

MECCANO

Real Engineering in Miniature

MODEL-BUILDING WITH MECCANO

There is no limit to the number of models that can be built with Meccano—Cranes, Clocks, Motor Cars, Ship Coalers, Machine Tools, Locomotives—in fact everything that interests boys. A screwdriver and a spanner, both of which are provided in each Outfit, are the only tools necessary.

When you have built all the models illustrated in the Manuals of Instruction the fun is not over, but is just beginning. Now comes the chance to make use of your own ideas. First of all, re-build some of the models with small changes in construction that may occur to you; then try building models entirely of your own design. In doing this you will feel the real thrill of the engineer and the inventor.

HOW TO BUILD UP YOUR OUTFIT

Meccano is sold in eleven different Outfits, ranging from No. O to No. 10. Each Outfit from No. 1 upwards can be converted into the next one larger by the purchase of an Accessory Outfit. Thus, Meccano No. 1 Outfit can be converted into No. 2 Outfit by adding to it a No. 1a Accessory Outfit. No. 2a Outfit would then convert it into a No. 3 and so on. In this way, no matter with which Outfit you commence, you can build it up by degrees until you possess a No. 10 Outfit.

All Meccano parts are of the same high quality and finish, but the larger Outfits contain a greater quantity and variety, making possible the construction of more elaborate models.

As shown in the illustrations, the realism of many models can be increased by the inclusion of the figures, motor vehicles and other items from the Dinky Toys Series; pilots and drivers from the Aeroplane and Motor Car Constructor Outfits; trees and hedges from the Hornby Railway Series; Meccano sacks, cable drums, etc. These items are not included in any of the Outfits. A Clockwork Motor is included in Outfits 7a, 8, 9 and 10 only, and an Electric Motor in Outfits 9a and 10 only.

ELECTRIC LIGHTING OF MECCANO MODELS

It is great fun to illuminate your Meccano models by electric light, and a special Meccano Lighting Set can

be obtained from your dealer for this purpose. This consists of two spot lights with plain and coloured imitation glass discs, one stand lamp, two special brackets, and two pea lamps, operated from a 4-volt flash-lamp battery (not included in the Set). The stand lamp is used for decorative purposes, and the spot lights can be used as headlamps, floodlights on cranes, and in countless other ways.

THE "MECCANO MAGAZINE"

The "Meccano Magazine" is published specially for Meccano boys. Every month it describes and illustrates new Meccano models for Outfits of all sizes, and deals with suggestions from readers for new Meccano parts and for new methods of using the existing parts. There are model-building competitions specially planned to give an equal chance to the owners of small and large Outfits. In addition, there are splendid articles on such subjects as Railways, Famous Engineers and Inventors, Electricity, Chemistry, Bridges, Cranes and Aeroplanes, and special sections dealing with the latest Engineering, Aviation, Shipping and Road and Track News. Other pages deal with Stamp Collecting, and Books of interest to boys; and a feature of outstanding interest is the section devoted to short articles from readers.

The "Meccano Magazine" is the finest of all papers for boys who are interested in the wonderful things going on in the world around them. It is published on the first of each month. If you are not already a reader write to the Editor for full particulars, or order a copy from your Meccano dealer, or from any newsagent.

THE MECCANO GUILD

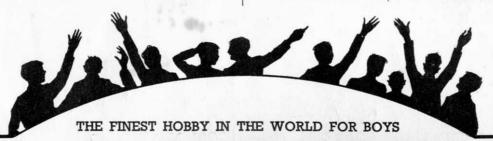
Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide organisation, started at the request of Meccano boys. Its primary object is to bring boys together and to make them feel that they are all members of a great brotherhood, each trying to help others to get the very best out of life. Its members are in constant touch with Headquarters, giving news of their activities and being guided in their hobbies and interests. Write for full particulars and an application form to the Secretary, Meccano Guild, Binns Road, Liverpool 13.

Clubs founded and established under the guidance of the Guild Secretary provide Meccano boys with opportunities of enjoying to the utmost the fun of model-building. There are nearly 200 active clubs in Great Britain, and nearly 100 in countries overseas, each with its Leader, Secretary, Treasurer and other officials. With the exception of the Leader, all the officials are boys, and as far as possible the proceedings of the clubs are conducted by boys.

Recruiting Medallions are awarded to members who are successful in securing recruits for the Guild, and good work on behalf of Meccano clubs, or of the Guild generally, is recognised by the presentation of special Merit Medallions. Full particulars of both these awards will be sent post free on request.

MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and an Instruction Manual. If ever you are in any difficulty with your models, or if you want advice on anything connected with this great hobby, write to us. We receive every day hundreds of letters from boys in all parts of the world, and each of these is answered personally by one of our staff of experts. Whatever your problem may be, write to us about it.



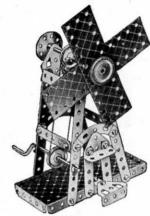
Brok 2000

HOW TO COMMENCE THE FUN

THE MOST FASCINATING OF ALL HOBBIES

Meccano model-building is the most fascinating of all hobbies, because it never becomes dull. There is always something new to be done. First of all there is the fun of building a new model, and watching it take shape as part after part is added. Then, when the model is complete, comes the thrill of setting it to work just like the real structure it represents, by means of a Meccano Motor. This wonderful process can be repeated indefinitely, for there is no end to the number of Meccano models that can be built. Another point is that models built with Meccano are real engineering structures in miniature, and the keen model-builder has wonderful opportunities for learning the working of machines and mechanisms of all kinds. So he acquires practical engineering knowledge without special study.

It is so simple to build Meccano models that operations can be started as soon as the first Outfit is opened. Different boys build in different ways, but in the end they all reach the same splendid results. The following hints are given with the object of showing boys who are just commencing the wonderful Meccano hobby how to obtain the greatest possible fun.



Windmill

THE IMPORTANCE OF "LOCK-NUTTING"

In building models in which Rods revolve in the holes of other parts it is important to make sure that such holes are exactly in line with one another. This can be done very easily by pushing through the holes a long Rod before the Bolts holding the various parts are tightened up.

In some models it is necessary to join certain parts together, so that, although they cannot come apart, they are free to pivot or move in relation to one another. To do this the parts are bolted together as usual, but the Nut is not screwed up tightly, so that the parts are not gripped. Then, to prevent the Nut from unscrewing, a second Nut is screwed up tightly against it, the first, meanwhile, being held with a spanner. This method of using a second Nut is known as lock-nutting, and it is employed in a large number of Meccano models.

During the construction of a model it is best to screw up the Nuts with the fingers, followed by just a light turn with the screwdriver, leaving the final tightening with spanner and screwdriver until all the parts are connected up.

A FEW USEFUL HINTS

Floating

It will be noticed that with each model shown in this Manual of Instructions is given a list of the parts required to build it. For the first few models it is a good plan to lay out on the table all the parts required for the one it is proposed to build, and put the remainder of the Outfit on one side. To help you to pick out the correct parts for your model a complete list of Meccano parts is given at the back of this Manual, and all the principal parts are illustrated. In the list the parts are all numbered, and in most cases their measurements are given. There is no need, however, to measure the parts to find out which is which, as the size is easily found from the number of holes. All Meccano holes are spaced $\frac{1}{2}$ apart, so that by counting two holes to the inch the size of any part can be found at once. For instance, Part No. 2 is listed as a $5\frac{1}{2}$ Perforated Strip, so you look in your Outfit for a Strip with eleven holes. Similarly No. 192 is a $5\frac{1}{2}$ Flexible Plate, so you look for a Flexible Plate eleven holes in length and five holes in width. By the time a few models have been built the names of the parts will have become familiar.

Beginners sometimes wonder which section of a model should be built first. There cannot be any definite rule for this, as it depends on the design of the model. In stationary models the base usually should be built first. In most of the smaller models a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate forms an important

part of the structure, and often the best plan is to start building by bolting parts to this Plate. For other models a good general rule is that the sections that form supports for a number of other parts should be built first.

MOTORS AND GEARING

Models can be operated by means of either Meccano Clockwork or Electric Motors.

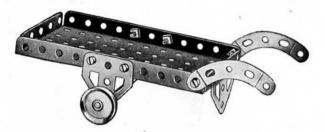
The Clockwork Motors have the advantage of being self-contained and extremely simple. If only a small amount of power is needed, the model may be driven direct from the driving spindle of the Motor or through a belt running over two pulleys of the same size, giving what is described as a 1:1 (one-to-one) ratio. Greater power can be obtained by a reduction in the speed of the drive, which can be produced in a simple manner by connecting a small pulley on the Motor to a larger pulley by means of a belt. Thus if a 1" Pulley is made to drive a 3" Pulley, a reduction ratio of approximately 1:3 is obtained. This means that the driven shaft will take about three times the load that the driving shaft would handle, but will rotate at only one-third of the speed. Rubber bands are better than Cord for driving belts for most purposes.

The Electric Motors have the advantage of giving long continuous runs. Their speed is much higher than that of the Clockwork Motors, and this makes it possible to employ higher reduction ratios and thus obtain greater power.

With the larger Outfits, belt drive can be replaced with advantage by gearing. To operate a slow-moving model demanding great power, such as a traction engine, gears that will provide a considerable reduction must be used. For example, a Worm meshed with a ½" Pinion will give a 1:19 reduction; while a Worm meshed with a 57-teeth Gear will give a 1:57 reduction.



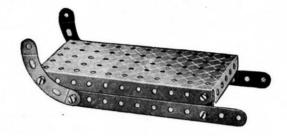
O.1 HAND CART



Parts required

		, at to reduit on	
1 of No.	16	1 of No. 52	2 of No. 126a
2 " "	22	2 " " 90a	2 " "155a
		1 126	

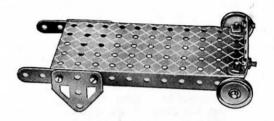
O.2 SLEDGE



Parts required

2 of No. 2	8 of No. 37	2 of No. 90a
2 " " 10	1 " " 52	

O.3 FLAT TRUCK



Parts required

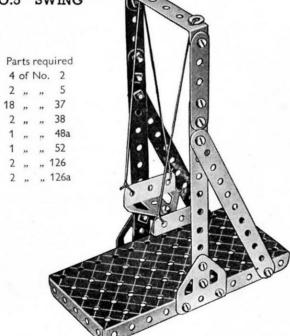
2 of No. 5	2 of No. 22	1 of No. 90a
2 " " 12	8 " " 37	2 " " 126a
	1 " " 52	

O.4 DOCKSIDE CRANE

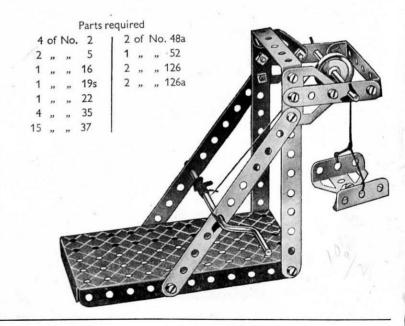


Parts required 4 of No. 2 1 " " 24 2 " " 37a 1 " " 52 2 " "111c 2 " "126 2 " "126a

O.5 SWING



O.6 ELEVATOR



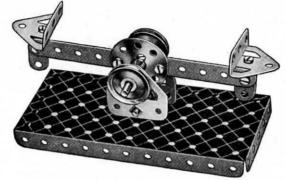
O.7 GARDEN SEAT



Parts required 4 of No. 2

2 ,, ,, 5 0 ,, ,, 37 2 ,, ,, 48a

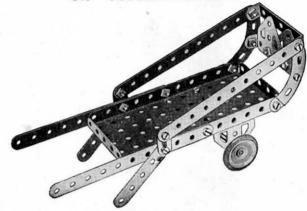
O.8 COUNTER SCALES



Parts required

1	of	No.	2	1 2	of	No.	22	1 1	of I	No	. 52
2	,,	,,	10	1	,,	**	24	1 2			126
4	,,	,,	12	9	,,	**	37	2	,,	,,	126a
1	,,	,,	17	2	,,	**	38				

O.9 COSTER'S BARROW



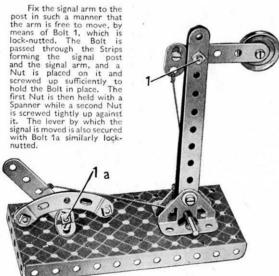
Parts required

4	of	No.	2	1 2	of	No.	22	1 2	of	No	. 90a
2	,,		5			"	37				126
2	,,		10	12	.,	,,	48a	2	,,	,,	126a
1	,,	,,	16	1	"	,,	52	2	,,	,,	155a

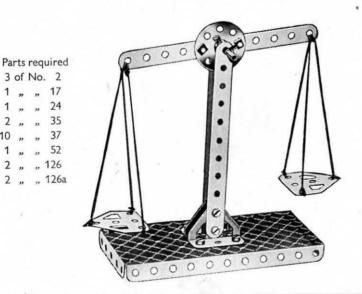
O.10 SIGNAL

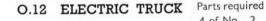


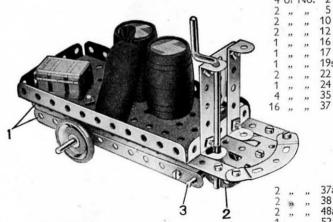
2 " " 126



O.11 SCALES





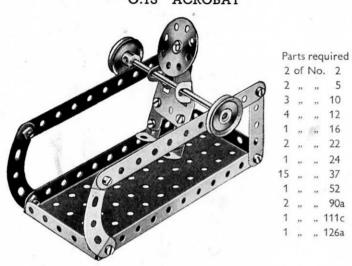


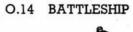
The two $5\frac{1}{2}$ " Strips 1 are fastened to the Flanged Plate by two Trunnions secured to the Plate on the underneath side. A Bush Wheel 2 is fixed on the Axle Rod 3, which passes through the end holes of the $5\frac{1}{2}$ " Strips that form the sides of the truck frame.

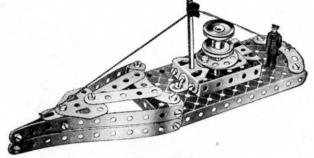
2 , , , 116 2 , , , 126 2 , , , 126a 2 , , , 155a



,, ,, 16



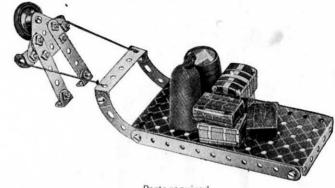




Parts required

4	of	No.	2	1 2	of	No.	22	1 10	of N	0.	52
2	,,	,,	5	1	,,	,,	24	2			90a
3	,,	**	10	3	"	.,	35	1	,, ,		11c
4	,,	.,,	12	18	,,	.,	37	2	,, ,	. 1	26
1	,,	**	16	1	,,	,,	37a	2	,, ,	. 1	26a
1	22	**	17	2	,,	,,	48a				

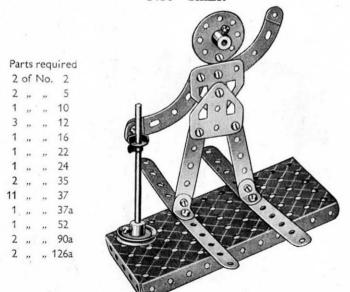
O.15 ESKIMO BOY AND SLEDGE



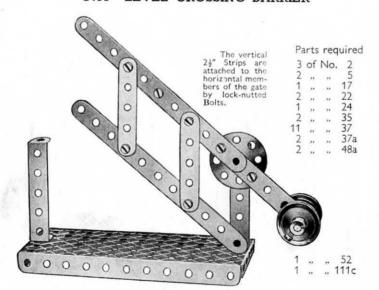
Parts required

2	of	No.	2	11	of	No.	22	2	of	No	. 90a
2	,,	,,	5	14	,,	,,,	37	1	,,	.,	111c
2	,,	,,	10	1	,,		48a	1	,,	,,	126a
4	,,	27	12	1	,,	**	52	1	,,	,,	155a

