers for Battery Studs 210 Nuts
26b 1 2 2	69a Grub Screws, 5/32"	117 Steel Balls, 3" diam	164 Chimney Adaptors	210 Nuts (Can only be 211b (used together)
Gear Wheels	69b 7/32"	118 Hub Discs, 5½" ,,	165 Swivel Bearings	Lity ,, 1, 12 (used together)
27 50 teeth to gear with 3" pinion 27a 57 , 12" 12" 12" 12" 12" 12" 12" 12" 12" 12"	/2 2½ × 2½	120a Spring Buffers	166 End ,,	
071 422 1" (31" diam)	73 ., ., 3"×1½" 76 Triangular Plates, 2½"	120b Compression Springs	167a Roller Races, geared, 192 teeth	• The sector test dec 26 E
27c 95, " 2 " (32 " diam.) 28 Contrate Wheels, 1 2 diam 29 ,, "	77 1, 1, 1,	121 Train Couplings 122 Miniature Loaded Sacks	167b Ring Frames for Rollers 167c Pinions for Roller Bearings, 16 teeth	 The series includes 26 Funnels in the correct designs and colours of leading
29 ,, ,, .,	78 Screwed Rods, 11½"	123 Cone Pulley	168 Ball Bearings, 4" diam	shipping companies.

