

IMPORTANT

THE JUNEERO DIE

Directions for Use

Before using the Juneero Screw Cutting Die always put a spot of oil on the part of the rod which is to be threaded. Also see that the Vice Clamp is tightened up sufficiently to prevent rod from rotating while the die is being used.

Start the threading by inserting rod through the single hole in the bracket piece. Allow the rod to engage gradually with the centre threaded aperture immediately opposite this single hole.

When screw cutting has commenced do not attempt to make more than three or four threads at a time without giving the Die a quarter of a turn in the opposite direction. By so doing the surplus metal is cleared readily and does not choke up the Die.

Keep your Die perfectly clean and constantly oiled for best results.

Juneero, Ltd.,
Stirling Corner,
Boreham Wood, Herts.