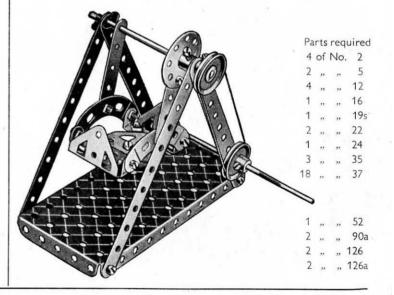
O.16 SKIER



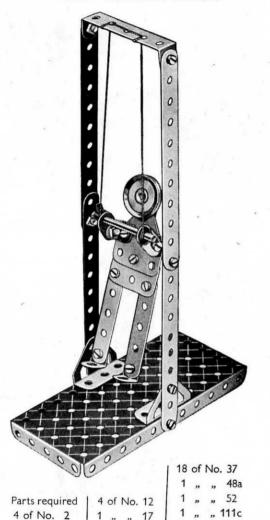
O.17 LEVEL CROSSING BARRIER



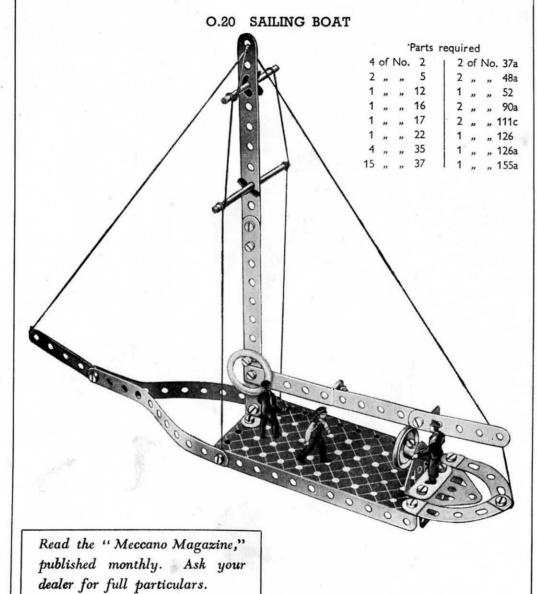
O.18 SWING-BOAT



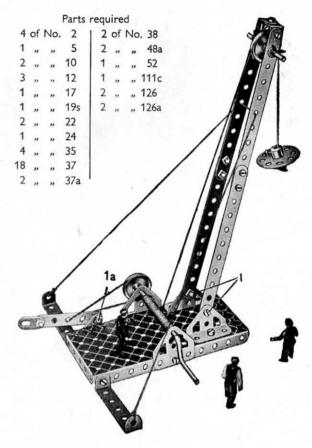
O.19 TRAPEZE ARTIST



2 " "126a

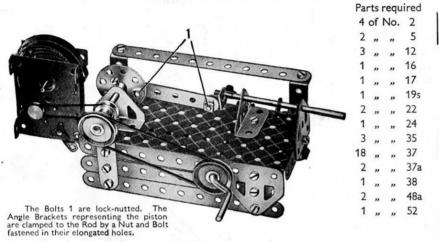


O.21 DERRICK CRANE



The construction of the model is commenced by bolting the Trunnions and Flat Trunnions that support the jib and Crank Hapdle respectively to the $5\frac{1}{2}''\times2\frac{1}{2}'''$ Flanged Plate that forms the base of the model. The jib is then assembled and fastened to the Trunnions by means of the lock-nutted Bolts 1. The brake lever is a $2\frac{1}{2}'''$ Strip extended by a Flat Bracket and is fastened to a second Flat Bracket bolted to the Flanged Plate, by means of a lock-nutted Bolt 1a. A length of Cord is fastened to the lever and then passed round the 1" Pulley on the Crank Handle.

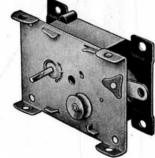
O.M22 STATIONERY STEAM ENGINE



2 of No. 126 2 " "126a Magic Motor

Parts required 3 of No. 2

THE MECCANO MAGIC MOTOR

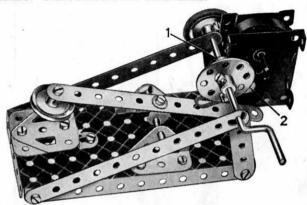


The greatest thrill in Meccano model-building is experienced when a model is set to work by means of a Meccano Magic Motor. The illustrations on this page show how the Magic Motor can be fitted without any difficulty to No. O Outfit models of various types. Fit the model you have just built with one of these wonderful Motors, and enjoy the fun of watching it work just like the real thing!

	o. 111c
2 "	" 126
2 "	" 126a

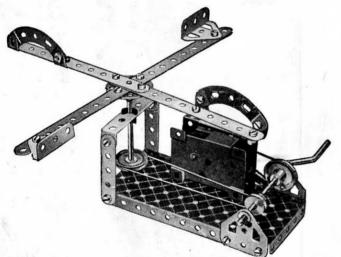
1 of No. 52

O.M23 MECHANICAL HAMMER



The $\frac{1}{2}''$ fast Pulley 1 is driven from the pulley 2 on the \pmb{Magic} Motor by the Driving Band supplied with the Motor.

O.M24 MERRY-GO-ROUND



4 of No. 2

Parts required

O.M25 WINDMILL A Driving Band connects the pulley of the *Magic* Motor to a 1" Pulley fastened on the Crank Handle. The Crank Handle carries also a \{\frac{1}{2}\text{ Pulley, which is connected by a second Driving Band with a further 1" Pulley fixed to the Rod on which the sails are mounted.

Parts required

1 of No. 10

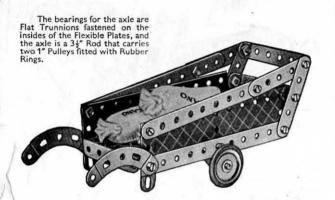
" 126a 1 " "155a

Magic Motor

4 of No. 2

Magic Motor

1.1 PORTER'S TRUCK



Parts required 4 of No. 2 4 " " 5 2 " " 10 1 " 16 2 " 22 14 " 37 2 " 38 2 " 48a 1 " 52 2 " 90a 2 " 126a

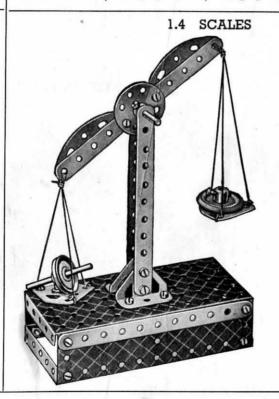
2 " " 155a 2 " " 189

1.2 BATTLESHIP

WINDMILL 1.3

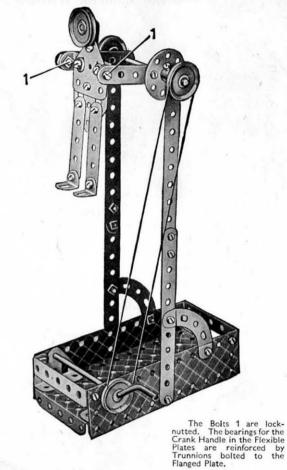
Parts required
4 of No. 2
4 " " 5
1 " " 10
4 " " 12
1 " " 16
1 " " 19s
4 " 22
1 " 24
3 " 35
24 " 37
4 " 38
1 " 40
2 " 48a
1 " 52
2 " 90a
2 " 126a
1 " 125a
2 " 189

The sails are gripped on the 3½" Rod by the 1" Pulley (with tyre) at the front and another 1" Pulley at the back of the sails. The Pulleys are pressed against the faces of the sails and locked on the Rod.



Parts required
4 of No. 2
2 " " 5
2 " " 17
2 " " 22
1 " " 24
19 " " 37
1 " " 38
1 " " 40
2 " " 48a
1 " 52
2 " " 90a
1 " " 111c
2 " " 126
2 " " 126a
1 " " 155a
2 " " 189

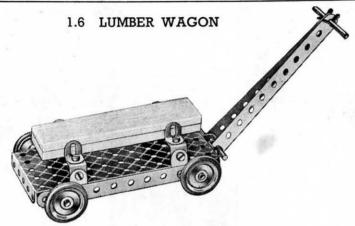
1.5 GYMNAST



ar	ts	req	uir	ed	

				500							
4	of	No.	2	1 1	of	No.	24	1	of	No	. 52
4	,,	,,	5	2	,,	"	35	2	,,	,,	90a
1	,,	,,	10	24	,,	,,	37	4	,,	,,	111c
4	,,	,,	12	4	,,	,,	37a	2	,,	,,	126
1	,,	,,	16	4	,,	,,	38	2	,,	,,	126a
1	,,	,,	19s	1	,,	,,	40	2	,,	,,	189
4	,,	,,	22	2	,,	,,	48a				

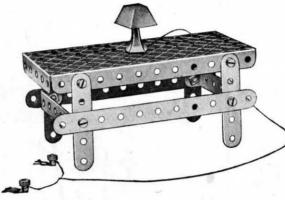
These Models can be built with MECCANO No. 1 Outfit



Parts required

4 of No. 2	2 of No. 16	4 of No. 35	1 of No. 52
4 " " 10	2 " " 17	14 " " 37	4 " "155a
6 " " 12	4 " " 22	2 " " 48a	

1.7 TABLE



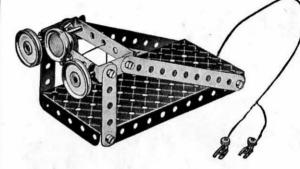
Parts required

1 of No. 52

2 of No. 2 8 of No. 37 4 ,, ,, 5 2 ,, ,, 48a

The model is shown with a Stand Lampf rom a Meccano Lighting Set.

1.8 BUFFER STOPS

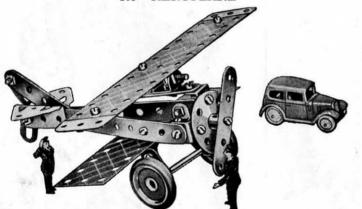


Parts required

2 of No. 2	2 of No. 17	9 of No. 37
2 " " 5	2 " " 22	2 ,, ,, 48
3 " " 10	4 " " 35	1 " " 52

The model is fitted with a Spotlight from a Meccano Lighting Set.

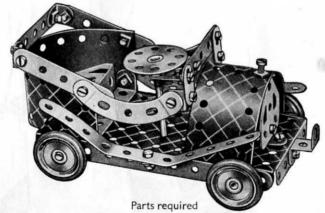
1.9 AEROPLANE



Parts required

2 of No. 2	1 of No. 17	2 of No. 37a	2 of No. 126
3 " " 5	2 " " 22	1 " " 38	2 " "126a
4 " " 10	1 ,, ,, 24	3 " "111c	2 " "155a
8 ,, 12	17 " " 37	1 " " 125	2 " "189

1.10 "KIDDIE KAR"



	i di co i	equired	
4 of No. 2	1 of No. 17	3 of No. 37a	1 of No. 125
4 " " 5	4 " " 22	2 " " 48a	2 " " 126
3 ,, ,, 10	1 ,, ,, 24	1 ,, ,, 52	1 " " 126a
7 " " 12	74 37	2 " " 90a 2 " " 111c	4 " " 155a 2 " " 189
2 ,, ,, 16	24 ,, ,, 37	1 2 , , 111C	1 2 ,, ,, 189

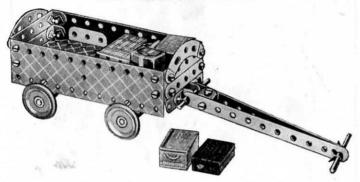
Two Trunnions overlapped one hole, and fastened to the Flanged Plate by an Angle Bracket, form the seat.



A good example of the use of the Meccano Lighting Set.

These Models can be built with MECCANO No. 1 Outfit

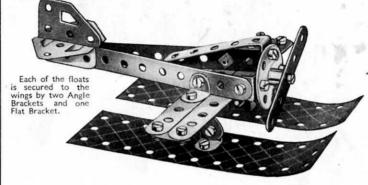
1.12 BAGGAGE TRUCK



Parts required

2	of	No.	2	1 4	of	No	. 35	1 2	of	No90a
2	,,	,,	5	24	,,	,,	37	1	,,	" 111c
8	,,	,,	12	1	,,	,,	37a	2	,,	" 126
2	,,	**	16	2	,,	,,	38	2	,,	" 126a
2	,,	,,	17	2	,,	,,	48a	4	,,	., 155a
4			22	1			52	2		189

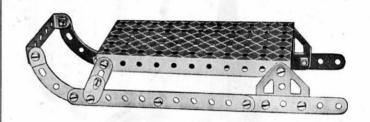
1.13 RACING SEAPLANE



Parts required

3	of	No.	2	1 1	of	No.	24	, 2	of N	Vo.	1110
3			5	19	,,	,,,	37	2			126
4	,,		10	1	,,	,,	37a	. 1	,,	,,	126a
8	,,	,,	12	1	,,	,,	48a	2	,,	,,	189

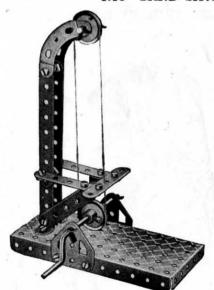
1.14 SLEDGE



required

4 of No. 2	1 of No. 48a	2 of No. 126a
4 " " 10	1 " " 52	
20 37	2 90a	

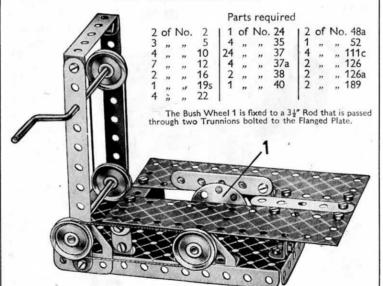
1.15 BAND SAW



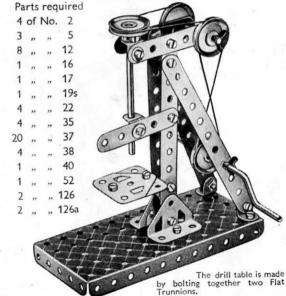
Parts required 2 of No. 2

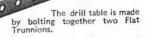
2 " "126a

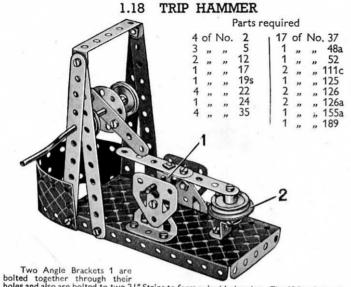
1.16 CIRCULAR SAW

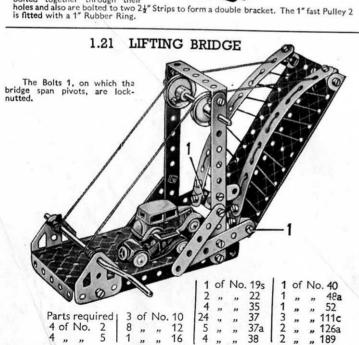


1.17 DRILL



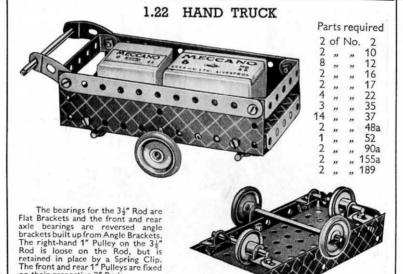






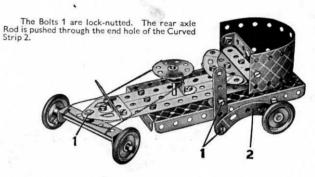
1.19 STEAM LAUNCH The top of the deck-house consists of three $2\frac{1}{2}$ " Strips bolted first to Flat Brackets and then to a Trunnion. The near side is held in place by an Angle Bracket. The other side consists of a $2\frac{1}{2}$ " Double Angle Strip bolted to the Trunnion.

	Parts r	equired	
3 of No. 2 4 " " 5 3 " " 10 8 " " 12 1 " " 16 2 " " 17	4 of No. 22 4 , , , 35 23 , , 37 4 , , 38 1 , , 40 2 , , 48a	1 of No. 52 1 ,, 57c 2 ,, 90a 2 ,, 111c 1 ,, 125 2 ,, 126	2 of No. 126a 2 " " 189



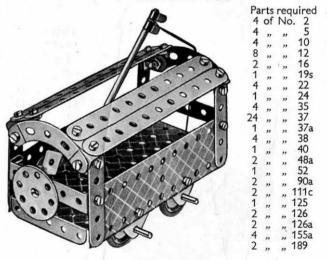
on their respective 2" Rods.

1.20 COASTER



				Pa	arts	requ	uired				
13452141	" " "	No.	2 5 12 16 17 22 24	1 20 4 4 1 2	of "" ""	No.		2 2 1 2 2 4 1	of " " "	No. 90 " 11" " 120 " 120 " 120 " 150	1 c 5 6 6 a
	,,	"	27	1 1	"	"	52	1	"	,, 189	,

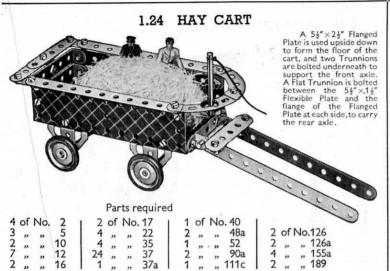
1.23 TROLLEY BUS



The Reversed Angle Bracket that holds the trolley is fixed in position by a Bolt passed through the slot in the Bracket, then through two Washers, and into the boss of the Bush Wheel.

These Models can be built with MECCANO No. 1 Outfit

1.25 MOTOR LORRY

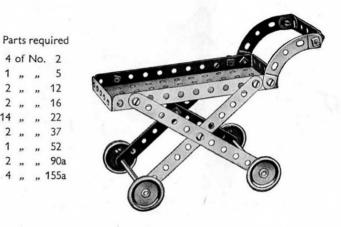


The $2\frac{1}{2}$ " Curved Strips representing the rear mudguards are each fastened to the sides by a $\frac{3}{8}$ " Bolt and Nut, with a Spring Clip between the mudguards and the $5\frac{1}{2}$ " Strip to form a distance piece.

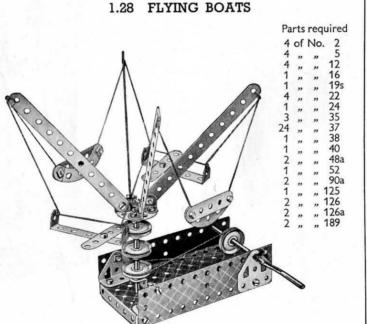
Parts required

4	of	No.	2 1	1	of	No	. 17	119	of	No.	37	1 2	of	No. 90a	2	of	No.	126a
4	,,	,,	5	4	,,	,,	22	4	,,	,,	37a	3	,,	No. 90a " 111c " 125 " 126	4	,,	,,	155a
3	,,	,,	12	1	,,	**	24	2	,,	,,	48a	1	,,	" 125	2	,,	,,	189
2			16	2			35	1 1			52	12		126				

1.26 HOSPITAL TROLLEY



1.29 HAND CAR

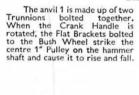


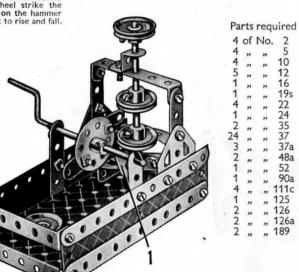
Parts required " 126a " 155a

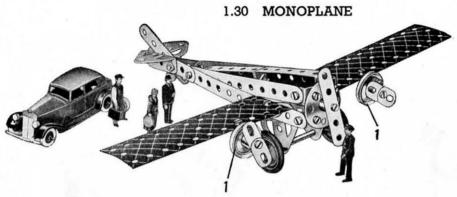
4 of No. 2

The Bolts 1, on which the 5½" Strips are pivoted are lock-nutted. The 2½" small radius Curved Strips are fixed to Angle Brackets bolted to the 5½" × 2½" Flanged Plate.

1.27 STAMPING MILL







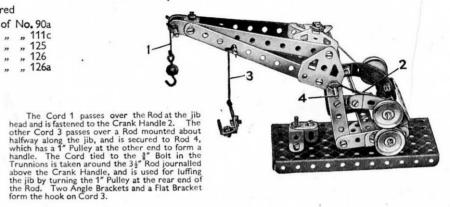
The fast Pulleys 1 are fixed to Angle Brackets fastened to the wing by 1" Bolts, which are passed through the Angle Brackets, and held in the bosses of the Pulleys. The set screws of the Pulleys hold also a second Bolt on which the propellers are mounted.

4		No	uired . 2
4			5
4	,,	,,	10
8	,,	,,	12
1	,,	,,	16
4	,,	"	22
1 2	,,	,,	24 35
20	,,	,,	37
3	"	,,	37a
3 2	,,		48a
1 4 2 2	,,	,,	57c
4	,,	,,	111c
2	,,	,,	126
2	,,	"	126a 155a
2	"	"	189
2.	"	"	10/

1.31 FLOATING CRANE

Parts required

		-	arts	requi			
4	of	No. " " " " " " " " " " " " " " " " " " "	2	1 2	of	No. 90a " 111c " 125 " 126 " 126a	
4	,,	,,	5	3	,,	" 111c	
4	,,	,,	10	1	,,	" 125	
7	,,	"	12	2	,,	" 126	
2	"	,,	16	1 2	"	" 126a	
2	,,	"	17				
7	"	,,	19s				
4	"	"	22				
1	"	"	24 35			The C	
24	"	"	33			ead and is	
24	"	"	37			ther Coro	
4	"	"	37a			vhich has a	3
7	"	"	38 40		t	andle. Ti	
2	"	27	48a			runnions bove the	
1	,,	"	52		t	he jib by t	
1	"	,,	57c		t	he Rod. orm the ho	
	"	"	3/6		11	orm the no	j

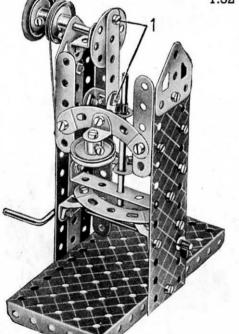


1.32 POWER PRESS

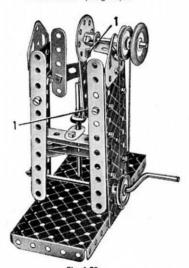
Parts required

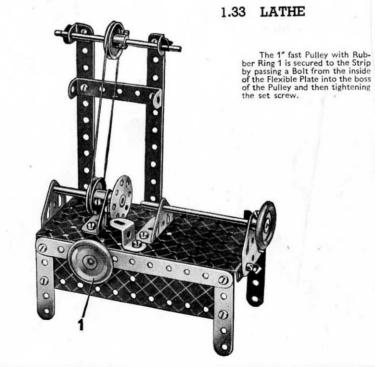
111c 125 126

" 126a " 155a " 189



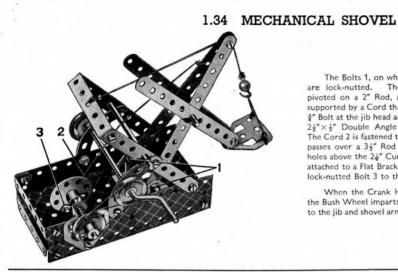
The Bolts 1 are lock-nutted, and the Angle Bracket at the lower end of the 2½" Strip has a 4½" Rod in its elongated hole, where it is held by means of two Spring Clips.





Parts required 4 of No. 2 1 " "111c 1 " " 125 2 " " 126 2 " "126a 2 " "155a 2 " " 189

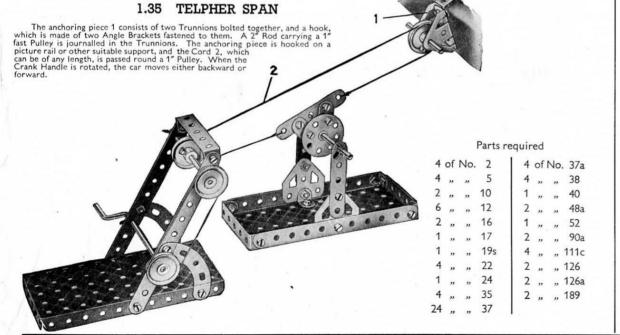
These Models can be built with MECCANO No. 1 Outfit

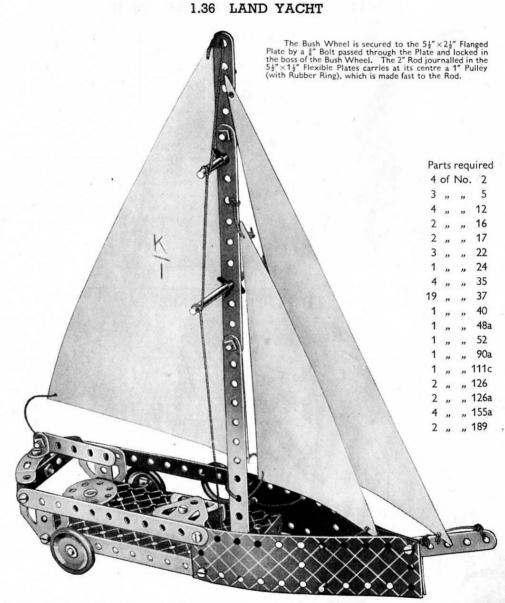


The Bolts 1, on which the jib pivots, are lock-nutted. The shovel arm is pivoted on a 2" Rod, and the shovel is supported by a Cord that passes over the #" Bolt at the jib head and is fastened to a 24"×4" Double Angle Strip as shown. The Cord 2 is fastened to the jib and then passes over a 3½" Rod journalled in the holes above the 24" Curved Strips, and is attached to a Flat Bracket fastened by the lock-nutted Bolt 3 to the Bush Wheel.

When the Crank Handle is rotated. the Bush Wheel imparts a digging motion to the iib and shovel arm.

2,272.0		1000	
Pa 4	arts of	rec	quired . 2 5 10 12 16 17 19s 224 35 37 37a 38a 40 48a 52 57c 90a 111c 125 126 126 125 126 127 137 137 138 149 159 159 159 159 159 159 159 15
4	,,	,,	5
1	,,	,,	10
2	,,	,,	12
1	,,,	,,	16
2	,,	,,	17
1	"	,,	19s
3	,,	,,	22
1	"	"	24
4	,,	,,	35
24	,,	,,,	3/
4	,,	,,,	3/a
4	"	"	38
1	"	"	40
2	"	,,	48a
1	,,	"	52
1	"	"	5/C
2	"	"	90a
4	"	,,,	1110
1	,,	"	125
2	,,	"	126
4	"	"	126a
1	"	"	100
2	,,	"	107





1 of No.125 2 126 2 " "126a

Parts required

4 of No. 2

1 " " 52

1 " " 57c

2 " " 90a

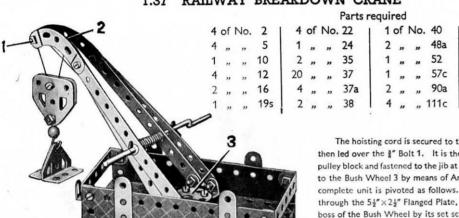
1 " "111c

1 " " 125

2 " " 126

1 " "126a

1.37 RAILWAY BREAKDOWN CRANE



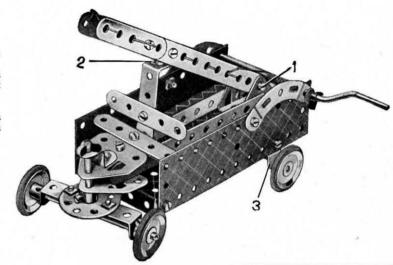
The hoisting cord is secured to the Crank Handle, and then led over the &" Bolt 1. It is then passed through the pulley block and fastened to the jib at 2. The jib is attached to the Bush Wheel 3 by means of Angle Brackets and the complete unit is pivoted as follows. A #" Bolt is passed through the 5½"×2½" Flanged Plate, and is secured in the boss of the Bush Wheel by its set screw.

Parts required

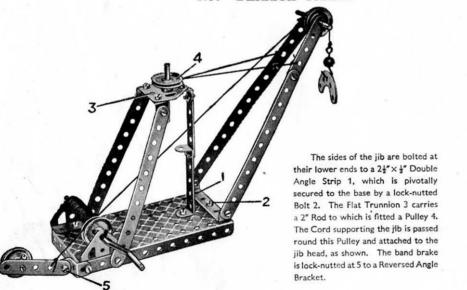
4	of	No.	2	1 2		of	No	. 38
4	,,	,,	5	1		٠.		40
3	,,	,,	10	ا ء)	"	"	48a
5	,,	,,	12	1 1		,,	,,	52
4 3 5 2 1	,,	,,	16	1 3)	"	,,	90a
1	,,	"	17	2	,	"	"	111c
1	,,	,,	19s			"	"	125
4	,,	,,	22	1 2)			126
	,,	,,	24	1 2 2 2 2 2	2			126a
4	,,	"	35	2	1	"		155a
24	,,	,,	37	1 2		,,		189
4	,,	,,	37a	^		"	,,	10.000
				17.				

Bolts 1 are lock-nutted. The sides of the ladder are held together by two Angle Brackets 2, which are bolted together to form a double bracket. The rear axle bearings 3 are Flat Brackets bolted inside the flange of the Flanged Plate. The Cord from the Crank Handle is tied in the fourth hole up the ladder so that when the Handle is turned it causes the ladder to lift.

1.38 FIRE-ENGINE



DERRICK CRANE



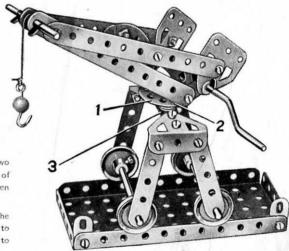
Parts required

		7.		-4			
4	of	No.	2	20	of	No	. 37
4	,,	,,	5	4	,,	,,	38
4	,,	,,	10	1	,,	,,	40
2	,,	,,	12	1	,,	,,	48a
2	"	,,	16	1	,,	,,	52
1	,,	,,,	17	1	"	,,	57c
1	,,	,,	19s	2	,,	,,	90a
4	,,	,,	22	1	,,	,,	111c
1	,,	,,	24	2	"	,,	126
4	,,	,,	35	2	"		126a

The sides of the jib are secured to the Bush Wheel 1 by two Angle Brackets 2. A &" Bolt is passed from the underneath side of Strip 3 into the boss of the Bush Wheel 1 and the set screw is then tightened.

The Flat Trunnions at the lower end of the jib support the Crank Handle, which also passes through Flat Brackets bolted to the Angle Brackets 2 on the Bush Wheel 1. The Cord is fastened to the Crank Handle, and passes over the 2" Rod at the jib head.

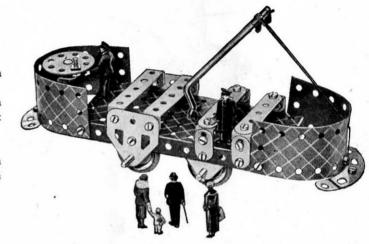
1.40 TRAVELLING CRANE



1.41 RAILWAY TRUCK

1.42 OPEN TRAMCAR

			Parts	require	bs		
2	of	No.	5	1 1	of	No	40
4	,,	,,	10	2	,,	,,	48a
7	,,	,,,	12	1	,,	"	52
2	,,	,,	16	2	"	,,	90a
1	,,	,,	19s	4	"	,,	111c
4	,,	,,	22	1	,,	"	125
1	,,	,,	24	2	,,	,,	126
4	,,	,,	35	2	,,	,,	126a
24	"	,,	37	4	,,	,,	155a
3	"	,,	37a	2	,,	,,	189



1.43 PITHEAD GEAR

Parts required

				rarts	requir	ea		
	4	of	No.	2	1 4	of	No	. 38
-	4	,,	,,	5	1	,,	,,	40
	4	,,	,,	10	1	,,	,,	48a
	2	,,	,,	12	1	,,	,,	52
	1	,,	,,	16	1	,,	,,	90a
	1	,,	,,	19s	4	,,	,,	111c
	4	"	,,	22	2	,,	,,	126
	4	"	••	35	2	,,	,,,	126a
	20	,,	,,	37	2	,,	,,	189
	4	,,	,,	37a				

A Cord is taken from each side of the lift cage over the 1° Pulleys and secured to each end of the Crank Handle. The Cords must both be the same length otherwise the lift will tilt.

The two guides for the lift consist of two pieces of Cord fastened to the Washers 1. The Cords are then passed through holes in the Double Angle Strip, through two corresponding holes in the lift cage 2, and then through the two corresponding holes in the Flanged Plate. Two more Washers are tied to the Cords beneath the Flanged Plate to keep the Cords tight. The lift**cage 2 is made up of two Trunnions.

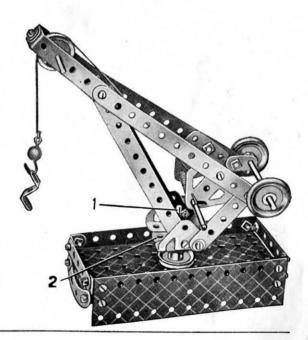
1.44 DOCKSIDE CRANE

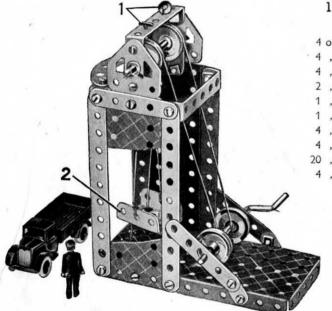
Parts required

4	of	No.	2	1	4	of	No	. 38
4	,,	,,	5		1	,,	,,	40
2	"	,,	10		2	,,	,,	48a
4	"	,,	12		1	,,	,,	52
1	,,	,,	16	- 1	1	,,	,,	57c
2	,,	,,	17		2	,,	,,	90a
1	,,	,,	19s	1	4	"	,,	111c
4	"	,,	22	ı	1	,,	,,	125
1	"	,,	24		2	,,	,,	126
4	,,	,,	35		2	,,	,,	126a
24	,,	,,	37		2	,,	,,	155a
4	,,	,,	37a	ı	2	,,	,,	189

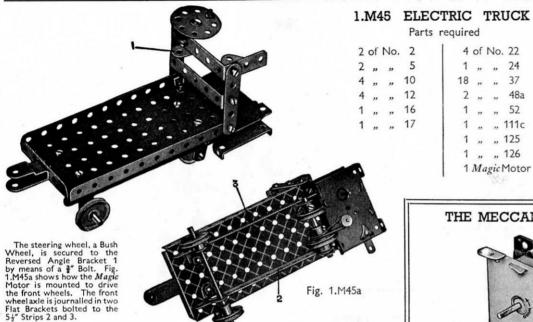
The Rod 1 passes through the bosses of the Bush Wheel 2 and the 1" Pulley, and is held in position by a Spring Clip underneath the Flanged Plate. The set screw of the Bush Wheel 2 is tightened on the Rod.

The $5\frac{1}{4}$ " Strips that form the jib are extended at the head by $2\frac{1}{2}$ " $\times \frac{1}{2}$ " Double Angle Strips, in which a 2" Rod is journalled.





the manner shown in the underneath view of the model Side Tipping Wagon (1.M46.)



2 of No. 2

12

22

125

126

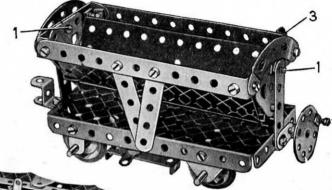
4 of No. 22 1 " "111c 1 125

> 1 " " 126 1 Magic Motor

Parts required

1.M46 SIDE TIPPING WAGON

Parts required 2 of No. 90a 3 of No. 4 " "111c 1 " " 125 2 " " 126 2 " " 126a " " 155a " 189 24 37 37a 1 Magic Motor





,, ,,

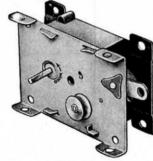
" "

,, ,,

Each of the Bolts 1 is locknutted. A piece of Cord is fastened to the Rod 2 (Fig. 1.M46a) wrapped round it two or three times, and then is taken through the hole in the Flanged Plate above the Rod and secured to the Angle Bracket 3.

By turning the Bush Wheel the container is tipped sideways.

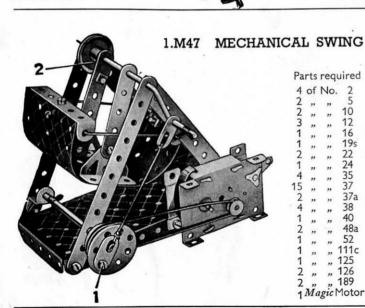
THE MECCANO MAGIC MOTOR

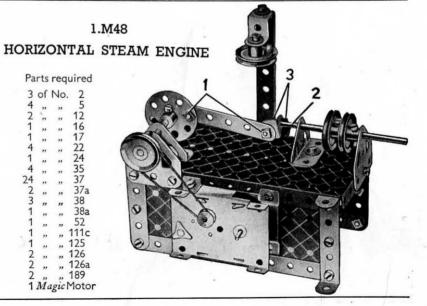


The greatest thrill in Meccano model-building is experienced when a model is set to work by means of a Meccano Magic Motor. The illustrations on this page show how the Magic Motor can be fitted without any difficulty to No. 1 Outfit models of various types. Fit the model you have just built with one of these wonderful Motors, and enjoy the fun of watching it work just like the real thing!

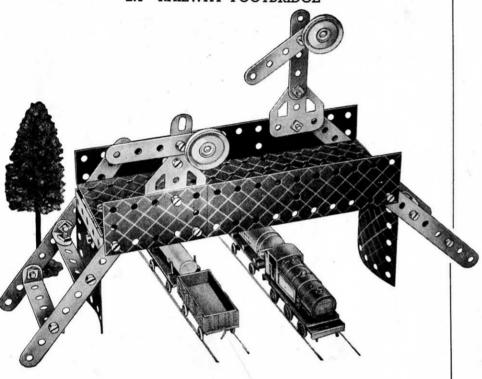
The left-hand 21" Strip that supports the swing is connected to the Crank Handle by passing the set screw of the 1" Pulley Wheel 2 through the hole in an Angle Bracket bolted to the Strip and then into the pummel of the Pulley. Bolt 1 on the Bush Wheel is fitted with lock-

The Bolts 1 are lock-nutted. The Rod 2 is secured to an Angle Bracket by means of two Spring Clips 3. The model is driven by a Magic Motor bolted to the 5\\ " \times 2\\ " Flanged Plate. The pulley of the Motor is connected to a 1in. fast Pulley on the crankshaft of the engine by a Driving Band.





2.1 RAILWAY FOOTBRIDGE



Parts required

4	of	No.	2	1 2	of	No.	22	1	of	No	. 52	2	of N	٧o.	188
6	,,	,,	5	32	,,	,,	37	2	,,	,,	111c	2	"	"	189
											126				
											126a				

The span of the bridge is a $5\frac{1}{2}''\times2\frac{1}{2}''$ Flanged Plate, extended by a $2\frac{1}{2}''\times2\frac{1}{2}''$ Flexible Plate. Trunnions are bolted to each end of the span, and have $1\frac{11}{18}''$ radius Curved Plates fastened to them. The sides of the approach stairways are $5\frac{1}{2}''$ Strips. They are joined across by $2\frac{1}{2}''\times\frac{1}{2}''$ Double Angle Strips and $2\frac{1}{2}''$ Strips fitted with Angle Brackets at each end.

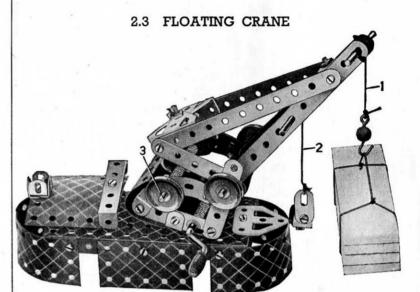
The signals are supported on Flat Trunnions bolted to the sides of the bridge. The smaller of the two signal posts is formed by two Flat Brackets, and the larger one is a $2\frac{1}{2}$ " Strip. The signal arms are $2\frac{1}{2}$ " Strips bolted to the posts in the second holes from one end. They are fitted at their shorter ends with 1" Pulleys, representing the spectacles, which are held in place by $\frac{3}{4}$ " Bolts passed through the Strips and inserted in their bosses.

2.2 LAWN MOWER

The "cutter" is made by bolting an Angle Bracket at each end of a Reversed Angle Bracket and then sliding an Axle Rod through the three holes of the Brackets. The two Pulleys 2 are fixed to the Rod and pushed tightly against the "cutter" to make it revolve with the Rod as the wheels revolve. The wheels are 1" Pulleys fitted with Rubber Rings.

Parts required

4	- 5	No.	2	1 2	-5	NI-	00-	
-4	OI	140.	2	1 4	OI		. 90a	
4	,,	"	5	1	,,	,,	125	
4	,,	,,	10	2	,,	,,	126	
6	,,	,,	12	2	,,	,,	155a	
1	,,	,,	16	2	,,	,,	200	
4	,,	,,	22					
25	,,	,,	37	1				
4	,,	,,	38					
2	,,	,,	48a					4

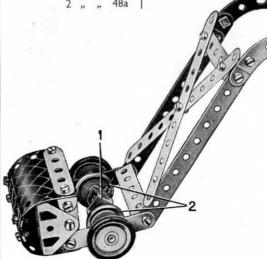


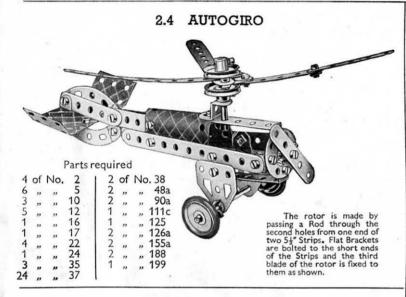
Parts required

4	of	No.	2	1 4	of	No.	22	1 2	of	No	. 48a	1	of N	10.	126a
6	,,	,,	5	1	,,	,,	24	1	,,	,,	52	1	,,	,,	176
3			10	4	,,	,,	35	1	,,	,,	57c		,,		188
8	,,	,,	12	29	,,	,,	37	2	,,	,,	90a		,,		189
2	,,	,,	16	4	,,	,,	37a	4	,,	,,	111c	1	,,	,,	199
2	,,	,,	17	4	,,	,,	38	1	,,	,,	125	1	,,	,,	200
1	,,	,,	19g	1	,,	,,	40	2	,,	,,	126				

The jib consists of $5\frac{1}{2}$ " Strips and $2\frac{1}{2}$ " Strips. At its upper end these are joined across by Angle Brackets, and at its lower end by Trunnions. Each side of the lower part of the crane consists of $2\frac{1}{2}$ " Strips and small radius Curved Strips, the two sides being connected by $2\frac{1}{2}$ " $\times \frac{1}{2}$ " Double Angle Strips. The jib is pivoted to this structure by means of a $3\frac{1}{2}$ " Rod, which carries at each end a 1" Pulley. The Cord 1 fitted with a Loaded Hook, is passed over a 2" Rod held in place in the jib by means of Spring Clips, and is then wound round the Crank Handle.

The Cord 2 passes over a Rod held in place in the jib by an Anchoring Spring, and is then wound round the Rod that forms the pivot for the jib. A third Cord is tied to a Bolt fastened in the two Trunnions at the base of the jib, and is wound round Rod 3. This Cord controls the luffing motion of the crane. A $\frac{3}{4}$ " Bolt passes through the Flanged Plate and is held by a set screw in the boss of the Bush Wheel to which the jib is fastened. The Bush Wheel is bolted to the Double Angle Strip below the Rod 3. The roof of the cabin is bolted to a $\frac{1}{2}$ " Reversed Angle Bracket fixed to the Flanged Plate.



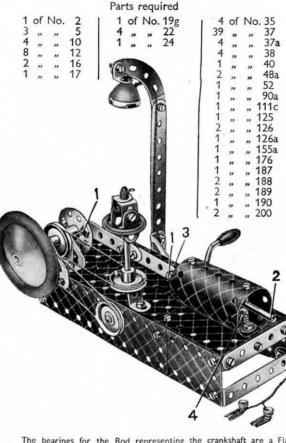


2.5 ANTI-AIRCRAFT GUN



One end of a piece of Cord is fastened to the Crank Handle. It is wound round the Handle a few times and its other end is then fastened to the end of the gun. The two Trunnions are bolted to a Bush Wheel fixed on a 2" Rod that passes through the Road Wheel 2 and the Flanged Plate and is held in place by an Anchoring Spring. The Spring Clips at 1 space the gun barrel from the Flat Trunnions.

2.6 GAS ENGINE



The bearings for the Rod representing the crankshaft are a Flat Trunnion and a Trunnion. The crankshaft carries a Road Wheel and a 1" Pulley at one end, a second 1" Pulley between the bearings, and a Bush Wheel at its other end.

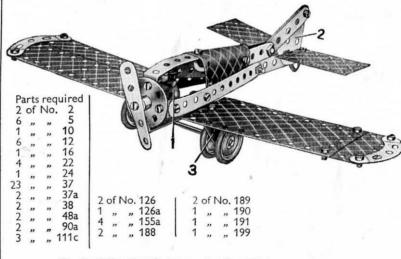
The connecting rod is fastened to the Bush Wheel and to an Angle Bracket by a lock-nutted Bolt 1. The Rod 2 is held in the Angle Bracket 3 by means of Spring Clips, one on each side. An Angle Bracket 4, carrying a Flat Bracket, is bolted inside the cylinder, and a similar arrangement is fitted at the other end. These form bearings for the Rod 2.

The model is operated by the Crank Handle, which carries also a 1″ Pulley connected to one of the 1″ Pulleys on the črankshaft by a belt of Cord. A second Cord drives the governor, which is mounted on a $3\frac{1}{2}$ " Rod journalled in the $5\frac{1}{2}\times2\frac{1}{2}$ " Flanged Plate and a Reversed Angle Bracket.

The model is fitted with a Spotlight from the Meccano Lighting Set, current being supplied by a 4.5-volt pocket-lamp battery housed in the base of the model.

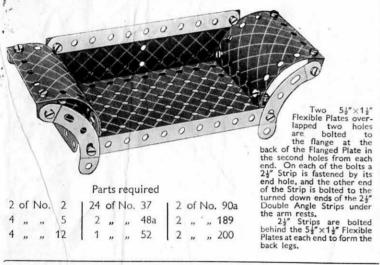
2.7 RACING CAR The radiator and the bonnet are fastened to the chassis by Flat Brackets 1. The driver (Aeroplane Constructor Part No. P100), fitted into the model to add realism, is not included in the Outfit but may be purchased separately.

2.8 LOW WING MONOPLANE



The pilot 1 (Aeroplane Constructor Part No. P100) is not included in the Outfit, but may be bought separately. The fin 2 is a Flat Trunnion, and it is clamped between the two 2½ Strips. The bearings 3 for the axle of the landing wheels are Trunnions, bolted to the wings. The wings are attached to the fuselage by Angle Brackets.

2.9 SETTEE



2.10 ROLL TOP DESK



of	No	
,,	,,	
"	,,	1
"	,,	1
"	,,,	1
,,	,,	2
"	"	2
,,	"	3
"	"	3
,,	"	3
,,	"	3
,,	"	4
"	"	5
"	"	9
"	,,,	11
,,	"	12
"	"	12
,,	"	18
,,	,,	18
,,	,,	19
,,	"	20

2.11 TRAVELLING CRANE

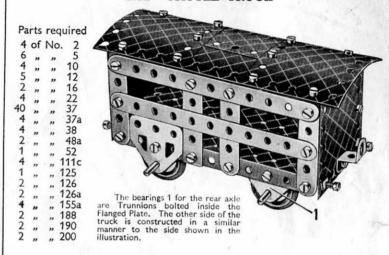


Parts required

4	of	No.	2	1 1	of	No	19g	Le S	c.f	No	38 1	2	of N	In	111c
-			-	1 2	٠.		1,6	77.5	1			~	01 1	40.	
6	,,	"	5	4	,,	,,	22	1 1	,,	,,	40	2	,,	,,	126
4	,,	"	10	1	,,	,,	24	2	**	,,	48a	2	,,	,,	126a
6	,,	,,	12	4	,,	,,	35	1 1	1.		52	1		,,	176
2	1,,	,,	16	38	,,	,,	37	16	,,	,,	57c	1	"	,,	187
2	,,	,,	17	2	,,	,,	37a	1 2	,,	,,	90a	2	,,		188
				2 of	N	lo. 1	89	1	1	of N	No. 20	00		,,	

A 2" Rod is secured in the boss of the Bush Wheel 3. It then passes through the Road Wheel and through the centre hole of a $2\frac{1}{2}$ " $\times \frac{1}{2}$ " Double Angle Strip bolted between the two Trunnions 1. A Washer and a Cord Anchoring Spring are pushed on to the Rod to hold it in position. The crane jib is attached to the Bush Wheel by the Angle Brackets 2.

2.12 CATTLE TRUCK

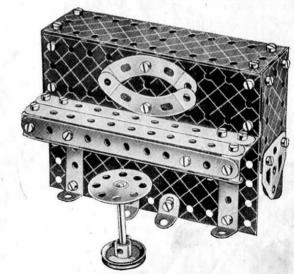


2.13 PIANO

Parts required 4 of No. 2

1 " " 191

A $5\frac{\pi}{2}$ × $2\frac{\pi}{2}$ Flanged Plate is used for the upper part of the back and to each end of this a $2\frac{\pi}{2}$ Strip is bolted to form the rear legs.



Parts required

.. 125

., 126

" " 188

1 " "190

4 of No. 2

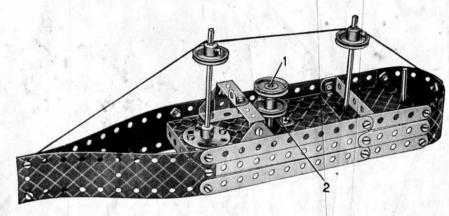
Each of the side members of the chassis overlapped, and they are joined across at the cof which is shown at 2, and a 2½ x ½ * Double

Each of the side members of the chassis consists of two $5\frac{1}{2}$ " Strips overlapped, and they are joined across at the centre by two $2\frac{1}{2}$ " Strips, one of which is shown at 2, and a $2\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strip. The $2\frac{1}{2}$ " Strip 2 and the Double Angle Strip are bolted to a Flat Trunnion, and between them is a second $2\frac{1}{2}$ " Strip, which is fastened at each end to the chassis by means of Angle Brackets.

The Plate 1 is fastened to an Angle Bracket that is bolted to Strip 2. The body is fixed to the chassis by a Double Angle Strip and an Angle Bracket.

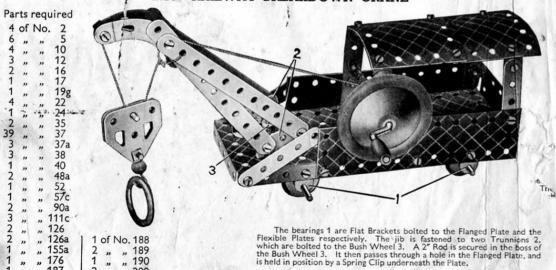
Parts required
4 of No. 2
4 " 5
4 " 10
8 " 12
2 " 16
4 " 22
4 " 35
40 " 37
4 " 38
2 " 48a
1 " 52
2 " 90a
1 " 126
2 " 126
4 " 155a
2 " 188
2 " 189
2 " 190
1 " 191
1 " 199

2.16 STEAMSHIP

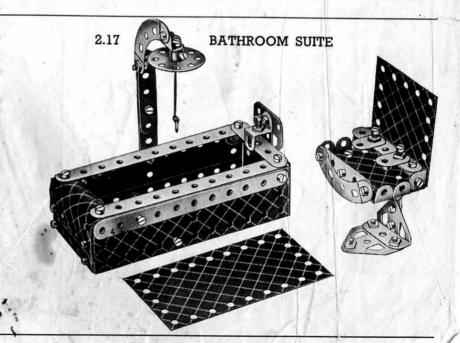


The deck of the model is a $5 \sharp'' \times 2 \sharp''$ Flanged Plate extended by a $2 \sharp'' \times 2 \sharp''$ Flexible Plate. A $2 \sharp'' \times \sharp ''$ Double Angle Strip fitted with an Angle Bracket represents the bridge, and it is supported by two Trunnions bolted to the deck. The funnel consists of a Rod 1 fitted with two 1" fast Pulleys. The Rod passes through the hole in a Reversed Angle Bracket 2 and then through the Flanged Plate.

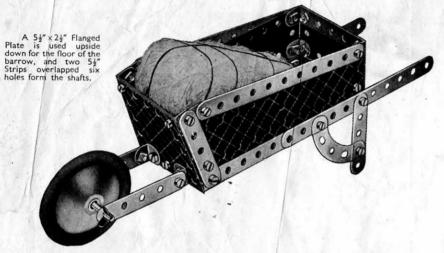
2.15 RAILWAY BREAKDOWN CRANE



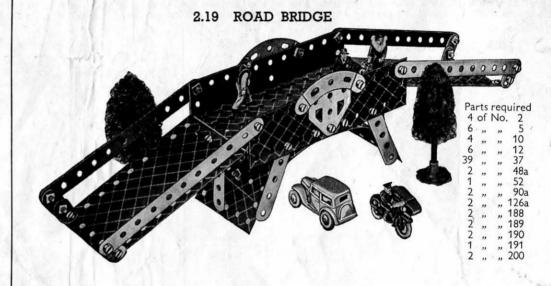
Parts required
4 of No. 2
6 "" 5
4 "" 10
8 "" 12
1 "" 24
40 "" 37
4 "" 37a
2 "" 38
2 "" 48a
1 "" 52
2 "" 90a
4 "" 111c
1 "" 125
2 "" 126a
2 "" 126a
2 "" 188
2 "" 189
1 "" 190
1 "" 191
1 "" 191
1 "" 199



2.18 WHEELBARROW



Parts required
4 of No. 2
6 , , , 5
2 , ... 10
4 , , 12
1 , , 17
2 , , 35
29 , , 37
2 , , 48a
1 , , 52
2 , , 90a
1 , , 187
1 , , 188
2 , , 189
1 , , 190

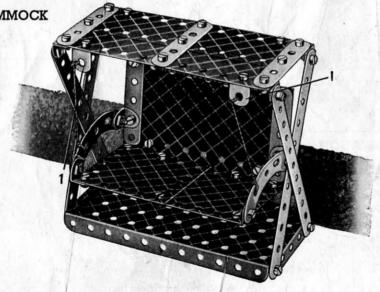




The Cord by which the back of the hammock is suspended is tied to the rear ends of the Double Angle Strips 1. The seat, which consists of two 2½"×2½" Flexible Plates, is attached to the back of the hammock by two Trunnions.

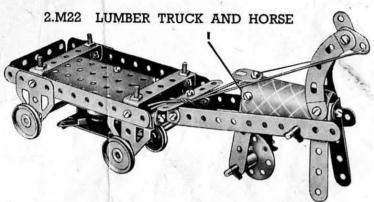
Parts required

4	of	No.	2	1 1	of	No	5. 52
5	,,	,,	5	2	,,	,,	90a
8	,,	,,	12	2	,,	,,	126
38	,,	,,	37	2	,,	,,	189
1	,,	,,	40	2	,,	,,	190
2			48a	1			191



Parts required 4 of No. 2 | 3 of No. 22 | 1 of No. 48a | 1 of No. 176 6 , , , 5 | 1 , , , 24 | 1 , , , 52 | 1 , , , 187 2 , , 10 | 4 , , , 35 | 1 , , , 57c | 2 , , , 188 8 , , , 12 | 40 , , , 37 | 2 , , , 90a | 2 , , , 189 1 , , , 16 | 7 | 1 , , , 38 | 2 , , , 111c | 2 , , , , 190 2 , , , 17 | 1 , , , 38 | 2 , , , 126 | 1 , , , , 190 2 , , , 17 | 1 , , , 38 | 2 , , , 126 | 1 , , , , 199 1 , , , 19g | 1 , , , 40 | 2 , , , , 126a | 2 , , , , 200 The Cord 1 is wound round the Crank Handle about 12 times, then one end of it is fastened to a small Loaded Hook and the other end to the Cord on the bucket. A Curved Strip is pivated by a \$\frac{1}{2}\$ Bolt through one of its ends, in the position of Bolt 2, but on the rear side of the model. A1" Pulley is attached to the other end of the Curved Strip, with a \$\frac{1}{2}\$ Bolt to act as a weight. A loop of Cord is fastened through the slotted hole next to the bottom of the Strip, and then passes round the 1" Pulley 3 on the shaft of the Bush Wheel, to act as a brake band. The Cord should be long enough to allow the Strip to lie nearly horizontal.

The greatest thrill in Meccano model-building is experienced when a model is set to work by means of a Meccano Motor. The illustrations below show how the Meccano Magic Motor can be fitted without any difficulty to No. 2 Fit the model you have just built with one of these wonderful Motors, and enjoy the fun of watching it work just like the real thing.

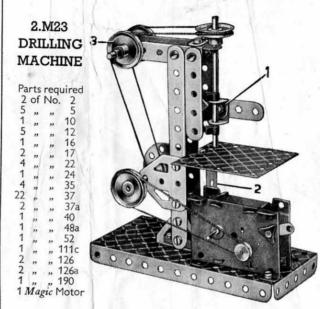


Parts required

4	OI	No.	2	14	of	No	. 3/a
5	,,	,,	5	2	,,	,,	48a
3	,,	,,	10	1	,,	,,	52
5	,,	,,	12	2	,,	,,	90a
2	,,	,,	16	4	,,	,,	111c
2	,,	,,	17	2	,,	.,	126
4	,,	,,	22	2	,,		126a
1	,,	,,	24	4	,,		155a
4		,,	35	1			199
23	,,	,,	37	111	Ma	gicl	Moto

A Magic Motor is mounted beneath the cart and the Driving Band is taken from the pulley on the Motor to a $\frac{1}{2}$ " fixed Pulley (supplied with the Motor) fastened on the $3\frac{1}{2}$ " Rod that forms the front axle.

The forelegs of the horse are held together by means of two Angle Brackets bolted in the positions shown. This construction is duplicated at 1 for the hind-legs. The forelegs of the horse are held clear of the ground by means of the reins.



The horizontal $2\frac{1}{2}$ " Strips at the top of the drill are joined together, and also to the vertical $2\frac{1}{2}$ " Strips, by means of Angle Brackets. The lower bearings 1 are two Angle Brackets bolted to a $2\frac{1}{2}$ " Strip, and the Rod forming the drill is journalled in these, and in a Flat Bracket at its upper end. A $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plate is supported by a Double Angle Strip 2, and represents the table.

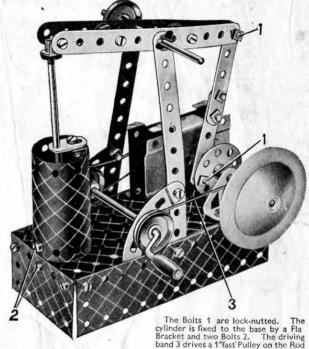
The drive is taken from the Motor to the 1" Pulley on the lower shaft. A second Driving Band passes round the 4" fixed Pulley supplied with the Motor, round the two Pulleys at 3, and finally round the 1" Pulley fastened on the vertical drill shaft.

2.M25 STEAM WAGON

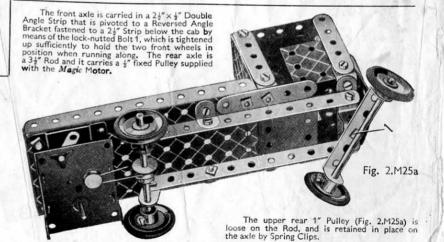
1.					Pa	irts	re	quired				
	2	of	No	. 2	1 4	of	No	. 35	1 2	of	No	.126
16	6	,,	,,	5	31	,,	,,	37	4	,,	,,	155a
	2	,,	,,	10	1	,,	,,	37a-	1	,,	,,	188
	8	"	,,	12	4	,,	,,	38	1	,,	,,	189
	2	"	,,	16	2	,,	,,	48a	1	"	,,	190
	1	,,	,,	17	1	,,	,,	52	1 1	,,	"	200
	4	,,	,,	22	1	,,	,,	90a	1	Ma	gic	Motor
	1	,,	,,	24	1	,,	"	125			1	

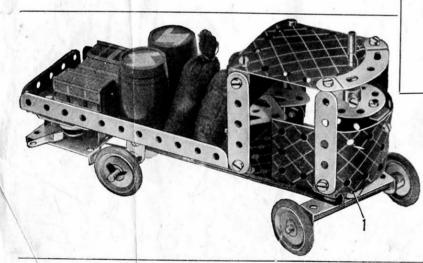
2.M24 BEAM ENGINE

4	of	rec	Juir
7	OI	INC).
2	,,	,,	
2	,,	,,	1
2 2 6	,,	,,	1
2	,,	,,	1
1	,,	,,	1
1	,,	,,	1
4	,,	,,	1 2 2
1	,,	,,	2
4	,,	,,	- 3
4	,,	,,	3
4	**	,,	3
4	,,	,,	3
1	,,	,,	5
2	,,	,,	9
2	,,	,,	11
1	"		12
1		"	12
1	"	,,	17
1 1 1	"	"	18
2	"	"	
2	"	,,	188
	"	"	189
	"a	"	19° Mo



on which the Road Wheel is fastened.



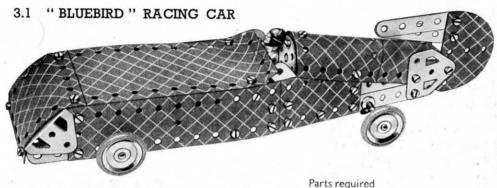


Parts required 2 of No. 1

16

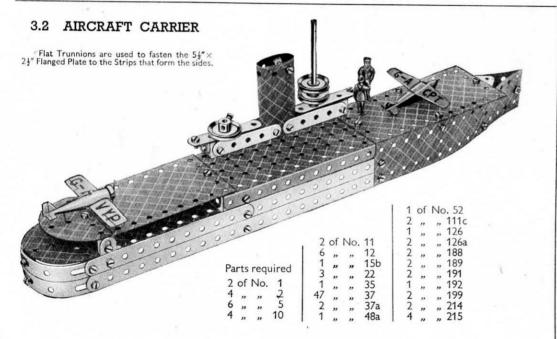
24

35



The $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate is used for the front end of the chassis, and the two $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plates are bolted on each side in the third hole from the front end of the chassis. The two $5\frac{1}{2}$ " Strips forming the rear end of the chassis overlap the $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates one hole.

2 of No. 2 | 2 of No. 35 | 2 of No. 126 | 1 of No. 192 | 6 , , , , 5 | 39 , , , 37 | 2 , , , 126a | 2 , , , 199 | 2 , , , 10 | 4 , , , 38 | 4 , , , 155a | 1 , , , 200 | 3 , , , 12 | 1 , , , 48a | 2 , , , 188 | 2 , , , 214 | 2 , , , 16 | 1 , , , 52 | 2 , , , 189 | 1 , , , 217a

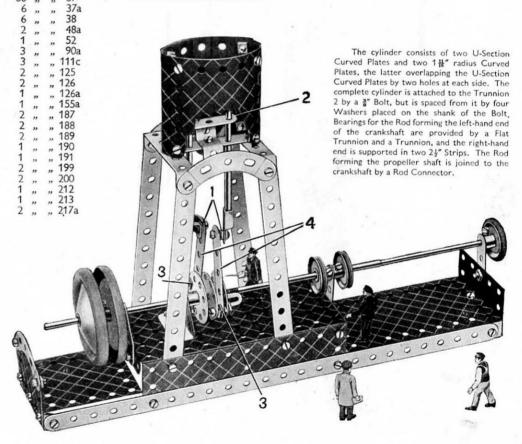


3.3 MARINE ENGINE

Bolts 1 are lock-nutted. The Bolts 3 are \(\frac{8}{6}'' \) long and are lock-nutted twice as shown. The 2\(\frac{1}{6}''' \) Strips 4 must be quite free to move when the crankshaft is rotated.

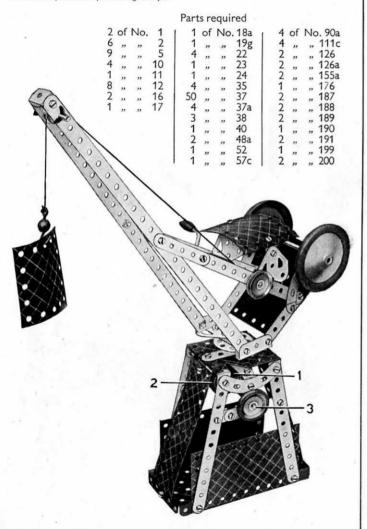
The left-hand piston rod is held by two Spring Clips, one at each side of the Angle Bracket pivotally fastened by the Bolt 1. Inside the cylinder the Rods slide through holes in a $2\frac{1}{3}$ Strip and a Trunnion 2. In order to show the construction clearly part of the cylinder has been cut away in the illustration.

The Rod carrying two 1" Pulleys passes through the centre hole in the outer $1\frac{1}{4}$ " Disc. A $\frac{1}{4}$ " $\times \frac{1}{4}$ " Angle Bracket is bolted to the Disc in such a position that when the Disc is turned the Angle Bracket engages with a Spring Clip on the Rod. It is important that all Nuts and Bolts are made quite secure with the Spanner and Screwdriver.

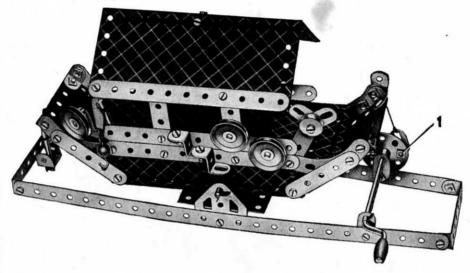


3.4 SWIVELLING JIB CRANE

A 1" fast Pulley 1 is fastened to the lower end of a 2" Rod, which passes into and is held in the boss of the Bush Wheel. The Pulley rests on the tyre of Pulley Wheel 2, which is fastened on Rod 3. When the Rod 3 is rotated the jib is caused to swivel. Bearings for Rod 3 are formed by Flat Brackets, which are bolted through their elongated holes to the 2½" strips shown in the illustration. The roof of the cab is fastened by means of Obtuse Angle Brackets to two Flat Trunnions, and these in turn are bolted to the compound Strips bracing the jib.



3.5 NOAH'S ARK



Parts required

2	of	No	. 1	1 1	of	No.	18a	1 of No. 40 2 of No.	126
6	"	,,	2	1	,,	,,	19g	1 ,, ,, 44 2 ,, ,,	126a
9	"	,,	5	3	,,	,,	22	2 " " 48a 1 " "	176
5	"	,,	10	1	,,	,,	23	1 ,, ,, 52 2 ,, ,,	188
2	,,	,,	11	1	,,	,,	24	1 ,, ,, 57c 2 ,, ,,	189
8	,,	,,	12	6	,,	,,	35	4 " " 90a 2 " "	190
1	,,	,,	16	50	"	,,	37	5 ,, ,, 111c 2 ,, ,,	191
1	,,	,,	17	3	,,	"	37a	2 ,, ,, 125 2 ,, ,,	192

A $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate is used for the base, and $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plates and $5\frac{1}{2}$ " Strips form the sides. The deck is fastened to the side-plates by $\frac{1}{2}$ " $\times \frac{1}{2}$ " Angle Brackets.

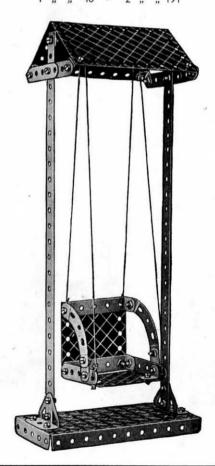
The ark is pivoted on a 3½" Rod journalled in Flat Trunnions, the Rod passing through the flanges of the baseplate at the fifth holes from the end near the Crank Handle. The Crank Handle carries a Bush Wheel, and to this a Flat Bracket is lock-nutted at 1. A length of Cord is attached to the free hole of the Flat Bracket and is then tied to a Double Bracket bolted to the side of the ark, When the crank is rotated, the downward motion of the Flat Bracket causes one end of the ark to be pulled down, but as the Flat Bracket rises again, the ark returns to its original position.

3.6 SWING

Two $2\frac{1}{2}$ " Strips overlapped one hole are bolted to the tops of the $12\frac{1}{2}$ " Strips by $\frac{1}{2}$ " $\times \frac{1}{2}$ " Angle Brackets.

Parts required

2	of	No.	1	1	2	of	No	. 48a
6	,,	,,	5		1	,,	,,	52
2	,,	,,	10		2	,,	,,	90a
8	"	"	12		2	,,	,,	126
34	- "	,,,	37		2	,,	,,	190
1			40	1	2			191



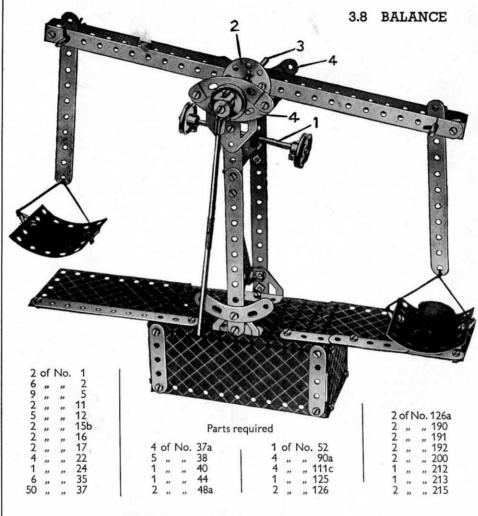
3.7 DENTIST'S CHAIR

Parts required

4	of	No.	2	1 1	of	No	. 37a
8	,,	,,	5	1	,,	,,	48a
2	,,	,,	10	1	,,	,,	52
	,,	,,	12	3	,,	,,	90a
1	,,	"	19g	1	,,	,,	190
1	,,	"	22	1	,,	,,	191
1	,,	,,	24	1	. "	. "	200
2	,,	"	35	l L	igh	ting	Set ded in
40	"	"	37	. (1	lot	Dutfi	ded in



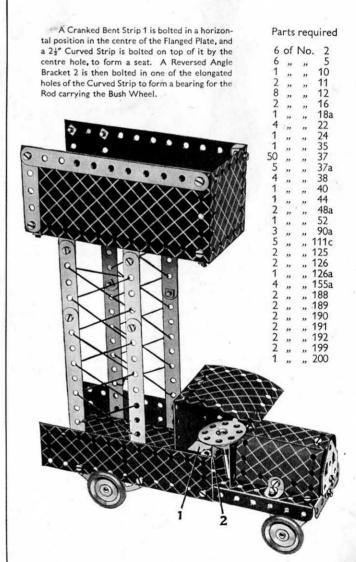
This model is fitted with a Spotlight from the Meccano Lighting Set.

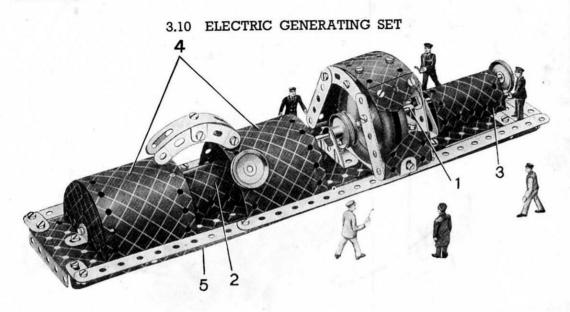


One of the 12½" Strips that form the beam of the balance is bolted across a Bush Wheel. The $3\frac{1}{2}$ " Rod 3 that is locked in the boss of the Bush Wheel rests on the two Curved Strips 4.

The Rod 1, by which the balance is adjusted, is pushed through the two holes of a Cranked Bent Strip fastened to the Bush Wheel 2 by a Reversed Angle Bracket. The $5\frac{1}{2}$ " Strips from which the scale pans are suspended are pivoted at their upper ends on 2" Rods, which are passed through holes in the $12\frac{1}{2}$ " Strips of the beam.

3.9 TOWER WAGON





The base is constructed by bolting two $12\frac{1}{2}$ " Stripes to the flanges of a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged plate 5, and joining them at their free ends by a $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Double Angle Strip. The space between the $12\frac{1}{2}$ " Strips is then filled in by Flexible Plates and $2\frac{1}{2}$ " Strips. The Rods that form the shaft of the machine are joined together at 1 by a Rod Connector. The bearings for the shaft are formed by two Trunnions. In the illustration part of the Flexible Plate has been cut away to show the structure of the armature and the commutator. The commutator consists of two 1" Pulleys and the armature of two Road Wheels, the bosses of which are placed in contact with each other-

The connecting pipe is formed from two $2\frac{1}{2}$ " Curved Strips and one 3" Formed Slotted Strip joined together at their centre holes by a Double Bracket, and is fastened to the turbine by means of an Angle Bracket. The U-Section Curved Plate 2 is held by a Spring Clip slipped on the upper end of a 2" Rod. One end of the Rod is passed through the middle hole in the top of the Plate, and its other end is then pushed through the Flexible Plate forming the base. The Rod is held by a Spring Clip underneath the Plate. The U-Section Curved Plate 3 is fixed to the base by an Angle Bracket on the rear side of the model. The two Flexible Plates 4 are bolted to the flanges of the $5\frac{1}{2}$ " Kalifer Pulley representing the steam control is held by a $\frac{3}{4}$ " Bolt, which passes through a hole in one of the Flexible Plates 4 and is locked in the boss of the Pulley.

	Parts re	quired	
2 of No. 1	1 of No. 16	1 of No. 52	1 of No. 189
6 " " 2	1 " " 18a	4 " " 90a	1 " "190
8 " " 5	4 " " 22	1 " "111c	1 " "191
3 " " 10	4 " " 35	2 " " 125	2 " "192
2 " " 11	50 " " 37	2 " " 126	2 " "199
8 " " 12	1 " " 38	2 " " 187	1 " " 213
1 " " 15b	2 " " 48a	1 " "188	2 " " 214
		No. 215	

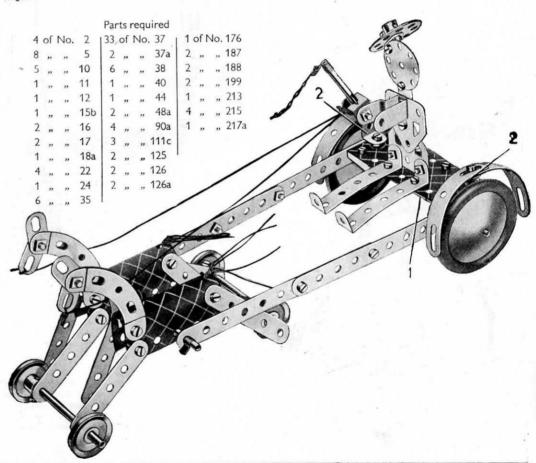
3.11 TROTTING CAR

The seat of the car consists of of two $2\frac{1}{2}$ " X1 $\frac{1}{2}$ " Flexible Plates overlapped two holes and it carries at each end a Trunnion. The 3" Formed Slotted Strips that form the mudguards are supported by Reversed Angle Brackets 2, which are spaced from the Flexible Plate by three Washers. The axle consists of two 2" Rods joined by a Rod Connector and is journalled in the Trunnions.

Each of the horses is built up as follows. Four $2\frac{1}{2}$ " Strips are bolted to a U-Section Curved Plate in the positions shown to form the legs, and two $2\frac{1}{2}$ " small radius Curved Strips represent the neck. A Rod is pushed through the centre holes of the U-Section Curved Plates and is supported in the end holes of the shafts. Two $3\frac{1}{2}$ " Rods carrying 1" Pulleys at each of their ends are journalled in the end holes of two of the forelegs, and two of the hind-legs of the horses, as shown.

The driver's body is made with two Flat Trunnions, which are bolted together and then fitted with $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips to represent legs. The bolt that fixes the Cranked Bent Strip to the body holds also a Flat Bracket that supports a $1\frac{1}{2}$ " Disc representing the head. An Angle Bracket bolted to the Disc secures a Bush Wheel that has a $\frac{3}{4}$ " Bolt fixed in its boss by the setscrew.

The whip is a 2" Rod held by Spring Clips in a Double Bracket, and the lash is attached to it by a Cord Anchoring Spring. The reins are fastened to the Flat Brackets that form the horses heads, and also to the Double Bracket to which the whip is fixed. Short lengths of Cord fastened to the U-Section Curved Plates represent the horses' tails.



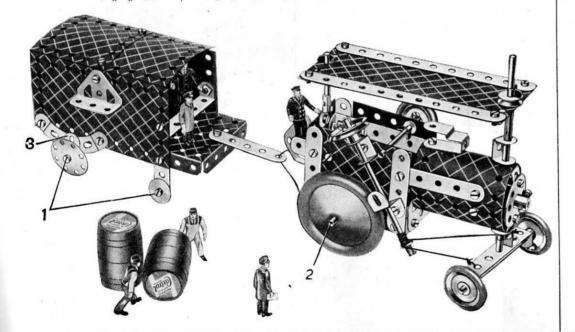
3.12 STEAM TRACTOR AND TRAILER

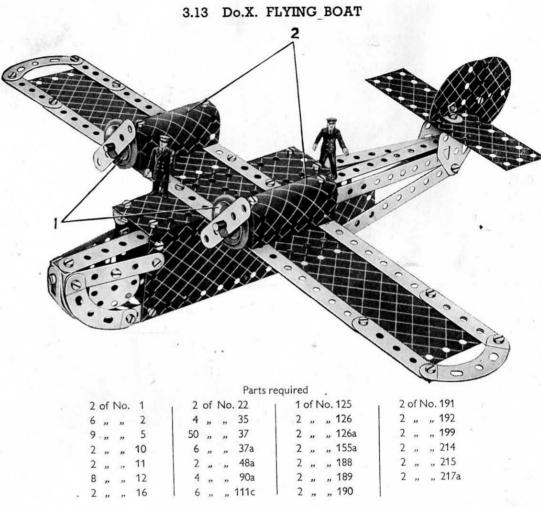
The steering column, a $3\frac{1}{2}$ Rod, is supported in the holes of a Double Bracket and a Reversed Angle Bracket bolted to the side of the cab. Cord is wound round the lower part of the Rod and its ends are tied to the $2\frac{1}{2}$ 2 2 Double Angle Strip that carries the front axle. Care must be taken that the Cord is wound tightly round the Rod, or it will slip when the steering wheel is rotated. The Rod 2 is supported in holes in the Flexible Plates that form the sides of the cab.

The Bush Wheel that forms the front of the boiler has two Angle Brackets bolted to it and a Rod passes through the free holes of these Brackets to hold the Bush Wheel in position. This Rod is jointed by a Rod Connector to a 2" Rod that forms the chimney. The roof of the cab consists of a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plate, and is held in position by Spring Clips placed on the two Rods that pass through it. The Flat Brackets 3 are bolted in the centre holes of the $2\frac{1}{2}$ " Curved Strips. The Bolts 1 are locknutted in position and the wheels turn freely on them.

Parts required

4	of	No.	2	1 1	of	No	. 23	1	2	of	No	. 90a	1 2	of N	10.	191
			5	1	,,	,,	24		4	"	,,	111c	1	"	,,	192
			10		,,		35		2	,,	,,	125	2	,,	,,	199
		,,	11	45	,,	,,	37	1	2	,,	,,	126	2	,,	,,	200
	,,	855	12	1	,,		37a	10	2	"	"	126a	1	,,	,,	212
		,,	15b	6	,,	,,	38		3	,,	,,	155a	1	,,	,,	213
		,,	16			. "	40		1	,,	,,	176	1	,,	"	214
			17	1		,,	44	-	2	,,	,,	187	2	,,	,,	217a
		,,	18a	2	,,	,,	48a	1 :	2	,,	,,	188	2	,,	"	217b
			22	1			52		2		-	190	1			





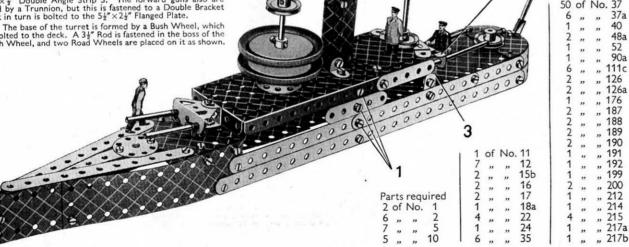
The construction of the fuselage is clear from the illustration. The Strips and Curved Strips forming the nose of the machine are all fastened at their free ends to a Double Bracket. The engines 1 are 1" fast Pulleys and the engine nacelles 2 are U-Section Curved Plates, which are fastened to the wings by $\frac{1}{2}$ " $\frac{1}{2}$ " Angle Brackets. Bearings for the propeller shafts, which are $3\frac{1}{2}$ " Rods, are formed by the holes in the turned-up ends of $2\frac{1}{2}$ " Double Angle Strips. These Double Angle Strips are supported by the Bolts that can be seen in the centre holes of the U-Section Curved Plates.

The tail assembly is supported on two Flat Trunnions, which are joined, at the centre holes in their ends at the top, by a Double Bracket. A $5\frac{1}{2}$ "Flexible Plate representing the tail plane is bolted to the free hole of the Double Bracket. The Bolt that holds the tail plane carries also an Angle Bracket, and two $2\frac{1}{2}$ " Semi-Circular Flat Plates are fastened to this to form the rudder.

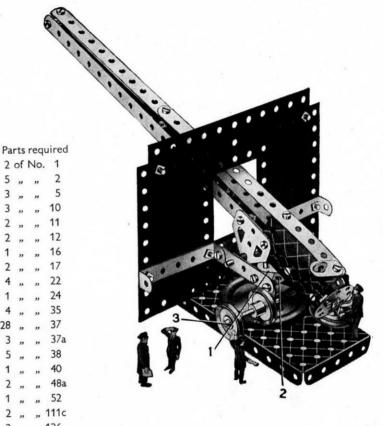
3.15 BATTLE CRUISER

Bolts 1 fasten the Strips to a Trunnion so that the Strips Bolts 1 lasten the Strips to a 1 runnion so that the strips are held rigid. Trunnion 2, which holds the rear guns, is fastened by a $\frac{1}{2}$ " $\times \frac{1}{2}$ " Angle Bracket to the centre hole of $\frac{1}{2}\frac{1}{2}$ " $\times \frac{1}{2}$ " Double Angle Strip 3. The forward guns also are held by a Trunnion, but this is fastened to a Double Bracket that in turn is bolted to the $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate.

is bolted to the deck. A 34" Rod is fastened in the boss of the Bush Wheel, and two Road Wheels are placed on it as shown.



3.16 NAVAL GUN



2 " "126a

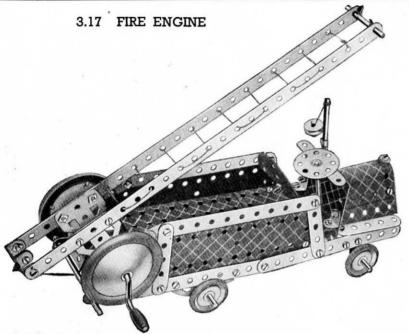
2 " " 191

2 " " 199

1 " " 217a

The Flexible Plates forming the gun shield are fastened by means of Double Angle Strips and 2½" Strips to two Trunnions 1. The Trunnions are bolted to Bush Wheel 2. A 2" Rod held in the boss of the Bush Wheel passes through a Road Wheel and the centre hole of the 5½" × 2½" Flanged Plate. The Rod is fastened underneath the Flanged Plate by a Cord Anchoring Spring so that the gun is free to swivel.

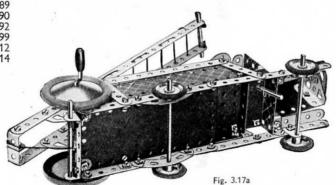
The elevation of the gun is controlled by Rod 3. Cord is wound round the Rod, then passed through the hole of a Flat Bracket fastened at the rear end of the gun, and knotted to a Washer as shown. The 14" Disc at the end of the gun is fastened by an Angle Bracket to the U-Section Curved Plates representing the breech.

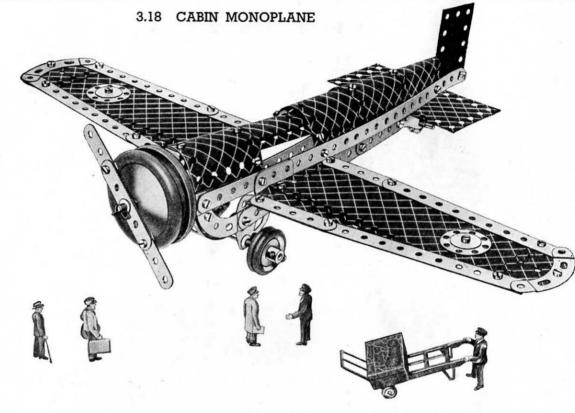


Parts required

 Two Flat Trunnions are bolted to the bottom of the ladder, and the shaft of the Crank Handle shown in Fig. 3.17a passes through the holes at their narrow ends. The bonnet, which is formed from a U-Section Curved Plate and two $2\frac{1}{2}''\times\frac{1}{2}''$ Flexible Plates, is fastened to the frame by Reversed Angle Brackets. These latter also support the $2\frac{1}{2}''$ Strips at the side of the bonnet.

The 3½" Rod representing the steering column passes through the free hole of a Flat Bracket bolted to the dashboard, then through a hole in the Flexible Plate at the bottom of the cab. It is fastened in position by a Cord Anchoring Spring.





Parts required

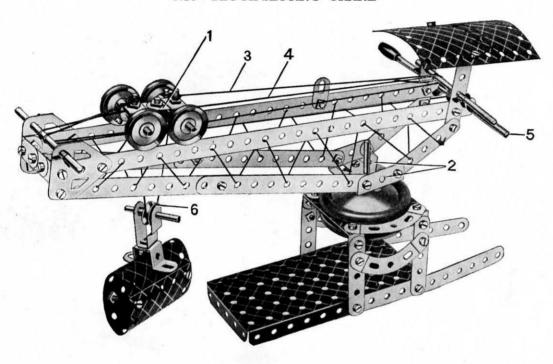
	2 (of	No.	1	1 4	of	No.	22	4 of No. 90a	2 (of N	Vo.	190
	6	,,	,,	2	1	,,	,,	23	6 " "111c	1	,,		191
•	9	,,	,,	5	1	,,	,,	24	2 125	2			192
1	5	,,	,,	10	5	,,	,,	35	2 ,, ,, 126	2	,,		199
	1	,,	,,	11	50	,,	,,	37	2 " " 126a	2			200
	8	,,	,,	12	6	,,	,,	37a	4 " " 155a	2			214
	1	,,	,,	16	5	,,	,,	38	2 " " 187	2			215
	1	,,	,,	17	1	,,	,,	44	2 188	2	,,		217a
	1	,,	,,	18a	2	,,	,,	48a	2 " " 189	2			217b

The engine and propeller are attached by fastening a Bush Wheel to the nose of the plane by two Angle Brackets. A 2" Rod is locked in the boss of the Bush Wheel and forms the support for the Road Wheels and the compound strip representing the propeller.

The wings are attached to the fuselage by $\frac{1}{2}'' \times \frac{1}{2}''$ Angle Brackets and Trunnions. The tail wheel is supported on a $1\frac{1}{2}''$ Rod journalled in the holes of a Cranked Bent Strip fastened to the fuselage by a Double Bracket.

The Rod on which the double landing wheels are mounted passes through the holes in the narrow ends of two Flat Trunnions bolted to the fuselage.

3.19 BLOCK-SETTING CRANE



Parts required

2	of	No.	1	1	4	of	No	. 37a
6	,,	,,	2	18.7	6	,,	,,	38 40 44
8	,,	,,	2			,,	"	40
5	,,	,,	10		1	,,	,,	44
2	,,	,,	11		2	,,	,,	48a
4	,,	,,	12 -	III la	1	,,	,,	52
1	,,	,,	15b		4	. ,,	,,	902
268524122114116	,,	,,	16		11214422212222	,,	,,	1110
2	,,	,,	17		2	,,	,,	125
1	,,	,,	18a		2	,,	,,	126
1	,,	"	19g		2	,,	,,	126
4	,,	"	22 23 24 35		1	,,	"	176
1	,,	,,	23		2	,,	"	187
1	,,	,,	24		2	,,	"	188
6	,,	"	35		2	,,	,,	199
50	"	"	37	•	2	,,	"	200

The travelling bogie 1 consists of two Flat Brackets bolted together by their elongated holes, and at each end of it Double Brackets are fastened by $\frac{3}{4}$ " Bolts. Two 2" Rods are pushed through the Double Brackets and carry 1" fixed Pulleys spaced so that their grooves fit on the two 12\frac{1}{2}\text{"} Strips that form the top of the jib. The Trunnions 2, at the base of the jib, are secured to a Bush Wheel mounted on a Rod held in the bosses of two Road Wheels. The Road Wheels are placed one above and one below the $2\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plates, that form the top of the tower.

Cord 3 is first fastened to the 3" Bolt at the rear end of the travelling bogie, and then wound three times around the Crank Handle. It is then led around the Rod journalled in the Flat Trunnion at the front end of the jib, and brought back and tied to another 3" Bolt at the front of the bogie.

Cord 4 is first fastened to Rod 5, which is passed through the end holes of the 12½" Strips and then over the rear axle of the bogie. It is then passed around the ½" Pulley 6, led over the front axle of the bogie, around the Rod at the front end of the jib, and finally tied to the bogie. The ½" loose Pulley 6 and its Rod are held in the Cranked Bent Strip by a Cord Anchoring Spring.

Parts required 2 of No. 1 6 ... 2 A 3½" Rod is journalled in the top holes or Strips. Between the two Road Wheels on this

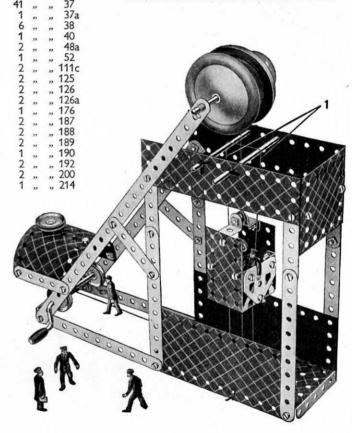
16

22

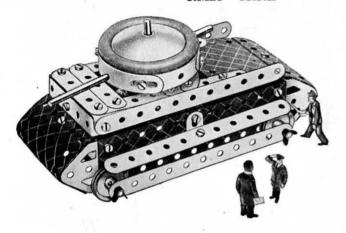
A 3½" Rod is journalled in the top holes of the 12½" Strips. Between the two Road Wheels on this Rod is a 1" Fast Pulley, over which the cord controlling the cage passes. A Cord Anchoring Spring is pushed on the Rod at one end, and a Bush Wheel is locked to it at the other. The cage is built up from Trunnions and Flat Trunnions, and the 2½"×1½" Flexible Plates that form its sides are fastened to the Flat Trunnions by Angle Brackets.

A 3" Bolt is passed through the holes of Reversed Angle Brackets bolted to the top of the cage, and Washers are placed on its shank for spacing purposes.

The Guides 1 for the cage consist of a piece of Cord, which is passed over two Rods as shown and then led downward and through two holes in the Flanged Plate that forms the base. Washers are tied to each end of the Cord, underneath the Plate, to maintain it in tension.

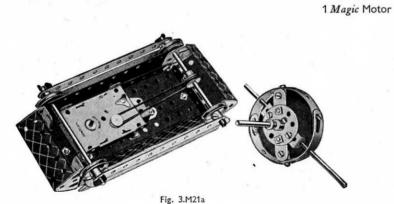


3.M21 TANK



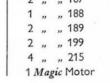
Construction of the gun turret is commenced by bolting a $2\frac{1}{4}"$ Strip across a Bush Wheel. Four 3" Formed Slotted Strips are bolted together to form a circle and fastened to the $2\frac{1}{2}"$ Strip by means of Angle Brackets. Next, two Angle Brackets are bolted to the Bush Wheel in the positions shown in Fig. 3.M71A. Two Rods are pushed through holes in the Formed Slotted Strips and through the free holes of the Angle Brackets, and are fastened in position by means of Spring Clips. The turret is held in place by a $3\frac{1}{4}"$ Rod that is locked in the boss of the Bush Wheel and then passed through the $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate and through a hole in a Reversed Angle Bracket. A Cord Anchoring Spring is then screwed on to it to hold it in position. To complete the turret a Road Wheel is fastened on the upper end of the $3\frac{1}{2}"$ Rod. The Reversed Angle Bracket is bolted to the $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate.

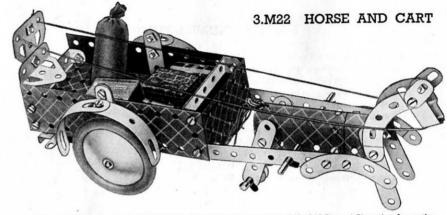
The $\it Magic$ Motor is bolted to the Flanged Plate, and the drive is taken to the back axle by means of Driving Band.



Par	-ts	rea	uired
		No.	
7	,,	,,	5
2	,,	,,	10
8	,,	,,	12
2	,,	,,	15b
2	,,	,,	16
1	,,	,,	17
4	,,	,,	22
1	,,	,,	24
6	,,	,,	35
40	,,	,,	37
1	,,	,,	38
1	,,	,,	48a
1	,,	,,	52
1	,,	,,	90a
1	,,	,,	125
2	,,	,,	126
2	,,	,,	126a
1	,,	,,	176
1	,,	,,	187
2	,,	"	189
1	,,	,,	190
2	,,	"	199
4	,,	,,	215

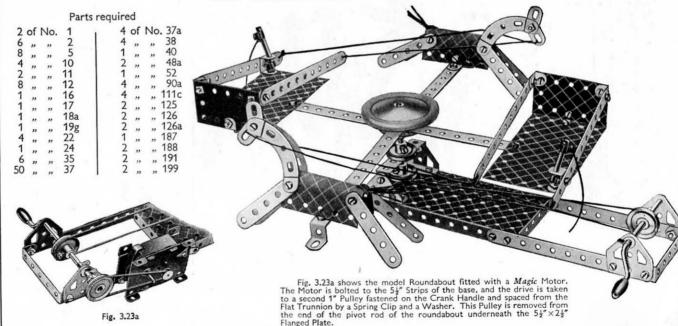
			Part	s rec	quire	d			
2	of	No.	2	- 1	2	of	No	. 48a	
7	,,	,,	5		1	,,	,,	52	
2	,,	,,	10		4	,,	,,	90a	
2	"	,,	12		1	"	,,	125	
2	,,	,,	16		1	,,	,,	126	
1	,,	,,	17		1	,,	,,	126a	
1	,,	,,	23		2	,,	,,	187	
			25		4			100	





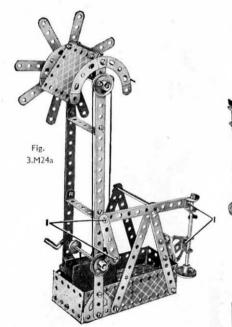
The model is driven by a Magic Motor fastened underneath the $5\frac{1}{2}"\times 2\frac{1}{2}"$ Flanged Plate that forms the bottom of the cart. The drive is taken by a Driving Band from the pulley of the Motor to a $\frac{1}{2}"$ fast Pulley on the back axle. A $\frac{1}{2}"$ loose Pulley is fitted on a 2" Rod journalled in the bottom holes of the Strips forming the legs of the horse, so that the model will travel smoothly along the ground.

3.23 ROUNDABOUT



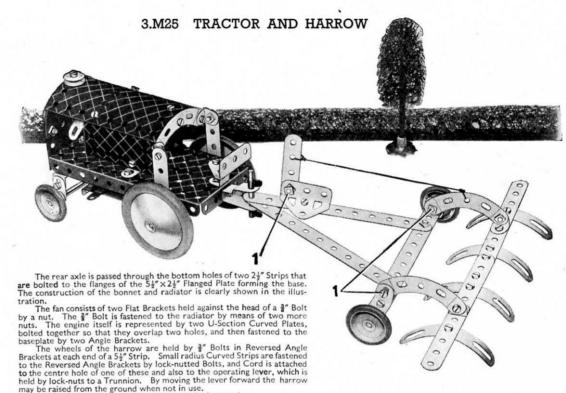
3.M24 WINDMILL PUMP

The Bolts 1 are lock-nutted. The up-and-down motion of the pumping shaft is obtained by securing a $3\frac{1}{2}$ " Rod pivotally to a $5\frac{1}{2}$ " Strip. This is done by passing the Rod through a Double Bracket lock-nutted to the $5\frac{1}{2}$ " Strip. This Strip is pivoted on a Rod, and its free end is lock-nutted to a $2\frac{1}{2}$ " Strip that connects it to an Angle Bracket that is fastened by a Bolt to the boss of the 1" Pulley on the end of the Crank Handle. The Angle Bracket is spaced from the boss of the Pulley by two Washers. The Magic Motor is bolted by its flanges to the baseplate, and the drive is taken from the pulley of the Motor to a $\frac{1}{2}$ " Pulley fixed on the shaft of the Crank Handle. If desired the Motor may be dispensed with and the model operated by hand.

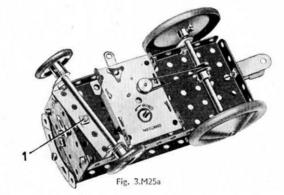


Parts required

2 of No. 1 5 ,, 2 9 ,, 5 2 2 7 ,, 1 1 ,, 1 2 of No. 16
1 " " 19g
3 " " 22
4 " " 90a
1 " " 126
4 " " 35
39 " 37
3 " 37a
2 " " 189
2 " " 189
2 " " 189
2 " " 189
1 " " 40
1 Magic Motor



The Bolts 1 shown in both illustrations are lock-nutted.



	4 of No. 22	2 of No. 125
	1 " " 34	2 " " 126
	2 " " 35	4 " "155a
Parts required	50 " " 37	2 " "187
5 of No. 2	.6 " " 37a	1 " " 188
3 " " 5	6 " " 38	2 " "199
5 " " 10	1 " " 44	2 " " 200
2 " " 11	1 " " 48a	1 " " 214
8 " " 12	1 " " 52	4 " " 215
2 " " 16	4 " " 90a	1 Magic Motor
1 " " 18a	5 " "111c	

MECCANO MOTORS FOR OPERATING MECCANO MODELS-

If you want to obtain the fullest enjoyment from the Meccano hobby you should operate your models by means of one of the Meccano Motors described on this page. You push over the control lever of the clockwork or electric Motor and immediately your Crane.

Motor Car, Ship Coaler or Windmill commences to work in exactly the same manner as its prototype in real life.

Each Motor is pierced with the standard Meccano equidistant holes.

MECCANO CLOCKWORK MOTORS

These are the finest clockwork motors obtainable for model driving. They have exceptional power and length of run and their gears are cut with such precision as to make them perfectly smooth and steady in operation.

Meccano Clockwork Motors are especially suitable for small models built with a limited range of parts. They are extremely simple to operate and have the advantage of being self contained.



This strongly built and efficient Motor is fitted with a

powerful spring that gives a long

and steady run, and is exception-

ally smooth in action. The Motor

is provided with a conveniently-

placed brake lever by means of

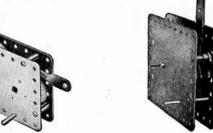
which it can be started and

stopped. The Motor is of the

non-reversing type.

THE MECCANO MAGIC MOTOR

The Meccano Magic Motor is well designed and strongly constructed, and is fitted with a powerful spring giving a long and steady run. It is non-reversing. Each Magic Motor is supplled with a separate ½ fast Pulley and three pairs of Driving Bands of different lengths. It is capable of driving all light models built with the smaller Outfits.



No. 2 Clockwork Motor.

No. 1 Clockwork Motor No. 1a Clockwork Motor

This Motor is more powerful than the No. 1 Motor and is fitted with reversing motion. It has brake and reverse levers.

No. 2 Clockwork Motor

This is a Motor of super quality. Brake and reverse levers enable it to be started, stopped or reversed, as required.

MECCANO ELECTRIC MOTORS

The four Meccano Electric Motors shown here have been designed specially to provide smooth-running power units for the operation of Meccano models. The 6-volt Motors may be operated through a Meccano Transformer direct from the mains, providing that the supply is alternating current, or from a 6-volt accumulator. The 20-volt Motors are operated through a 20-volt Transformer from alternating current supply mains.



No. El Electric Motor (6 volt)

This is a highly efficient Motor (nonreversing) that will give excellent service. It can be operated through a 9-volt Meccano Transformer from the mains, providing that the supply is alternating current, or from a 6-volt accumulator.



No. E6 Electric Motor (6 volt)

This fine Motor is fitted with reversing motion and provided with stopping and starting controls. It can be operated through a 9-volt Meccano Transformer from the mains providing that the supply is alternating current, or from a 6-volt accumulator.



No. E120 Electric Motor (20 volt)

The E120 Electric Motor is a very reliable and smooth-running power unit. It is operated through a Meccano 20-volt Transformer from alternating current supply mains. Non-reversing.



No. E20b Electric Motor (20 volt)

This 20-volt Electric Motor is an extremely efficient power unit, fitted with reversing motion and provided with stopping and starting controls. It is operated through a Meccano 20-volt Transformer from alternating current supply mains.

Ask your dealer for the latest Meccano Price List

MECCANO TRANSFORMERS

There are six Transformers in the series, as described below, all of which are available for the following A.C. supplies:—100/110 volts, 50 cycles; 200/225 volts, 50 cycles; 225/250 volts, 50 cycles. Any of the Transformers can be specially wound for supplies other than these at a small extra charge. When ordering a Transformer the voltage and frequency of the supply must always be stated.



No. T20A Transformer



No. T6 Transformer

FOR 20-volt ELECTRIC MOTORS

No. T20A TRANSFORMER (Output 35 VA at 20/3½ volts). Has two separate circuits at 20-volts, one of which is controlled by a 5-stud speed regulator, and a third circuit at 3½ volts for lighting up to 14 lamps.

No. T20 TRANSFORMER (Output 20 VA at 20-volts). Has one 20-volt circuit controlled by a 5-stud speed regulator.

No. T20M TRANSFORMER (Output 20 VA at 20-volts). This Transformer is provided with one 20-volt circuit, but is not fitted with speed regulator.

FOR 6-volt ELECTRIC MOTORS

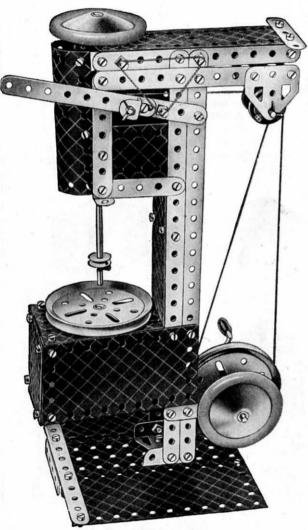
No. T6A TRANSFORMER (Output 40 VA at 9/3½ volts). Has two separate circuits at 9-volts, one of which is controlled by a 5-stud speed regulator, and a third circuit at 3½ volts for lighting up to 18 lamps.

No. T6 TRANSFORMER (Output 25 VA at 9 volts). Has one 9-volt circuit and is fitted with a 5-stud speed regulator.

No. T6M TRANSFORMER (Output 25 VA at 9 volts). Has one 9-volt circuit, but is not fitted with a speed regulator.

Resistance Controllers

By means of these Controllers the speed of Meccano 6-volt and 20-volt Motors can be regulated exactly as desired.



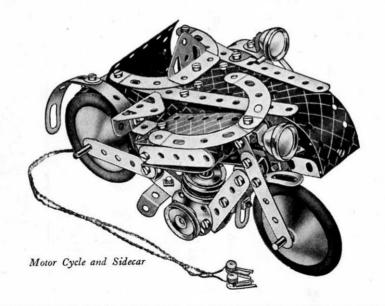
Drilling Machine

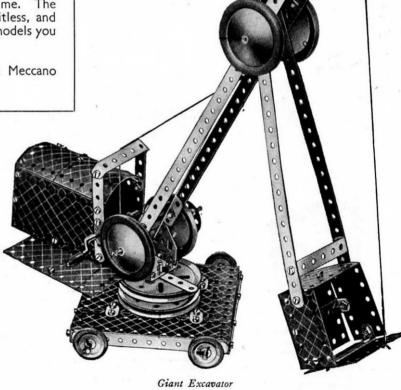
BUILD BIGGER AND BETTER MODELS

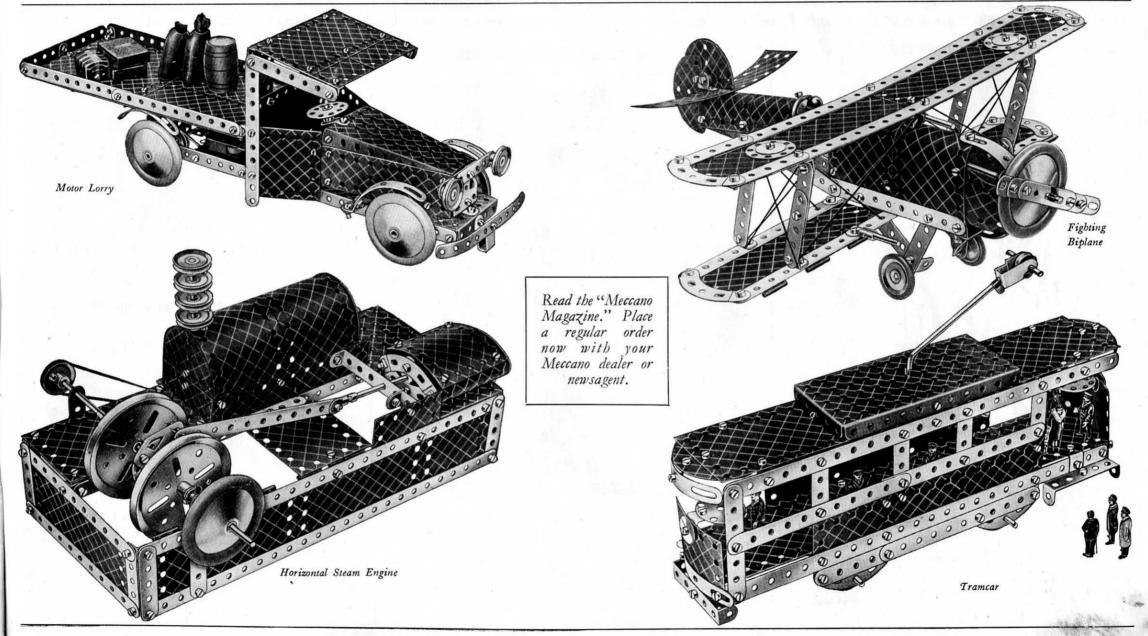
When you have built all the models shown in this Manual you will be keen to build bigger and more elaborate models. Your next step is to purchase a Meccano No. 3a Accessory Outfit containing all the parts required to convert your No. 3 into a No. 4 Outfit. You will thus be able to build the full range of No. 4 Outfit Models, a selection of which is illustrated on this page and opposite.

If you prefer to do so, you can build up and develop your Outfit quite easily by adding various parts to it from time to time. The model-building possibilities of the Meccano System are limitless, and the more Meccano parts you have the bigger and better the models you will be able to build.

Ask your dealer to post to you regularly the latest Meccano parts lists and other Meccano literature.

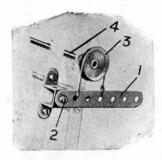




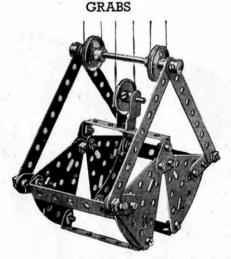


Here are a few simple and interesting movements showing how easily real mechanisms can be reproduced with Meccano.

STRAP AND LEVER BRAKE



This device will be found very useful as a quick emergency handbrake. Although it is the simplest of such devices, it is also one of the most valuable and can be used in a great variety of models.



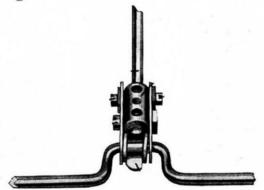
Here is a typical example of the many kinds of grab that can be constructed from Meccano. If the grab is fitted to a model crane or ship-coaler, all its movements can be controlled from an operating box built into the frame of the model. The outer sides of the jaws may be filled in with cardboard and the grab can then be used to pick up loads of sand, grain, marbles, etc.

INTERMITTENT ROTARY MOTION



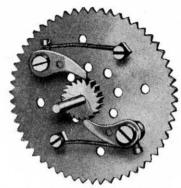
Intermittent rotary motion can be obtained by means of the above device. Such an arrangement is useful in revolution counters, measuring machines, etc. In addition to mechanisms that give true intermittent motion, different types of cams that convert a regular rotary motion into a constant or intermittent reciprocating motion can be constructed.

BIG END FOR MECCANO CRANKSHAFT



A Spring Clip is first clipped on to the centre of the cranked portion of the Crankshaft, and on each side of this is carried a Washer. On the outside of each of the Washers is placed a $1\frac{1}{2}$ " Strip, and these are connected together by means of a Coupling. A $\frac{1}{2}$ " Bolt passes completely through the two $1\frac{1}{2}$ " Strips at their centre holes and also through the inner transverse tapped hole of the Coupling. The outer tapped holes are fitted with Set-Screws, under the heads of which a Washer is placed.

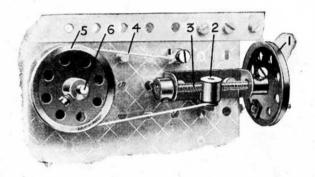
PAWL AND RATCHET MOVEMENT



By means of this device it is possible to construct certain types of automatic brakes and free wheels.

The illustration shows the method of building up a free-wheel unit.

STRAP AND SCREW BRAKE



The type of brake shown above is used to apply a constant retarding effect to a rotating shaft. It can thus be utilised in a crane to prevent the load from falling back when the winding spindle is released. An advantage of the brake is that the speed of the shaft to which it is applied can be varied as required; the retarding action of the brake cannot vary when once set unless the hand wheel is turned.

WORM AND PINION BEARING



The compact rear axle drive unit illustrated above is intended chiefly for use in small models of motor cars. Two Corner Angle Brackets are secured by Bolts passing through their elongated holes to a $1\frac{1}{2}$ " Strip, to which a Double Bent Strip also is secured. The Rod carrying the Worm is passed through the centre hole of the Strips and held in position by a Collar.

The driven Rod is journalled in the Corner Angle Brackets and carries a Pinion that engages with the Worm.

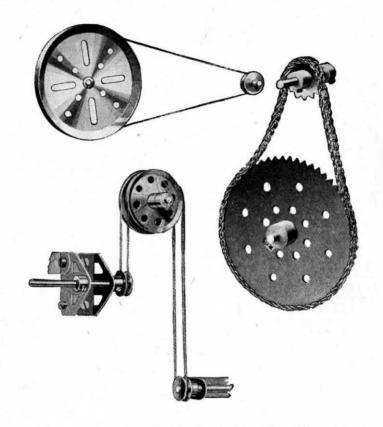
A feature of this bearing that should not be overlooked is that the useful gear ratio of 25:1 is provided by employing a $\frac{3}{4}$ " Pinion.

GEARS

The Meccano system includes a wide range of Gear Wheels, Bevel Gears, Pinion Wheels, Contrate Wheels and Worm Wheels in various sizes. All manner of interesting movements can be obtained by the use of these gears.

How a drive can be transmitted from a vertical to a horizontal shaft or vice versa, is shown on the left. On the right the Worm engaged with a Gear Wheel, gives a very great reduction in shaft speed.

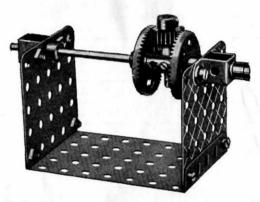
BELT AND CHAIN DRIVES



Above we show examples of belt and chain drive. The movements illustrated require no explanation excepting, perhaps, the lower belt drive, which shows a simple method for transmitting the drive from one shaft to another when the shafts are not in line.

Cords usually take the place of belts in Meccano models but miniature belting can be made from strips of canvas, indiarubber, etc., in which case Flanged Wheels should be used instead of grooved Pulleys.

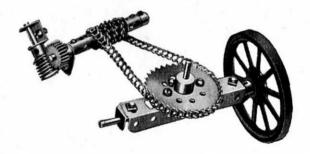
EPICYCLIC TRANSMISSION GEAR



Practically every type of mechanical power transmission gear can be reproduced with Meccano.

The device illustrated is designed to provide a gear ratio between two shafts mounted in direct line with one another. Its chief merit lies in the compactness of its construction and lack of external bearings.

STEERING GEARS



The various types of steering mechanism commonly in use on vehicles of all descriptions can readily be reproduced with Meccano.

In the example illustrated, the road wheels are controlled by an endless Sprocket Chain operated by a Worm and Pinion mechanism.

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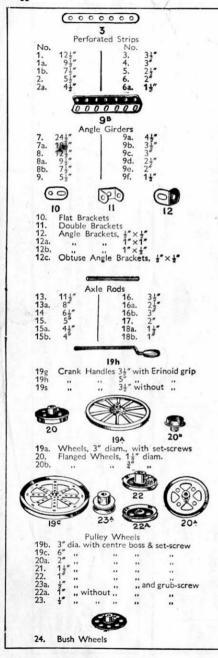
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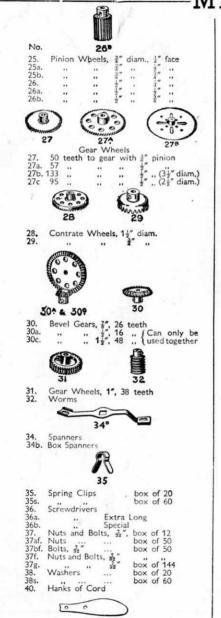
NEW MECCANO PARTS FOR OLD

Every Meccano boy should know of the wonderful Meccano Part Exchange Scheme, in order to take advantage of it. Meccano Ltd. undertake to exchange any damaged Meccano parts for similar new parts at half the current list price, no matter how old or damaged the parts are. Just send them to the Service Department, Meccano Limited, Binns Road, Liverpool 13, together with a remittance covering half the cost of the new parts. The remittance should include postage on the new parts and this asame as that you pay on the parcel of old parts you send in. It is very important that you enclose your own name and address written in plain characters.

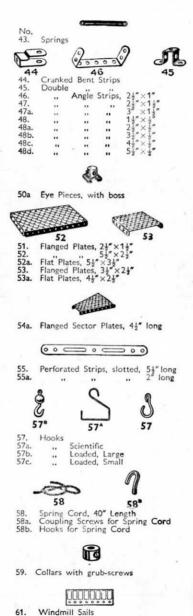
If you prefer to do so, you can effect the exchange through your own dealer.

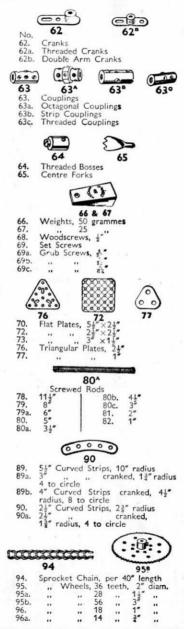
MECCANO PARTS

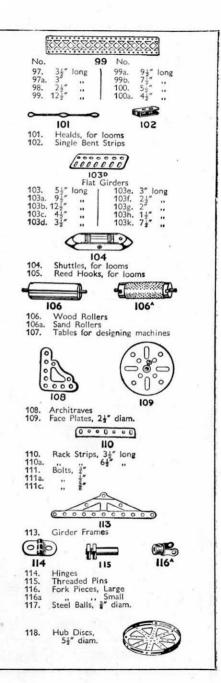




41. Propeller Blades

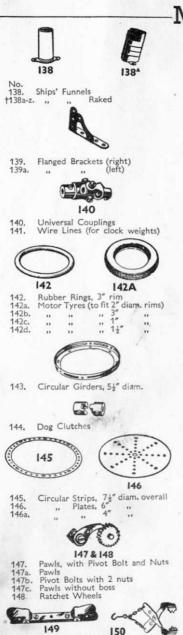






MECCANO PARTS





Collecting Shoes for Electric Locos

Crane Grabs

